

# MEASURING INSTRUMENTS

CATALOGUE NO. EU256



All products in this catalogue are usually available from stock of INSIZE Europe at Spain (subject to our final confirmation)

#### WATERPROOF DIGITAL CALIPERS



DATA OUTPUT

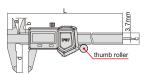


ZERO AFTER POWER ON EACH TIME



1118-150BW

- IP67 dust/waterproof Resolution: 0.01mm/0.0005"
- Button function: zero, on/off, mm/inch, ABS/REL, hold
- Battery CR2032, meet DIN862
- Made of stainless steel



Without thumb roller (I							(mm)
Code	Range	Accuracy	L	а	b		d
1118-150BW*	0-150mm/0-6"	±0.03mm	236	21	16	16	40
1118-200BW*	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1118-300BW*	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60

With thumb rolle	With thumb roller (mm)							
Code	Range	Accuracy	L	а	b		d	
1118-150B*	0-150mm/0-6"	±0.03mm	236	21	16	16	40	
1118-200B*	0-200mm/0-8"	±0.03mm	286	24	19	16	50	
1118-300B*	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60	

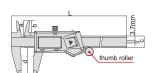
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **DIGITAL CALIPERS (STANDARD MODEL)**



1108-150W

- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch Automatic power off, move the
- digital unit to turn on power
- Battery CR2032
- Data output, meet DIN862
  Made of stainless steel
- Optional accessory: data output cable



# INSPECTION CERTIFICATE TRACEABLE TO DKD



Code	Range	Accuracy	L	а	b	С	d
1108-150W*	0-150mm/0-6"	±0.02mm	236	21	16	16	40
1108-200W*	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1108-300W*	0-300mm/0-12"	±0.03mm	400	25	20.5	16	60

With thumb roller (mn							
Code	Range	Accuracy	L	а	b		d
1108-150*	0-150mm/0-6"	±0.02mm	236	21	16	16	40
1108-200*	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1108-300*	0-300mm/0-12"	±0.03mm	400	25	20.5	16	60

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **DIGITAL CALIPERS**



- Zinc alloy housing for digital unitResolution: 0.01mm/0.0005"
- Buttons: zero, on/off, mm/inch
- Automatic power off, move the digital unit to turn on power
  ■ Battery CR2032, meet DIN862
- Made of stainless steel



ATTENTION: NO DATA OUTPUT

(mm)

OUTPUT

(mm)

#### Without thumb roller

Code	Range	Accuracy	L	а	b	С	d
1114-150AW *	0-150mm/0-6"	±0.03mm	236	21	16	16	40
1114-200AW *	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1114-300AW *	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60

#### With thumb roller

With thamb roller (min								
Code	Range	Accuracy	L	а	b		d	
1114-150A*	0-150mm/0-6"	±0.03mm	236	21	16	16	40	
1114-200A*	0-200mm/0-8"	±0.03mm	286	24	19	16	50	
1114-300A *	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60	

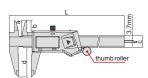
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **METRIC DIGITAL CALIPERS**



1109-150W

- Resolution: 0.01mm
- Buttons: on/off, zero, hold
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output, meet DIN862
- Made of stainless steel
- Optional accessory: data output cable





								(mm)
Code	Range	Accuracy	Thumb roller	L	а	b		d
1109-150W *	0-150mm	±0.03mm	without	236	21	16	16	40
1109-200W *	0-200mm	±0.03mm	without	286	24	19	16	50
1109-300W *	0-300mm	±0.03mm	without	400	25	20.5	16	60
1109-150 *	0-150mm	±0.03mm	with	236	21	16	16	40
1109-200*	0-200mm	±0.03mm	with	286	24	19	16	50
1109-300*	0-300mm	±0.03mm	with	400	25	20.5	16	60

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **DIGITAL CALIPERS WITH CARBIDE TIPPED JAWS**







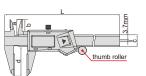
- Carbide tipped jaws for inside and outside measurements

  Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power

  Battery CR2032, data output

  Meet DIN862

- Made of stainless steel
- Optional accessory: data output cable



Without thumb roller (mn							(mm)
Code	Range	Accuracy	L	а	b	С	d
1110-150AW*	0-150mm/0-6"	±0.03mm	236	21	16	16	40
1110-200AW*	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1110-300AW*	0-300mm/0-12"	±0.03mm	400	25	20.5	16	60

With thumb roller (mr							(mm)
Code	Range	Accuracy	L	а	b		d
1110-150A*	0-150mm/0-6"	±0.03mm	236	21	16	16	40
1110-200A*	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1110-300A*	0-300mm/0-12"	±0.03mm	400	25	20.5	16	60

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

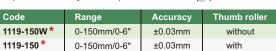
#### DIGITAL CALIPERS WITH ROUND DEPTH BAR



- Resolution: 0.01mm/0.0005"Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
  ■ Battery CR2032
- Data output

OUTPUT

- Meet DIN862
- Made of stainless steel
- Optional accessory: data output cable



<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **DIGITAL CALIPER WITH CERAMIC TIPPED JAWS**



INSPECTION CERTIFICATE TRACEABLE TO DKD



- 1193-150W
- Ceramic tipped jaws for outside measurement, extremely wear-resistant, non-magnetic, non-conductive Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
  Made of stainless steel
- Meet DIN862

Optional accessory: data output cable							(mm)
Code	Range	Accuracy	L	а	b		d
1193-150W*	0-150mm/0-6"	±0.03mm	235	21	16.5	16	40

- Supplied with manufacturer inspection certificate traceable to DKD Germany
- Sizes available up to 300mm



- Resolution: 0.01mm/0.0005
- Buttons: zero, mm/inch, on/off
- Automatic power off, move the digital unit to turn on power
- Battery LR44 Meet DIN862
- Made of stainless steel

Code	Range	Accuracy	L
1111-75A	0-75mm/0-3"	±0.02mm	144mm
1111-100A	0-100mm/0-4"	±0.02mm	170mm

#### **LEFT HAND DIGITAL CALIPERS**







Unit: mm

DATA

**OUTPU1** 

Unit: mm

19

#### 1130-150W

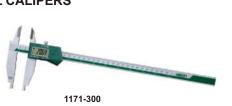
- Designed for left handed users
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power Battery CR2032, data output
- Meet ĎIN862
- Made of stainless steel
- Optional accessory: data output cable

	_		_
Code	Range	Accuracy	Thumb roller
1130-150W*	0-150mm/0-6"	±0.03mm	without
1130-150 *	0-150mm/0-6"	±0.03mm	with

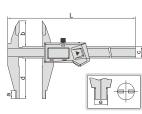
thumb roller

- \*Supplied with manufacturer inspection certificate traceable to DKD Germany
- Sizes available up to 300mm

#### **DIGITAL CALIPERS**

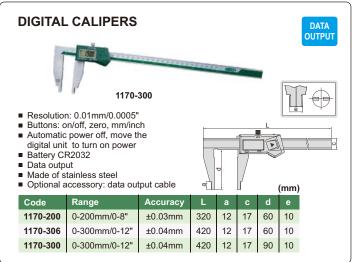


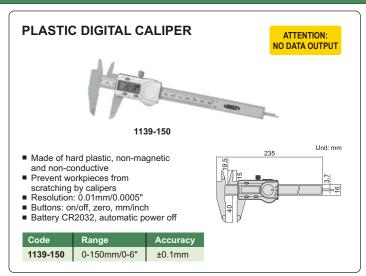
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable



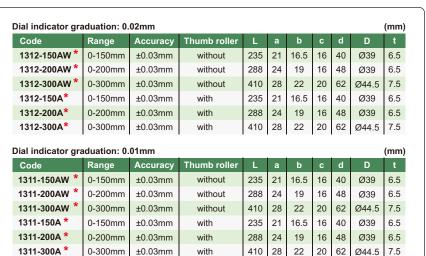
			_	_				(mm)
Code	Range	Accuracy	L	а	b		d	е
1171-200	0-200mm/0-8"	±0.03mm	320	12	38	17	60	10
1171-306	0-300mm/0-12"	±0.04mm	420	12	38	17	60	10
1171-300	0-300mm/0-12"	±0.04mm	420	12	38	17	90	10



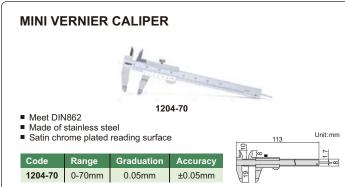


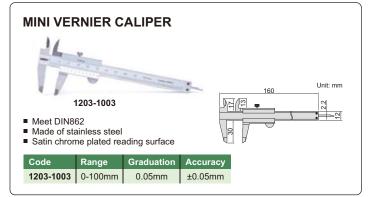




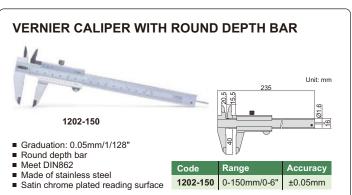


\*Supplied with manufacturer inspection certificate traceable to DKD Germany





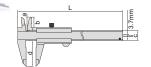




# **VERNIER CALIPERS**

#### 1205-150S

- Meet DIN862
- Made of stainless steel
- Satin chrome plated reading surface



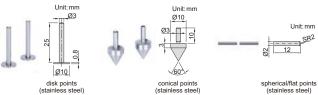
Graduation 0.05mm/1/128" (mn							
Code	Range	Accuracy	L	а	b		d
1205-150S	0-150mm/0-6"	±0.05mm	235	20.5	15.5	16	40
1205-200S	0-200mm/0-8"	±0.05mm	290	23.5	19	17	50
1205-300S	0-300mm/0-12"	±0.05mm	414	27.5	22	20	64

Graduation 0.05mm (mr									
Code	Range	Accuracy	L	а	b	С	d		
1205-1503S	0-150mm	±0.05mm	235	20.5	15.5	16	40		
1205-2003S	0-200mm	±0.05mm	290	23.5	19	17	50		
1205-3003S	0-300mm	±0.05mm	414	27.5	22	20	64		

Graduation 0.02mm/0.001" (m							
Code	Range	Accuracy	L	а	b		d
1205-1502S	0-150mm/0-6"	±0.03mm	235	20.5	15.5	16	40
1205-2002S	0-200mm/0-8"	±0.03mm	290	23.5	19	17	50
1205-3002S	0-300mm/0-12"	±0.03mm	414	27.5	22	20	64

Graduation 0.02mm (m							
Code	Range	Accuracy	L	а	b		d
1205-1501S	0-150mm	±0.03mm	235	20.5	15.5	16	40
1205-2001S	0-200mm	±0.03mm	290	23.5	19	17	50
1205-3001S	0-300mm	±0.03mm	414	27.5	22	20	64

#### **ACCESSORY SET FOR DIGITAL CALIPERS CODE 6144**

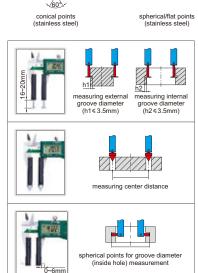






■ Suitable for 0-150mm/0-6" and 0-200mm/0-8" digital calipers (thickness of lower jaws ≤ 3.7mm)

Code 6144

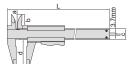


groove diameter measurement

#### **VERNIER CALIPERS WITH THUMB CLAMP**



- Meet DIN862
- With thumb clamp
- Made of stainless steel
- Satin chrome plated reading surface

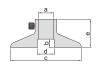


Graduation 0.05mm/1/128" (mm									
Code	Range	Accuracy	L	а	b		d		
1223-150	0-150mm/0-6"	±0.05mm	230	20.5	16.5	16	40		
1223-200	0-200mm/0-8"	±0.05mm	295	23.5	19	16	50		

Graduation 0.02mm/0.001"										
Code	Range	Accuracy	L	а	b		d			
1223-1502	0-150mm/0-6"	±0.03mm	230	20.5	16.5	16	40			
1223-2002	0-200mm/0-8"	±0.03mm	295	23.5	19	16	50			

Sizes available up to 300mm

#### **DEPTH BASE ATTACHMENTS**



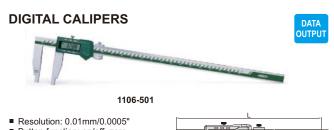




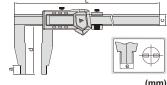
- To increase the stability of depth measurement
   Suitable for digital calipers and dial calipers
- Made of stainless steel

(mm)

Code	а	b	С	d		Application
6140	16.5	9	75	18	30	Suitable for calipers with beam width (w) 16mm Suitable for calipers with beam width (w) 20mm
6140-300A	20	15	125	22	34	Suitable for calipers with beam width (w) 20mm



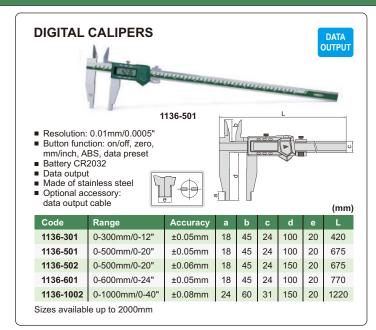
- Button function: on/off, zero, mm/inch, ABS, data preset
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable

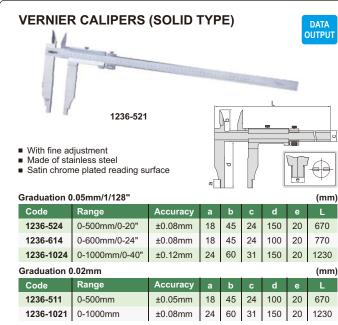


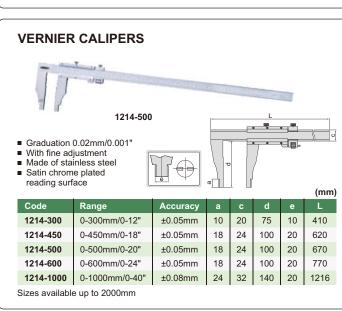
							(,
Code	Range	Accuracy	а		d	е	L
1106-301	0-300mm/0-12"	±0.05mm	18	24	100	20	420
1106-302	0-300mm/0-12"	±0.05mm	18	24	150	20	420
1106-451	0-450mm/0-18"	±0.05mm	18	24	100	20	625
1106-501	0-500mm/0-20"	±0.05mm	18	24	100	20	675
1106-502	0-500mm/0-20"	±0.06mm	18	24	150	20	675
1106-503	0-500mm/0-20"	±0.06mm	24	31	200	20	675
1106-601	0-600mm/0-24"	±0.05mm	18	24	100	20	770
1106-802	0-800mm/0-32"	±0.07mm	24	31	150	20	1025
1106-1002	0-1000mm/0-40"	±0.08mm	24	31	150	20	1220
1106-1502	0-1500mm/0-60"	±0.11mm	24	42	150	20	1780
1106-2002	0-2000mm/0-80"	±0.14mm	24	42	150	20	2290

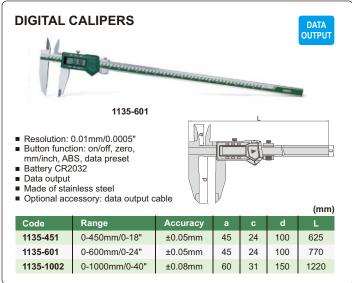
Sizes available up to 3000mm

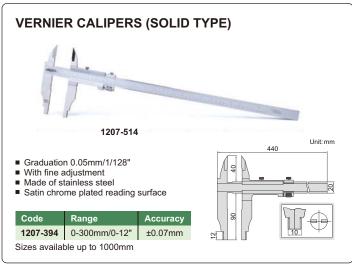


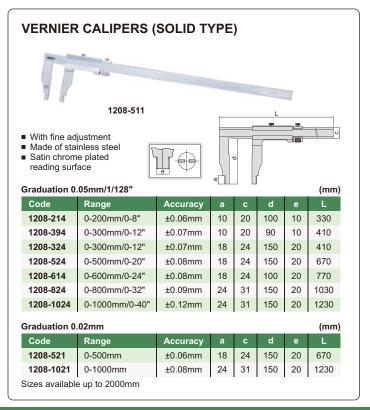












#### **UNIVERSAL CALIPER CODE 1125-600**



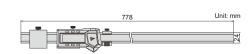




- Buttons: on/off, set, mm/inch, ABS, preset (+, -)
- Automatic power off, move the digital
- unit to turn on power Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable



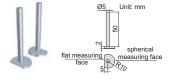




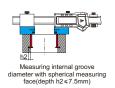
Code	Range <sup>*</sup>	Resolution	Accuracy
1125-600	0-600mm/0-24"	0.01mm/0.0005"	±0.05mm

\*The range changes according to different points

#### Half disk points (included)











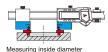




#### Round shoulder points (optional)





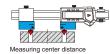


Code 1125-T102

#### Conical points (optional)

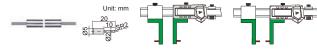




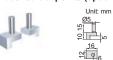


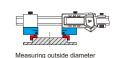
Code 1125-T101

#### Spherical points (included)







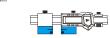


Code 1125-T103

#### Stands (included)

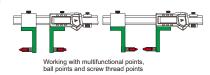












1125-T104

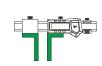
DATA

OUTPUT

#### Measuring jaws (included)







install points

fix screw

neasuring iaw

poin

#### Multifunctional points 7392 (optional)



#### Ball points 7391 (optional)



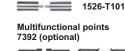
Screw thread points 7381, 7321 (optional)

#### DIGITAL CALIPER WITH INTERCHANGEABLE POINTS **CODE 1526-200**



Unit: mm





Screw thread points

Point sleeve (optional)





Short spherical points (included)

#### Long spherical/flat points (included)



#### Spherical blade points (included)



#### ■ Supplied with 3 pairs of points and zero setting block for external measurement

Resolution: 0.01mm/0.0005"

290

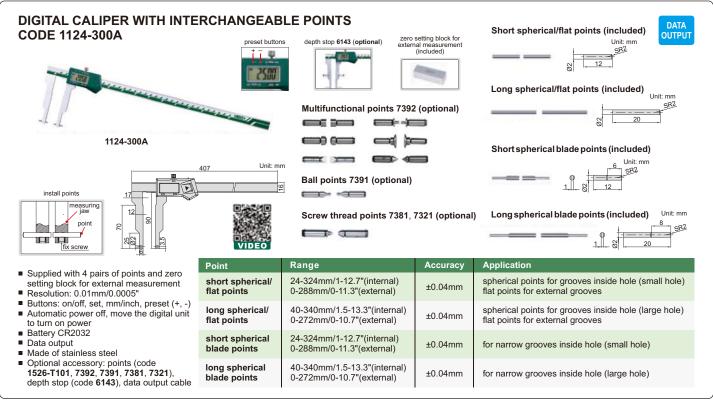
- Buttons: on/off, set, mm/inch, preset (+, -)
   Automatic power off, move the digital unit to turn on power
   Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: points (code 1526-T101, 7392, 7391, 7381, 7321), depth stop (code 6143), data output cable

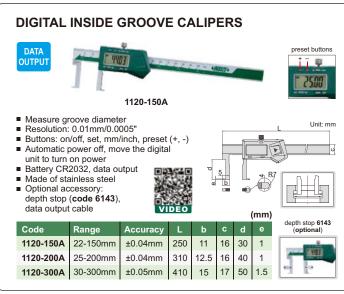


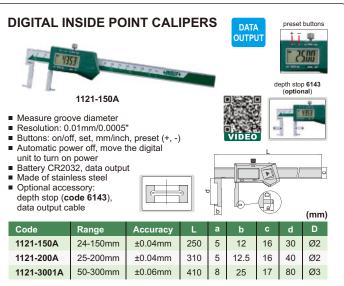
	7381, 7321 (option					
Point	Range	A				
short spherical points	12-212mm/0.5-8.5"(internal)	±(				
ong spherical/flat points	24-224mm/1-8.8"(internal) 0-187mm/0-7.5"(external)	±(				

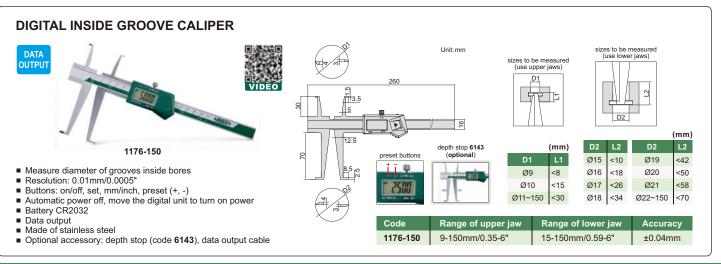
			1 8 12
Point	Range	Accuracy	Application
short spherical points	12-212mm/0.5-8.5"(internal)	±0.03mm	for grooves inside small hole
long spherical/flat points	24-224mm/1-8.8"(internal) 0-187mm/0-7.5"(external)	±0.03mm	spherical points for grooves inside hole flat points for external grooves
spherical blade points	24-224mm/1-8.8"(internal) 0-187mm/0-7.5"(external)	±0.03mm	for narrow grooves inside hole



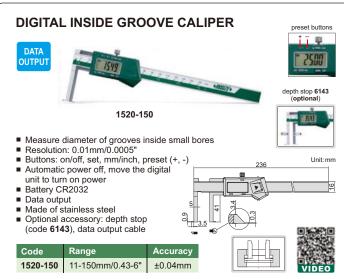


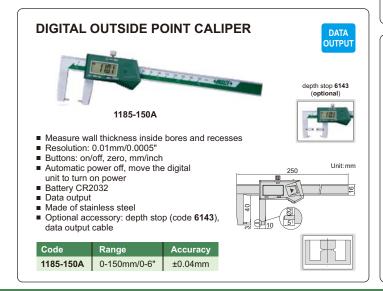


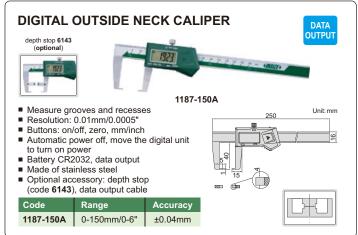




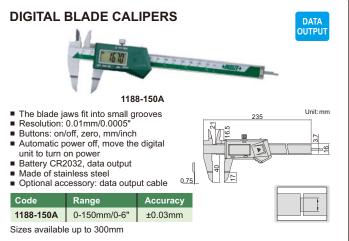


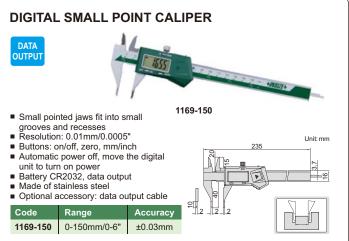




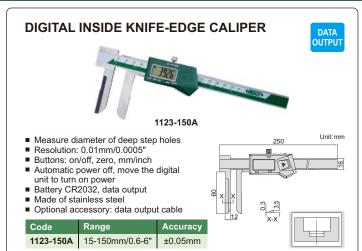


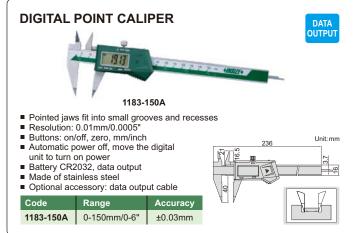


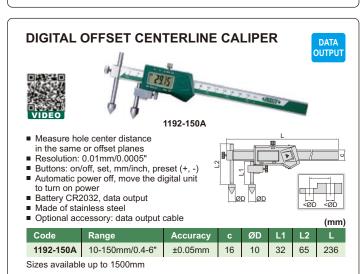


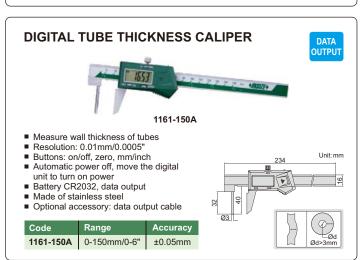


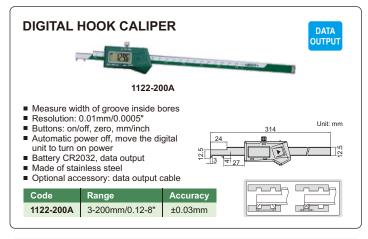


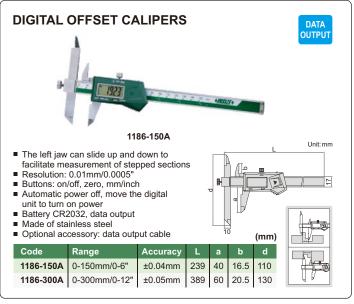






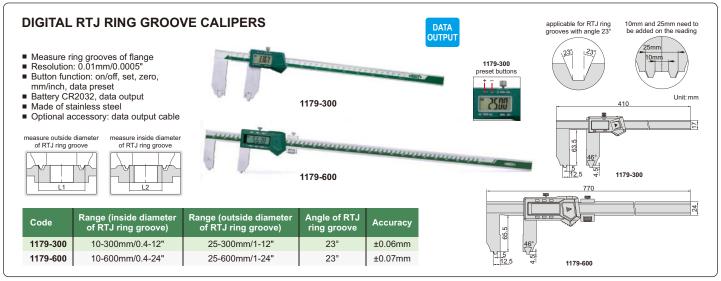


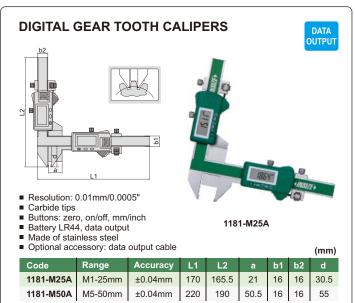


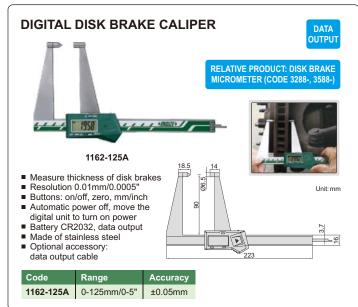


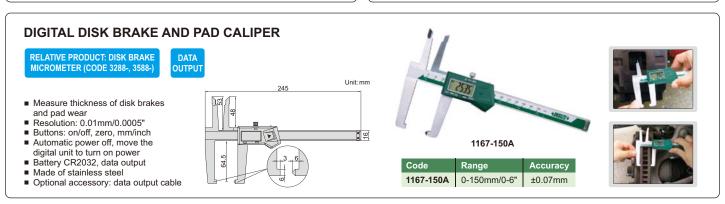


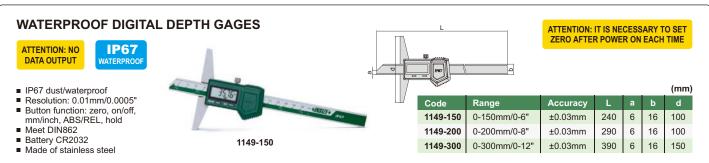




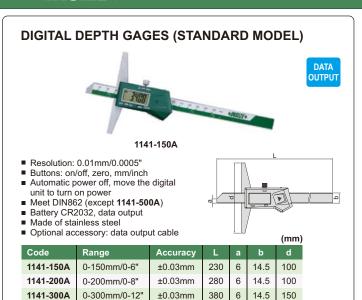




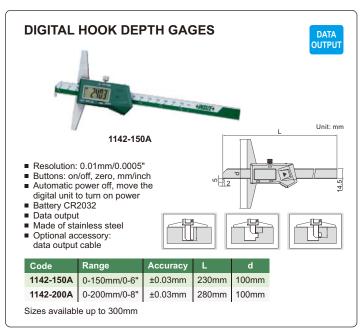


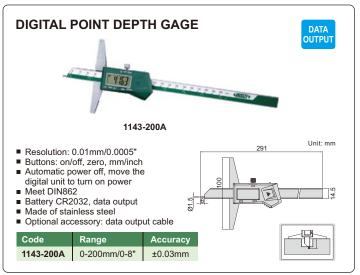


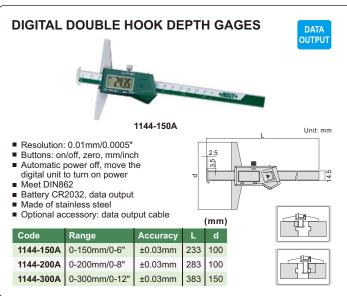


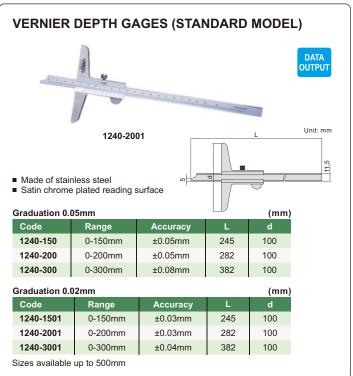


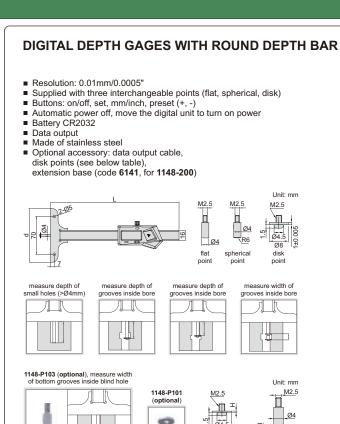


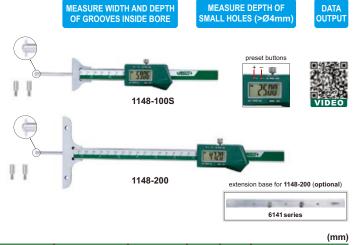










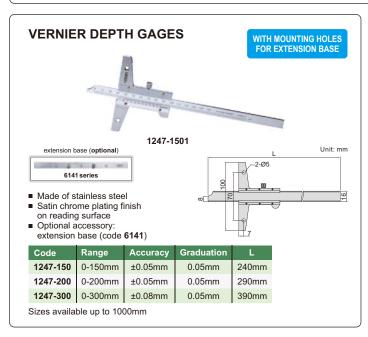


Code	Range*	Accuracy	L	d	Remark
1148-100S	0-100mm/0-4"	±0.02mm	200	45	
1148-100	0-100mm/0-4"	±0.02mm	200	85	
1148-200	0-200mm/0-8"	±0.03mm	300	101	with mounting holes for extension base

<sup>\*</sup>When disk points are used, the range is reduced by 10mm

#### **OPTIONAL DISK POINTS**

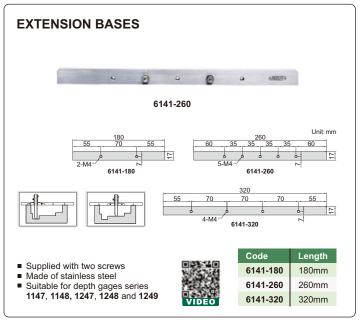
Code	Description	Н	Remark
1148-P101	0.5mm disk point	0.5±0.005mm	for narrow grooves
1148-P102	0.7mm disk point	0.7±0.005mm	for narrow grooves
1148-P103	1mm disk point	1±0.005mm	for grooves inside blind hole

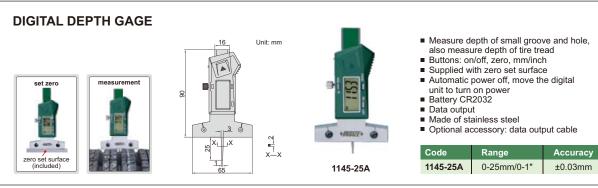


J

1148-P101 and 1148-P102 \_Ø8\_

1148-P103





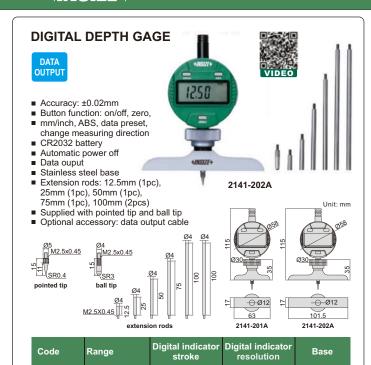
DATA OUTPUT

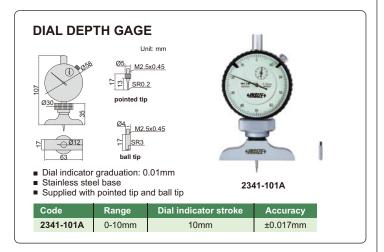


2141-201A

0-300mm/0-12"

2141-202A 0-300mm/0-12"





12.7mm/0.5"

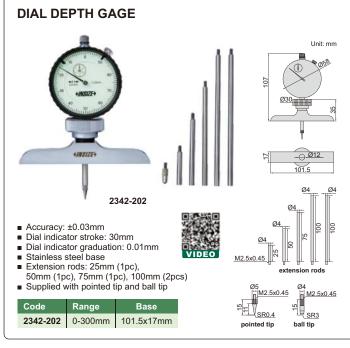
12.7mm/0.5"

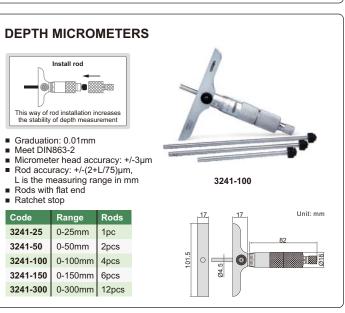
63x17mm

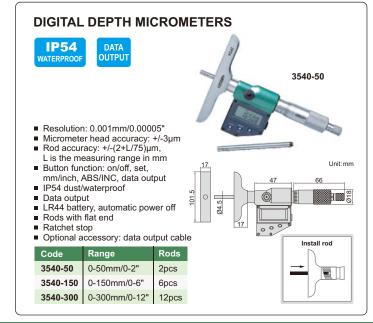
101.5x17mm

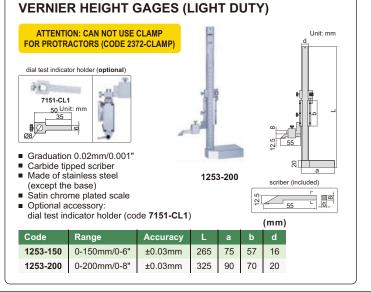
0.01mm/0.0005"

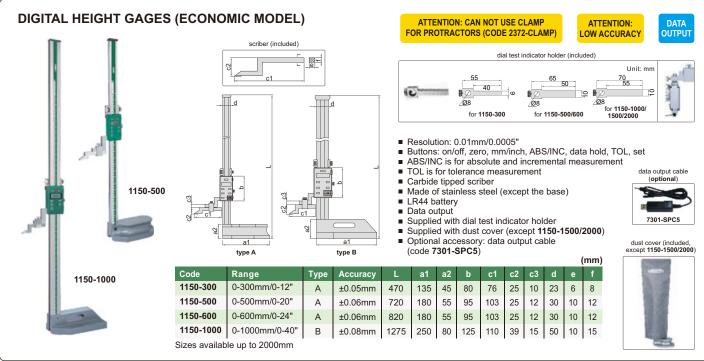
0.01mm/0.0005"

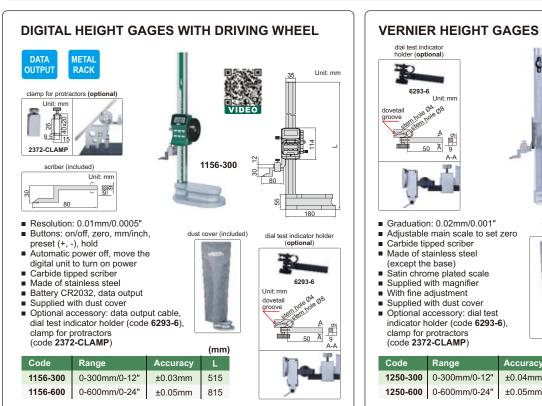


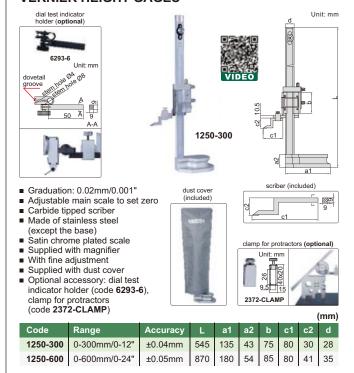


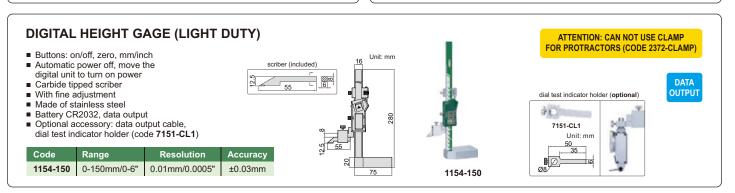


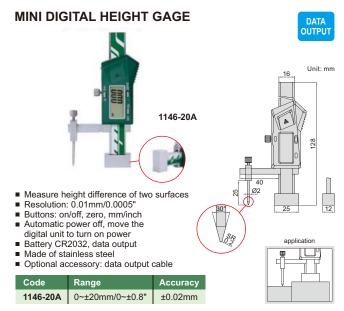


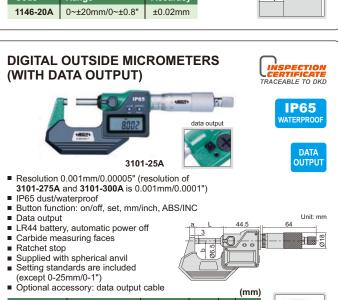














- \*Supplied with manufacturer inspection certificate traceable to DKD Germany
- -Sizes available up to 300mm

#### **DIGITAL OUTSIDE MICROMETERS** (WITHOUT DATA OUTPUT)





ATTENTION: NO **DATA OUTPUT** 



64

Unit: mm

- Resolution: 0.001mm
- IP65 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC
- No data output
- LR44 battery, automatic power off
- Carbide measuring faces

3108-25A\*

3108-50A\*

3108-75A\*

- Ratchet stop Supplied with spherical anvil
- Setting standards are included (except 0-25mm/0-1")

-Sizes available up to 200mm

Range

0-25mm/0-1"

25-50mm/1-2

50-75mm/2-3"

3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0							
ccuracy	L	а	b		spherical anvil (included)		
±2µm	34.5	6	25				
±2µm	59.5	8	32				

8 44.5

44.5

3108-100A\* 75-100mm/3-4" 109.5 8 57 ±3µm Supplied with manufacturer inspection certificate traceable to DKD Germany

±3µm

84.5

#### **DIGITAL OUTSIDE MICROMETERS**







#### 3109-25A

- Resolution 0.001mm/0.00005"
- Button function: on/off, set, mm/inch, ABS/INC
  ■ No data output
- LR44 battery, automatic power off
- Carbide measuring faces
- Friction thimble
- Supplied with spherical anvil
   Setting standards are included
- (except 0-25mm/0-1")

			Unit: mm
_a L	14	46	48
3 290			

					(mm)
Code	Range	Accuracy	L	а	b
3109-25A*	0-25mm/0-1"	±2µm	32	6	27.5
3109-50A*	25-50mm/1-2"	±2µm	57	8	37
3109-75A*	50-75mm/2-3"	±3µm	82	8	50
3109-100A*	75-100mm/3-4"	±3µm	107	10	61



<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

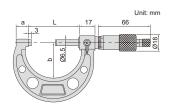
#### 1µm GRADUATION OUTSIDE MICROMETERS

- Graduation: 0.001mm
- Carbide measuring faces
- Meet DIN863-1
- Ratchet stop
- Supplied with setting standards (except 0-25mm)



wall thickness

(* **)	,		3210	-25A	(mm)
Code	Range	Accuracy	L	а	b
3210-25A*	0-25mm	4µm	32	9	28
3210-50A*	25-50mm	4µm	57	14	38
3210-75A*	50-75mm	5µm	82	15	49
3210-100A*	75-100mm	5µm	107	15	60





#### Set

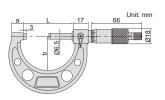
Code	Range	Micrometers included
3210-1004A*	0-100mm	3210-25A, 3210-50A, 3210-75A, 3210-100A
3210-1506A	0-150mm	3210-25A, 3210-50A, 3210-75A, 3210-100A, 3210-125A, 3210-150A

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

-Sizes available up to 200mm

INSPECTION CERTIFICATE TRACEABLE TO DKD

#### **OUTSIDE MICROMETERS**



- Graduation: metric 0.01mm imperial .0001'
- Carbide measuring faces
- Meet DIN863-1
- Ratchet stop type
   Supplied with setting standards (except 0-25mm and 0-1")



3203-50A

#### Metric micrometer set

Code	Range	Micrometers Included
3203-1004A*	0-100mm	3203-25A, 3203-50A, 3203-75A, 3203-100A
3203-1506A	0-150mm	3203-25A, 3203-50A, 3203-75A, 3203-100A, 3203-125A, 3203-150A
3203-3006A	150-300mm	3203-175A, 3203-200A, 3203-225A, 3203-250A, 3203-275A, 3203-300A

#### Metric

Code	Range	Accuracy	L	a	b
3203-25A*	0-25mm	4µm	32mm	9mm	28mm
3203-50A*	25-50mm	4µm	57mm	14mm	38mm
3203-75A*	50-75mm	5µm	82mm	15mm	49mm
3203-100A*	75-100mm	5µm	107mm	15mm	60mm
3203-125A	100-125mm	6µm	133mm	16.5mm	73mm
3203-150A	125-150mm	6µm	158mm	16.5mm	85mm
3203-175A	150-175mm	7µm	183mm	19.4mm	104mm
3203-200A	175-200mm	7µm	209mm	19.4mm	117mm
3203-225A	200-225mm	8µm	234mm	19.4mm	130mm
3203-250A	225-250mm	8µm	260mm	19.4mm	142mm
3203-275A	250-275mm	9µm	285mm	19.4mm	155mm
3203-300A	275-300mm	9µm	310mm	19.4mm	168mm

#### Imperial

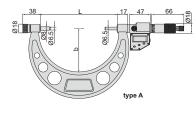
Code	Range	Accuracy	L	а	b
3203-1A*	0-1"	.00016"	1.260"	.354"	1.102"

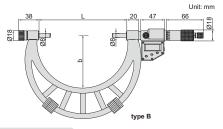
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### DIGITAL OUTSIDE MICROMETERS WITH INTERCHANGEABLE ANVILS



- Resolution: 0.001mm/0.0001"
- IP54 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC, data output
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Carbide measuring faces
- Supplied with setting standards
- Optional accessory: date output cable





**IP54** 

setting standard (included)

(mm) e Accuracy I b Setting standard (included)

DATA OUTPUT

Code	range	Type	Accuracy			Setting Standard (included)
3506-300A	150-300mm/6-12"	Α	±8µm	305	165	150, 175, 200, 225, 250, 275
3506-400A	300-400mm/12-16"	В	±9µm	405	224	325, 375
3506-500A	400-500mm/16-20"	В	±11µm	505	275	425, 475

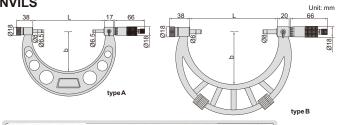
Sizes available up to 1000mm

#### **OUTSIDE MICROMETERS WITH INTERCHANGEABLE ANVILS**

interchangeable anvils (included) for different

measuring ranges





3206-600

ccuracy Setting standard (included) Range 3206-150A 0-150mm 6µm 158 82 25, 50, 75, 100, 125 3206-200A 100-200mm Α 7µm 208 114 100, 125, 150, 175 3206-300A 150-300mm 308 165 150, 175, 200, 225, 250, 275 Α 9µm 3206-301A 200-300mm 308 165 200, 225, 250, 275 Α 9µm 3206-400 В 409 224 325, 375 300-400mm 11µm 3206-500 400-500mm В 13µm 509 275 425,475

14µm

В

setting standard (included)

609

321

525,575

500-600mm Sizes available up to 1000mm

Craduation	$\cap$	$^{1}$	mm	

3206-400

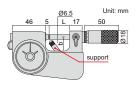
- Ratchet stop Meet DIN863-3
- Carbide measuring faces
- Supplied with setting standards



(mm)



#### INDICATING MICROMETER





3332-25

- Meet DIN863-3
- Dial indicator: range ±0.04mm, graduation 0.001mm, accuracy 0.001mm
   Carbide measuring faces
- Supplied with setting standards (except 0-25mm)

(mm)

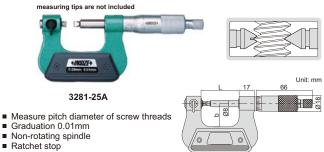
Code	Micrometer head range	Micrometer head accuracy	Micrometer head graduation	L	b		
3332-25	0-25mm	4µm	0.002mm	28.5	19		
3332-50	25-50mm	4µm	0.002mm	53.5	30		
Sizes available up to 100mm							

#### **SCREW THREAD MICROMETERS**

NON-ROTATING **SPINDLE** 

(mm)

(mm)



- Ratchet stop
- Supplied with 60° setting standards
- Optional accessary: 55° setting standards, measuring tips (code **7381**)

60° DE 60°)
60° setting standards (included)
(55°)
55° setting standards (optional)

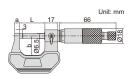
Pitch	Range				
FILCII	0-25	25-50	50-75	75-100	
0.4~0.5	±0.01	-	-	-	
0.6~0.8	±0.01	±0.013	-	-	
1~1.25	±0.012	±0.015	±0.017	±0.017	
1.5~2.0	±0.014	±0.017	±0.019	±0.019	
2.5~3.5	±0.016	±0.019	±0.021	±0.021	
4.0~7.0	-	±0.021	±0.023	±0.023	

accuracy of micrometers with tips

Code	Range	L	b	55° setting standard (optional)
3281-25A	0-25mm	42	26	-
3281-50A	25-50mm	67	38	3281-SP1
3281-75A	50-75mm	92	50	3281-SP2
3281-100A	75-100mm	117.6	62	3281-SP3

Sizes available up to 200mm

#### **OUTSIDE MICROMETERS**





3202-25A

- Graduation 0.01mm
- Carbide measuring faces
- Meet DIN863-1
- Supplied with setting standards (except 0-25mm)

Code	Range	Accuracy	L	а	b
3202-25A *	0-25mm	4µm	32mm	6mm	24mm
3202-50A*	25-50mm	4µm	57mm	8mm	32mm
3202-75A *	50-75mm	5µm	82mm	8mm	45mm
3202-100A*	75-100mm	5µm	107mm	8mm	57mm

#### Micrometer set

Code	Range	Micrometers included
3202-1004A*	0-100mm	3202-25A, 3202-50A, 3202-75A, 3202-100A
3202-1506A	0-150mm	3202-25A, 3202-50A, 3202-75A, 3202-100A, 3202-125A, 3202-150A

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

-Sizes available up to 200mm

#### **DIGITAL SCREW THREAD MICROMETERS**

DATA **OUTPUT** 

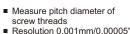
Unit: mm

H 2



NON-ROTATING SPINDLE

66



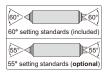
- Button function: on/off, set, mm/inch, ABS/INC, data output
- Data output, LR44 battery
- Automatic power off
   Non-rotating spindle
- Ratchet stop
- Supplied with 60° setting standards
- Optional accessary: 55° setting standards, measuring tips (code 7381), data output cable

3581-25A



	(mm)			
Code	Range	L	b	
3581-25A	0-25mm/0-1"	42	26	

Sizes available up to 100mm



#### accuracy of micrometers with tips

Pitch	Range
0.4~0.5	±0.01mmm
0.6~0.8	±0.01mm
1~1.25	±0.012mm
1.5~2.0	±0.014mm
2.5~3.5	±0.016mm

#### MEASURING TIPS FOR SCREW THREAD MICROMETERS



7381-T13



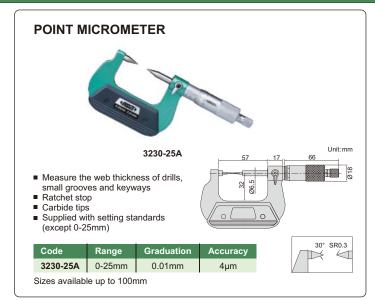
- Supplied in pairs
- Suitable for 3281, 3581 series micrometers

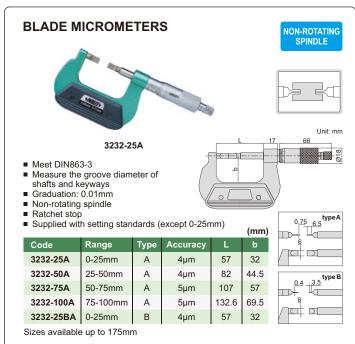
#### Whitworth thread (55° thread angle)

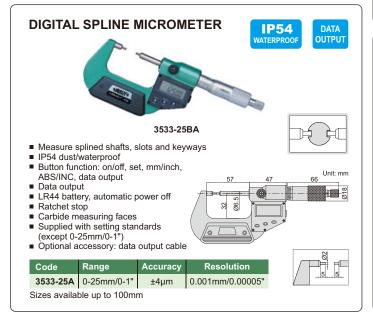
Code	Pitch
7381-T2S	10 pairs/set: 60-48TPI, 48-40TPI, 40-32TPI, 32-24TPI, 24-18TPI, 18-14TPI 14-10TPI, 10-7TPI, 7-4.5TPI, 4.5-3.5TPI, including all above tips

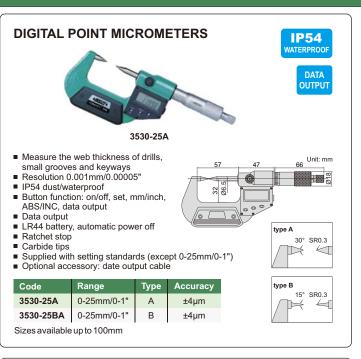
#### Metric and unified thread (60° thread angle)

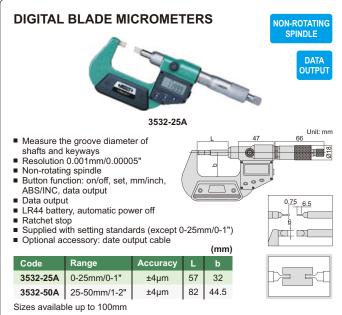
Code	Pitch
7381-T11	0.4-0.5mm/64-48TPI
7381-T12	0.6-0.9mm/44-28TPI
7381-T13	1-1.75mm/24-14TPI
7381-T14	2-3mm/13-9TPI
7381-T15	3.5-5mm/8-5TPI
7381-T16	5.5-7mm/4.5-3.5TPI
7381-TS	6 pairs/set, including all above tips

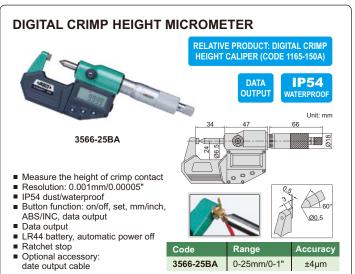












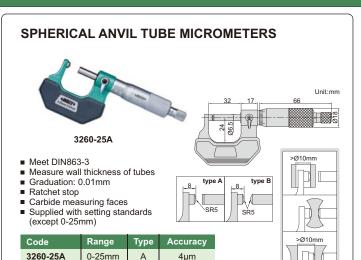


3260-25SA

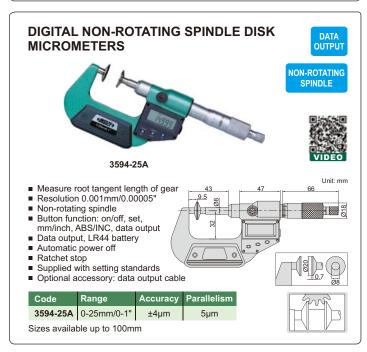
0-25mm

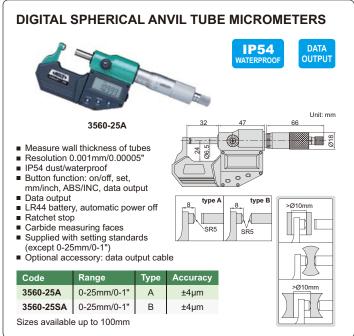
Sizes available up to 100mm

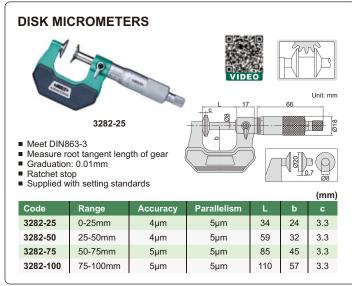
В

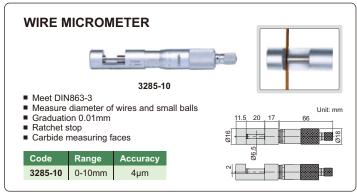


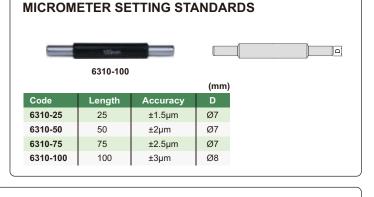
4µm

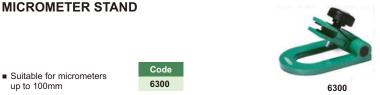








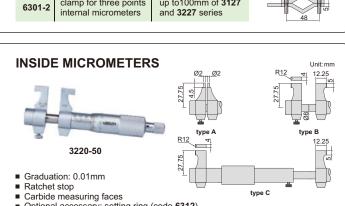










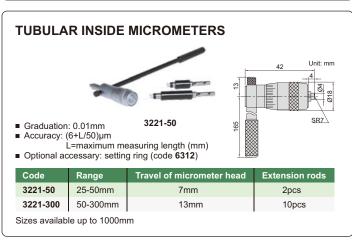


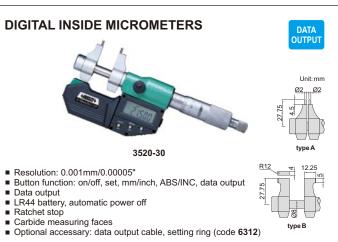
micrometer stand and clamp (code 6301 and 6301-1)						
Code	Range	Туре	Setting ring	Accuracy		
2220.20	E 20mm	Λ	Emm (included)	7,,,,,,		

Code	Range	Туре	Setting ring	Accuracy
3220-30	5-30mm	Α	5mm (included)	7µm
3220-50	25-50mm	В	25mm (included)	8µm
3220-75	50-75mm	В	50mm (optional)	9µm
3220-100	75-100mm	С	75mm (optional)	10µm



#### MICROMETER HEAD Unit: mm 6381-25W ■ Meet DIN863-2 66 Ratchet stop Spindle tip 6381-25W 0-25mm plain flat (carbide) 0.01mm





<ul> <li>Optional accessary: data output cable, setting ring (code 6312)</li> </ul>							
Code	Range	Type	Setting ring				

Code	Range	Туре	Setting ring	Accuracy
3520-30	5-30mm/0.2-1.2"	Α	5mm (included)	±5µm
3520-50	25-50mm/1-2"	В	25mm (included)	±6µm
				-

Sizes available up to 100mm

#### **TUBULAR INSIDE MICROMETERS**



3222-150

- Graduation: 0.01mm
- Accuracy: (3+n+L/50)µm n=number of rods,
- L=maximum measuring length (mm) Supplied with setting standards
- Carbide measuring faces

Code	Range	Travel of micrometer head	Extension rods
3222-1	<b>50</b> 50-150mm	13mm	13mm, 25mm, 50mm
3222-3	<b>00</b> 50-300mm	13mm	13mm, 25mm, 50mm (2pcs), 100mm
3222-5	<b>00</b> 50-500mm	13mm	13mm, 25mm, 50mm (2pcs), 100mm, 200mm
3222-6	<b>00</b> 50-600mm	13mm	13mm, 25mm, 50mm, 100mm, 150mm, 200mm
3222-1	<b>000</b> 50-1000mm	13mm	13mm, 25mm, 50mm (2pcs), 100mm, 200mm (2pcs), 300mm
3222-1	<b>500</b> 50-1500mm	13mm	13mm, 25mm, 50mm (2pcs), 100mm, 200mm (3pcs), 300mm (2pcs)

50

Unit: mm



#### THREE POINTS INTERNAL MICROMETERS

#### INSPECTION CERTIFICATE

- Meet DIN863-46-12mm: graduation 0.001mm, 12-300mm: graduation 0.005mm
- Ratchet stop
- Optional accessory: setting rings (code 6312), micrometer stand and clamp (code 6301 and 6301-2)

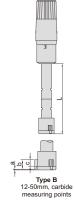


included

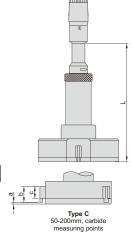












Individua	I
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individual (mm)									nm)
Code	Range	Туре	Accuracy	Setting ring	Extension rod (included)	L	а	b	С
3227-8*	6-8mm	Α	4µm	Ø6mm (included)	100mm	54.5	1.5	2.5	_
3227-10*	8-10mm	Α	4µm	Ø8mm (included)	100mm	54.5	1.5	2.5	_
3227-12*	10-12mm	Α	4µm	Ø10mm (included)	100mm	54.5	1.5	2.5	_
3227-16*	12-16mm	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5
3227-20*	16-20mm	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5
3227-25*	20-25mm	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6
3227-30*	25-30mm	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6
3227-40*	30-40mm	В	4µm	Ø40mm (included)	150mm	97	0.5	14	12
3227-50*	40-50mm	В	5µm	Ø40mm (included)	150mm	97	0.5	14	12
3227-63*	50-63mm	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5
3227-75*	62-75mm	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5
3227-88*	75-88mm	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5
3227-100*	87-100mm	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5
3227-125*	100-125mm	С	5µm	Ø112.5mm (optional)	150mm	145	0.5	19.5	14.5
3227-150*	125-150mm	С	5µm	Ø137.5mm (optional)	150mm	145	0.5	19.5	14.5
3227-175*	150-175mm	С	5µm	Ø162.5mm (optional)	150mm	145	0.5	19.5	14.5
3227-200*	175-200mm	С	5µm	Ø187.5mm (optional)	150mm	145	0.5	19.5	14.5



Set					
Code	Range	Micrometers included	Setting ring (included)	Extension rod (included)	
3227-123 <b>*</b>	6-12mm	6-8mm, 8-10mm, 10-12mm	Ø6mm, Ø8mm, Ø10mm	100mm	
3227-202*	<b>-202*</b> 12-20mm 12-16mm, 16-20mm		Ø16mm	150mm	
3227-504*	<b>3227-504*</b> 20-50mm 20-25mm, 25-30mm, 30-40mm, 40-50mm		Ø25mm, Ø40mm	150mm	
3227-1004*	50-100mm	50-63mm, 62-75mm, 75-88mm, 87-100mm	Ø62mm, Ø87mm	150mm	

<sup>\*</sup>Supplied with manufacturer inspection certificate

#### interchangeable jaws



100-200mm: have two sets of jaws for different measuring range (For example, 3227-125 has 100-112.5mm and 112.5-125mm jaws)

micrometer stand with clamp





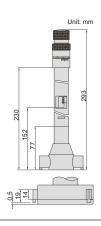
3227-504

INSPECTION CERTIFICATE

#### WIDE RANGE THREE POINTS INTERNAL MICROMETERS



- Meet DIN863-4
- Graduation 0.001mm
- Carbide measuring faces
- Ratchet stop
   Setting rings are included (except 200-300mm)





3228-70

Code	Range	Accuracy	Setting ring
3228-70 <b>*</b>	50-70mm	5µm	Ø50mm (included)
3228-100*	70-100mm	5µm	Ø70mm (included)
3228-150 <b>*</b>	100-150mm	6µm	Ø100mm (included)
3228-250 *	150-250mm	8µm	Ø150mm (included)

<sup>\*</sup>Supplied with manufacturer inspection certificate

<sup>-</sup>Sizes available up to 300mm

<sup>-</sup>Sizes available up to 300mm

#### **DIGITAL THREE POINTS INTERNAL MICROMETERS**

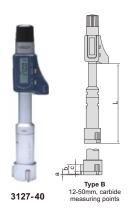


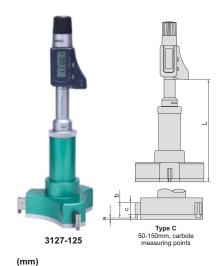




- Meet DIN863-4
- Resolution 0.001mm/0.00005"
- IP54 dust/waterproof
- Buttons: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Optional accessary: data output cable, setting ring (code 6312), micrometer stand and clamp (code 6301 and 6301-2)







Individual

Code	Range	Туре	Accuracy	Setting ring	Extension rod (included)	L	а	b	
3127-8 *	6-8mm/0.24-0.31"	Α	4µm	Ø6mm (included)	100mm	54.5	1.5	2.5	_
3127-10*	8-10mm/0.31-0.39"	Α	4µm	Ø8mm (included)	100mm	54.5	1.5	2.5	_
3127-12*	10-12mm/0.39-0.47"	Α	4µm	Ø10mm (included)	100mm	54.5	1.5	2.5	_
3127-16 *	12-16mm/0.47-0.63"	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5
3127-20 *	16-20mm/0.63-0.79"	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5
3127-25 *	20-25mm/0.79-0.98"	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6
3127-30 *	25-30mm/0.98-1.18"	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6
3127-40 *	30-40mm/1.18-1.57"	В	4µm	Ø40mm (included)	150mm	97	0.5	14	12
3127-50 *	40-50mm/1.57-1.97"	В	5µm	Ø40mm (included)	150mm	97	0.5	14	12
3127-63 *	50-63mm/1.97-2.48"	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5
3127-75*	62-75mm/2.44-2.95"	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5
3127-88 *	75-88mm/2.95-3.46"	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5
3127-100 *	87-100mm/3.43-3.94"	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5
3127-125 *	100-125mm/3.94-4.92"	С	5µm	Ø112.5mm (optional)	150mm	150	0.5	19.5	14.5
3127-150 *	125-150mm/4.92-5.91"	С	5µm	Ø137.5mm (optional)	150mm	150	0.5	19.5	14.5

extension rod

included

setting ring

6-100mm: included 100-150mm: optional





100-150mm: have two sets of jaws for different measuring range (For example, 3127-125 has 100-112.5mm and 112.5-125mm jaws)

Set	Set										
Code	Range	Micrometers included	Setting ring (included)	Extension rod (included)							
3127-123 *	6-12mm/0.24-0.47"	6-8mm, 8-10mm, 10-12mm	Ø6mm, Ø8mm, Ø10mm	100mm							
3127-202 *	12-20mm/0.47-0.79"	12-16mm, 16-20mm	Ø16mm	150mm							
3127-504 *	20-50mm/0.79-1.97"	20-25mm, 25-30mm, 30-40mm, 40-50mm	Ø25mm, Ø40mm	150mm							
3127-1004*	50-100mm/1.97-3.94"	50-63mm, 62-75mm, 75-88mm, 87-100mm	Ø62mm, Ø87mm	150mm							



-Sizes available up to 300mm



3127-504

Unit: mm

#### DIGITAL WIDE RANGE THREE POINTS INTERNAL MICROMETERS

5µm

5µm

6µm

8µm

9µm

- Meet DIN863-4
- Resolution 0.001mm/0.00005"
- IP54 dust/waterproof
- Buttons: on/off, set, mm/inch, ABS/INC
  Data output, LR44 battery, automatic power off
- Carbide measuring faces
- Ratchet stop

Code

3128-70<sup>\*</sup>

3128-100\*

3128-150<sup>\*</sup>

3128-250\*

3128-300\*

- Supplied with extension rods
- Setting rings are included (except 200-300mm)
  Optional accessary: data output cable

50-70mm/1.97-2.76"

70-100mm/2.76-3.94"

100-150mm/3.94-5.91"

150-250mm/5.91-9.84"

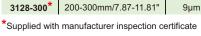
Range



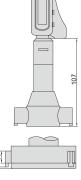
Ø200mm (optional)



150mm











DATA **OUTPUT** 



# PISTOL GRIP THREE POINTS BORE GAGES Unit: mm Type A 6-12mm, steel measuring points 12-50mm, carbide measuring points 2124-8 1-2-50mm carbide measuring points 2124-25 1-2-50mm carbide measuring points 2124-25 1-2-50mm carbide measuring points 2124-25

Type C 50-100mm, carbide measuring points

 Optional accessory: digital indicators (code 2103-10F, resolution 0.001mm/0.00005") or dial indicators (graduation 0.001mm), setting rings (code 6312)

Individual (mm)

Code	Range	Туре	Accuracy (without digital indicator)	Setting ring (included)	Extension rod (included)	L	а	b	С
2124-8 *	6-8mm	Α	4µm	Ø6mm	100mm	50	1.5	2.5	_
2124-10 *	8-10mm	Α	4µm	Ø8mm	100mm	50	1.5	2.5	_
2124-12 *	10-12mm	Α	4µm	Ø10mm	100mm	50	1.5	2.5	_
2124-16*	12-16mm	В	4µm	Ø16mm	150mm	65	0.5	6	4.5
2124-20*	16-20mm	В	4µm	Ø16mm	150mm	65	0.5	6	4.5
2124-25 *	20-25mm	В	4µm	Ø25mm	150mm	91	0.5	8	6
2124-30 *	25-30mm	В	4µm	Ø25mm	150mm	91	0.5	8	6
2124-40 *	30-40mm	В	4µm	Ø40mm	150mm	97	0.5	14	12
2124-50 *	40-50mm	В	5µm	Ø40mm	150mm	97	0.5	14	12
2124-63 *	50-63mm	С	5µm	Ø62mm	150mm	112	0.5	17.5	14.5
2124-75 *	62-75mm	С	5µm	Ø62mm	150mm	112	0.5	17.5	14.5
2124-88 *	75-88mm	С	5µm	Ø87mm	150mm	112	0.5	17.5	14.5
2124-100 *	87-100mm	С	5µm	Ø87mm	150mm	112	0.5	17.5	14.5

s	et	

Code	Range	Probes included	Setting ring (included)	Extension rod (included)
2124-S123*	6-12mm	6-8mm, 8-10mm, 10-12mm	Ø6mm, Ø8mm, Ø10mm	100mm
2124-S202*	12-20mm	12-16mm, 16-20mm	Ø16mm	150mm
2124-S504*	20-50mm	20-25mm, 25-30mm, 30-40mm, 40-50mm	Ø25mm, Ø40mm	150mm
2124-S1004*	50-100mm	50-63mm, 62-75mm, 75-88mm, 87-100mm	Ø62mm, Ø87mm	150mm

\*Supplied with manufacturer inspection certificate

-Sizes available up to 300mm

setting ring (included)

2124-125



digital indicator is not included







2124- S504

#### **BORE GAGE SETS**

ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS

- Repeatability: 0.003mm
- Optional accessory: setting ring (code **6312**)

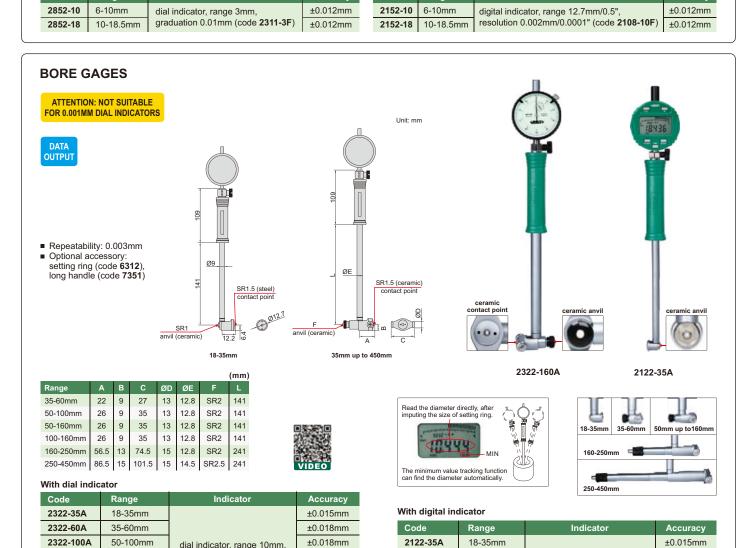


Code	Range	Indicator	Bore gages included	Accuracy
2824-S160	35-160mm	dial indicator, code <b>2308-10FA</b> , range 10mm, graduation 0.01mm	35-50mm (dial indicator and handle are not included) 50-160mm	35-50mm ±0.018mm 50-160mm ±0.018mm
2824-S3	18-160mm	dial indicator, code <b>2308-10FA</b> , range 10mm, graduation 0.01mm	18-35mm 35-60mm (dial indicator is not included) 50-160mm (dial indicator is not included)	18-35mm ±0.015mm 35-60mm ±0.018mm 50-160mm ±0.018mm





#### **BORE GAGES FOR SMALL HOLES** ATTENTION: NOT SUITABLE DATA FOR 0.001MM DIAL INDICATORS OUTPUT Unit: mm 6-10mm 10-18.5mm Read the diameter directly, after imputing the size of setting ring. The minimum value tracking function can find the diameter automatically. ceramic SR0.5(steel) anvil SR0.75(steel) ■ Repeatability: 0.003mm SR1 SR1 Optional accessory: 3.6 5.6 2852-10 anvil(steel) setting ring (code 6312) 6-10mm 10-18.5mm 2152-18 With dial indicator With digital indicator Range Indicator Accuracy Code Range Indicator Accuracy



dial indicator, range 10mm, graduation 0.01mm

(code 2308-10FA)

±0.018mm

±0.018mm

±0.018mm

±0.018mm

2122-60A

2122-160A

2122-250A

2122-450A

35-60mm

50-160mm

160-250mm

250-450mm

2322-160A

2322-161A

2322-250A

2322-450A

50-160mm

100-160mm

160-250mm

250-450mm

±0.018mm

±0.018mm

±0.018mm

±0.018mm

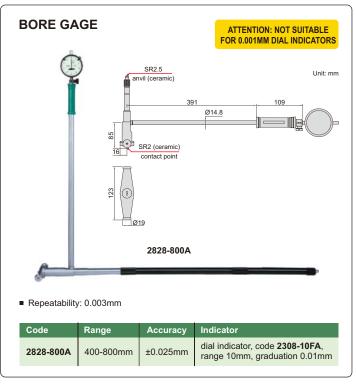
digital indicator,

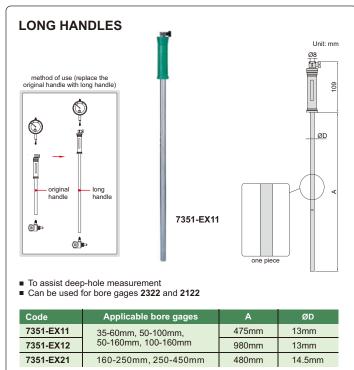
(code 2108-10F)

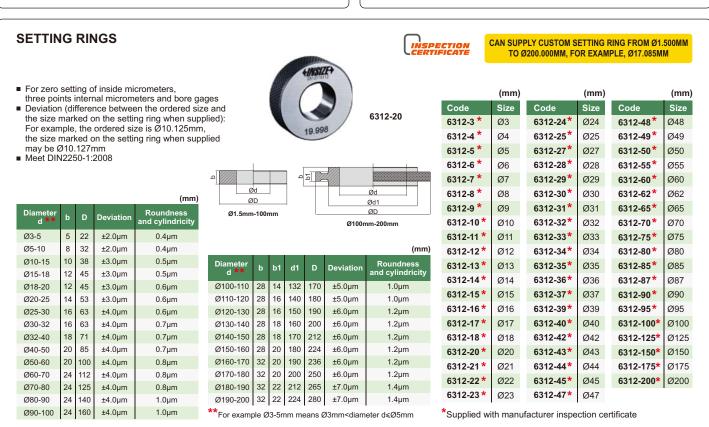
range 12.7mm/0.5",

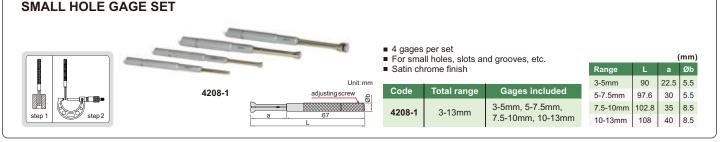
resolution 0.002mm/0.0001"





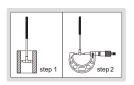




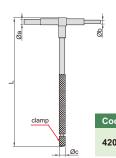


#### **TELESCOPING GAGE SET**

- 6 gages per set
- For quick measurement of inside diameter of holes and width of slots
- Satin chrome finish







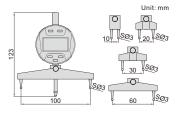
			_	(mm
Range	L	Øa	Øb	Øc
8-12.7mm	115	3.9	2.9	6.2
12.7-19mm	115	5.3	3.8	6.2
19-32mm	115	5.3	3.8	6.2
32-54mm	137	7.6	6.1	7.2
54-90mm	137	7.6	6.1	7.2
90-150mm	137	7.6	6.1	7.2

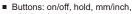
ATTENTION: NO **DATA OUTPUT** 

Unit: mm

Code	Total range	Gages included (mm)
4206-1	8-150mm	8-12.7, 12.7-19, 19-32, 32-54, 54-90, 90-150

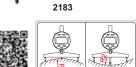
#### **DIGITAL RADIUS GAGE**





- s (select jaws), zero
- Measure radius of internal or external arcs
- Display can be rotated by 320°
   Supplied with 5 jaws for different sizes of arc
- Battery CR2032, automatic power off







Code	Range of external radius (R1)	Range of internal radius (R2)	Resolution	Accuracy (mm)
2183	5-910mm/0.2-35.83"	7-910mm/0.3-35.83"	0.005mm/0.00005"	±0.01R*

\*R is the radius to be measured

#### **CIRCUMFERENCE TAPES**











#### circumference of pipes, trees, tires, etc.

Measure diameter and Laser engraved scale

■ Graduation: 0.1mm

Made of stainless steel

#### **DIGITAL INDICATORS (ADVANCED MODEL)**









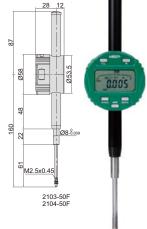
- Reading in digital and analog
- Display can be rotated by 320°
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion,
- absolute/incremental measurement
- CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable, backs, contact points











Unit: mm

#### Resolution 0.001mm/0.00005"

According to the final process							
Code	Range	Accuracy	Hysteresis	Remark			
2103-10F*	12.7mm/0.5"	5µm	2µm	flat back			
2103-25F*	25.4mm/1"	5µm	3µm	flat back			
2103-50F*	50.8mm/2"	6µm	3µm	flat back			

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### Resolution 0.01mm/0.0005"

max./min./TIR

max./min./TIR

Code	Range	Accuracy	Hysteresis	Remark
2104-10F*	12.7mm/0.5"	20µm	10µm	flat back
2104-25F*	25.4mm/1"	20µm	10µm	flat back
2104-50F*	50.8mm/2"	30µm	10µm	flat back

2104-25F

2103-50F



#### **DIGITAL INDICATORS (STANDARD MODEL)**









- Button function: on/off, inch/mm, zero
- CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable, backs, contact points

#### Resolution 0.01mm/0.0005"

Code	Range	Accuracy	Hysteresis	Remark
2112-10F*	12.7mm/0.5"	20µm	10µm	flat back
2112-25F*	25.4mm/1"	20µm	10µm	flat back
2112-50F*	50.8mm/2"	30µm	10µm	flat back
2112-10 <sup>*</sup>	12.7mm/0.5"	20µm	10µm	lug back
2112-25 <sup>*</sup>	25.4mm/1"	20µm	10µm	lug back
2112-50*	50.8mm/2"	30µm	10µm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

## 22 10 28 8 0 00 2112-10F 2112-101F 2112-101F





2112-501F

Unit: mm

Resolution 0.001mm/0.00005"

Code	Range	Accuracy	Hysteresis	Remark
2112-101F*	12.7mm/0.5"	5µm	2µm	flat back
2112-251F*	25.4mm/1"	5µm	3µm	flat back
2112-501F*	50.8mm/2"	6µm	3µm	flat back

2112-251F

#### WATERPROOF DIGITAL INDICATORS

















#### Resolution 0.001mm/0.00005"

Code	Range	Dust/waterproof	Accuracy	Hysteresis	Remark
2115-101F*	12.7mm/0.5"	IP65	5µm	2µm	flat back
2115-251F*	25.4mm/1"	IP54	5µm	3µm	flat back
2115-501F*	50.8mm/2"	IP54	6um	3um	flat back

#### Resolution 0.01mm/0.0005"

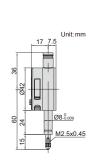
Code	Range	Dust/waterproof	Accuracy	Hysteresis	Remark
2115-10F*	12.7mm/0.5"	IP65	20µm	10µm	flat back
2115-25F*	25.4mm/1"	IP54	20µm	10µm	flat back
2115-50F*	50.8mm/2"	IP54	30µm	10µm	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### ■ Dust/waterproof

- Button function: on/off, zero, mm/inch
- CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable, backs, contact points

#### **COMPACT DIGITAL INDICATORS**





■ Button function:

in/mm: short press for inch/metric conversion

long press to change measuring direction
ABS: short press for absolute/incremental measurement

long press to preset data 0/ON: short press to turn on when power is off short press to set zero when power is on long press to turn off

- CR1632 battery, automatic power off
- Data output
- Optional accessory: data output cable, contact points

Code	Range	Resolution	Accuracy	Hysteresis	Remark
2114-5F *	5mm/0.2"	0.01mm/0.0005"	20µm	10µm	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA





#### NO AUTO POWER OFF DIGITAL INDICATORS





ONE BATTERY FOR 4000 WORKING HOURS

- No auto power off, tracking the deformation of mould and steel structure for a long time
- Low power consumption
- Button function: on/off, zero, inch/mm
- CR2032 battery, data output
- With flat back
- Optional accessory: data output cable (code 7305-SPC1A), backs, contact points







Code	Range	Resolution	Accuracy	Hysteresis
2113-10F*	12.7mm/0.5"	0.01mm/0.0005"	20µm	10µm
2113-101F*	12.7mm/0.5"	0.001mm/0.00005"	5µm	2µm

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### DIGITAL INDICATOR FOR BORE GAGES





- Specially designed for bore gages ■ The minimum value tracking
- function can find the diameter automatically
- Read the diameter directly after imputing the size of setting ring
- Reading in digital and analog
- Display can be rotated by 320° Button function: minimum value tracking, calibration, data preset, inch/metric conversion,
- absolute/incremental measurement ■ CR2032 battery, automatic power off
- Data output
- With flat back
- Optional accessory: data output cable, backs, contact points





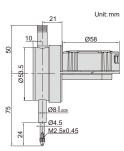
Code	Range	Resolution	Accuracy	Hysteresis
2108-10F*	12.7mm/0.5"	0.002mm/0.0001"	20µm	10µm

Supplied with manufacturer inspection certificate traceable to NIST USA

#### **BACK PLUNGER TYPE DIGITAL INDICATORS**

- Display can rotate 320°, and display direction is changeable
- Reading in digital and analog
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- CR2032 battery, automatic power off
- Data output
- With flat back
- Optional accessory: data output cable, backs, contact points







max./min./TIR

max./min./TIR

Unit: mm

M2.5x0.45



display can rotate 320°











Remark: To change above direction, 4 fixing screws on the back of display need to be removed first

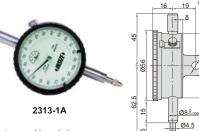
Code	Range	Resolution	Accuracy	Hysteresis	
2118-10*	12.7mm/0.5"	0.01mm/0.0005"	20µm	10µm	

Supplied with manufacturer inspection certificate traceable to NIST USA

#### PRECISION DIAL INDICATORS







- Graduation: 0.001mm
- Jeweled bearing
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

2010 1174	nark
2242 254 2mm 8um 2 5um 0 2mm 0-100-0 flat	back
2313-2FA 211111 Opin 2.0pin 0.211111 0-100-0 nat	back
<b>2313-1A*</b> 1mm 5μm 2μm 0.2mm 0-100-0 lug	back

\*Supplied with manufacturer inspection certificate traceable to NIST USA

#### **COMPACT DIAL INDICATORS**

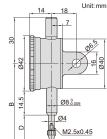
TRACEABLE TO NIST





2311-5





- Range/rev: 0.5mm ■ Dial reading: 0-50 Meet DIN878
- Jeweled bearing
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Code	Range	Graduation	Accuracy	Hysteresis	Remark	В	D
2311-3F*	3mm	0.01mm	14µm	3µm	flat back	46	10.5
2311-5F*	5mm	0.01mm	16µm	3µm	flat back	48	12.5
2311-3 <sup>*</sup>	3mm	0.01mm	14µm	3µm	lug back	46	10.5
2311-5 <sup>*</sup>	5mm	0.01mm	16µm	3µm	lug back	48	12.5

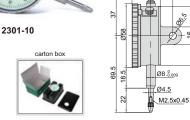
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DIAL INDICATORS (PROMOTION MODEL)**





- Graduation: 0.01mm
- Dial reading: 0-100Meet DIN878
- Jeweled bearing
- Supplied with limit hands
- and bezel clamp Packed in carton box
- Optional accessory: backs, contact points



Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2301-10F *	10mm	17µm	3µm	1mm	flat back
2301-10*	10mm	17µm	3µm	1mm	lug back with spare flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DIAL INDICATORS (STANDARD MODEL)**

INSPECTION CERTIFICATE TRACEABLE TO NIST

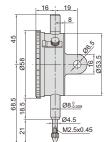
**JEWELED BEARING** 

Unit: mm

INSPECTION CERTIFICATE TRACEABLE TO NIST



2308-10A



Unit: mm

■ Graduation: 0.01mm ■ Dial reading: 0-100 ■ Meet DIN878

- Jeweled bearing
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2308-3FA*	3mm	14µm	3µm	1mm	flat back
2308-5FA*	5mm	16µm	3µm	1mm	flat back
2308-10FA*	10mm	17µm	3µm	1mm	flat back
2308-3A*	3mm	14µm	3µm	1mm	lug back
2308-5A*	5mm	16µm	3µm	1mm	lug back
2308-10A*	10mm	17µm	3µm	1mm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### SHOCKPROOF DIAL INDICATORS







- Graduation: 0.01mm ■ Dial reading: 0-100
- Meet DIN878
- Shockproof
- Jeweled bearing
- Supplied with limit poi
- and bezel clamp

  Optional accessory: b

2314-10A	Unit: mr	1
inters packs, contact points	98 98 98 98 98 98 98 98 98 98 98 98 98 9	

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2314-10FA*	10mm	20µm	3µm	1mm	flat back
2314-10A*	10mm	20µm	3µm	1mm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### WATERPROOF DIAL INDICATORS

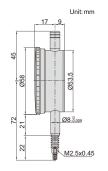
## **IP54**







2324-10



INSPECTION CERTIFICATE TRACEABLE TO NIST

- Dial reading: 0-100
- Meet DIN878IP54 dust/waterproof
- Jeweled bearing
- With flat back

Code	Range	Graduation	Accuracy	Hysteresis	Range/rev
2324-10F *	10mm	0.01mm	17µm	3µm	1mm

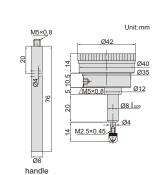
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **BACK PLUNGER TYPE DIAL INDICATORS**



TRACEABLE TO NIST





- Dial reading: 0-100
- Supplied with handle ■ With limit pointers
- Optional accessory: contact points
  - 0.01mm

#### **DIAL INDICATORS (LONG STROKE)**



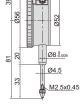


Unit: mm 16..10

INSPECTION CERTIFICATE TRACEABLE TO NIST

- Graduation: 0.01mm ■ Dial reading: 0-100 Supplied with limit pointers
- and bezel clamp Packed in carton box
- Optional accessory: backs, contact points

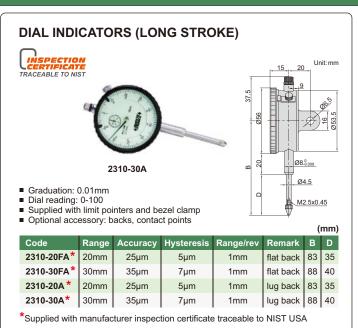
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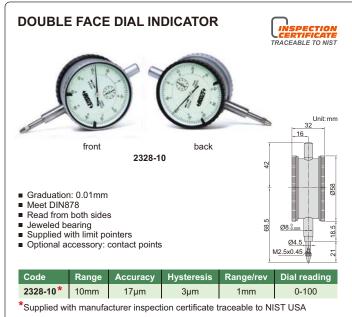


Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2302-25F*	25mm	35µm	7µm	1mm	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

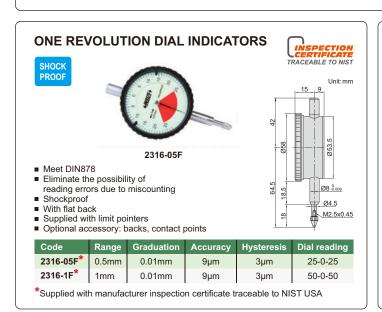






3) 2309-30F can not accept optional backs

\*Supplied with manufacturer inspection certificate traceable to NIST USA







#### **CONTACT POINTS**



6282-0101



BALL POINT

Code	Material of measuring face	L (mm)
6282-0101	carbide	7.3
6282-0103	ceramic	73.
6282-0104	carbide	8.3



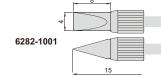
6282-0205



#### SHELL TYPE POINT

Code	Material of measuring face	L
6282-0205	steel	15mm
6282-0210	steel	30mm





#### KNIFE EDGE POINT

Code	Material of measuring face	
6282-1001	steel	



6282-1101



#### FLAT POINT

Code	Material of measuring face	L (mm)
6282-1101	steel	8



6282-1201

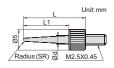


#### FLAT POINT

Code	Material of measuring face	ØD
6282-1201	steel	10mm
6282-1202	steel	15mm
6282-1203	steel	20mm
6282-1204	steel	25mm
6282-1205	steel	30mm



6282-1601

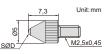


#### NEEDLE POINT

6282-1601	steel	11	15	0.4	2
6282-1602	steel	13	17	0.2	2
6282-1603	steel	21	25	0.4	3
6282-1604	steel	31	35	0.4	3



6282-0303



#### BALL POINT

Code	Material of measuring face	SØD
6282-0301	steel	1mm
6282-0302	carbide	1,5mm
6282-0303	carbide	1,8mm
6282-0304	carbide	2,5mm
6282-0305	carbide	4mm



6282-0401

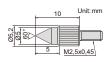


#### SPHERICAL POINT

OF TIERROAL FORT		
Code	Material of measuring face	
6282-0401	steel	



6282-0601



#### CONICAL POINT

Code	Material of measuring face	
6282-0601	steel	



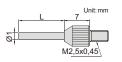
6282-1301

#### FLAT POINT

Code	Material of measuring face
6282-1301	carbide





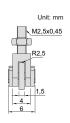


#### NEEDLE POINT

Code	Material of measuring face	ØD	L
6282-1705	carbide	1	8
6282-1706	carbide	1	10
6282-1707	carbide	1	20
6282-1708	carbide	1	40
6282-1712	carbide	1.5	20
6282-1713	carbide	1.5	40
6282-1714	carbide	2	8
6282-1715	carbide	2	18
6282-1716	carbide	2	28
6282-1717	carbide	2	40



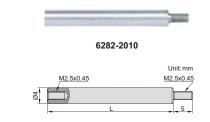




#### ROLLER POINT

Code	Material of measuring face	
6282-1901	steel	

#### **EXTENSION RODS**



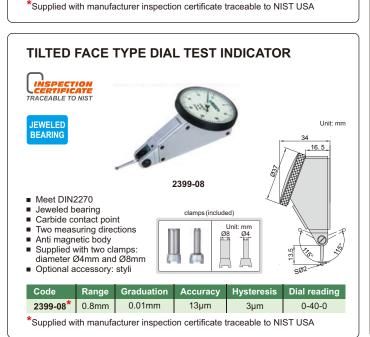
Code	Material	L
6282-2001	steel	10mm
6282-2002	steel	15mm
6282-2003	steel	20mm
6282-2004	steel	25mm
6282-2005	steel	30mm
6282-2006	steel	35mm

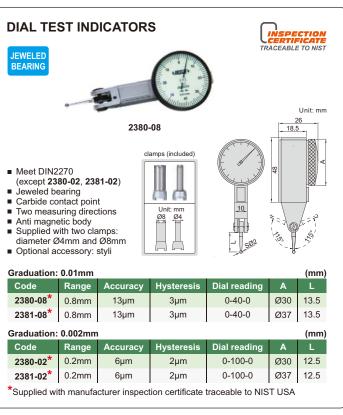
Code	Material	L
6282-2007	steel	40mm
6282-2008	steel	45mm
6282-2009	steel	50mm
6282-2010	steel	55mm
6282-2011	steel	60mm
6282-2012	steel	65mm

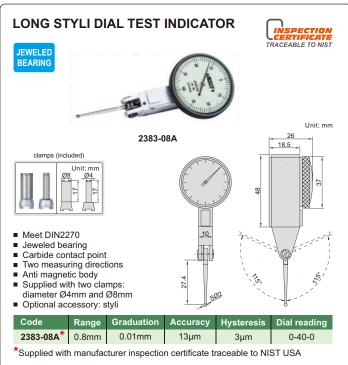
Code	Material	L
6282-2013	steel	70mm
6282-2014	steel	75mm
6282-2015	steel	80mm
6282-2016	steel	90mm
6282-2017	steel	100mm



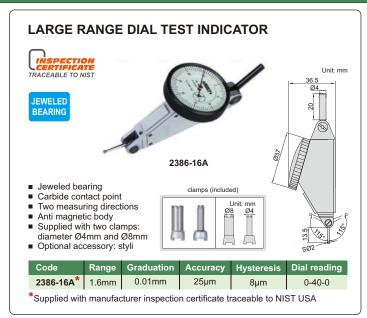
#### BACK PLUNGER TYPE DIAL TEST INDICATOR Unit: mm Ø37 TRACEABLE TO NIST JEWELED BEARING 50.5 10 Meet DIN2270 2398-08 ■ Jeweled bearing clamps (included) Carbide contact point Unit: mm Ø8 Ø4 Two measuring directions Anti magnetic body Supplied with two clamps: diameter Ø4mm and Ø8mm Optional accessory: styli Range Graduation 0.01mm 2398-08\* 0.8mm $13 \mu m$ 3µm

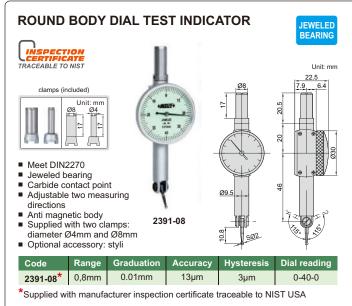




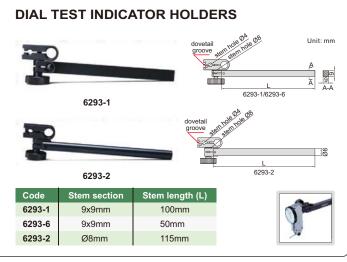


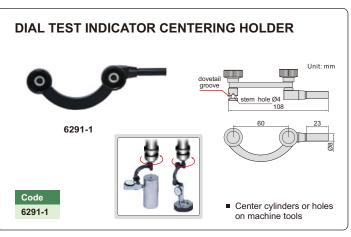


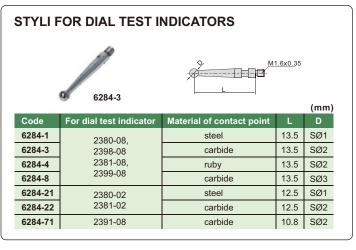


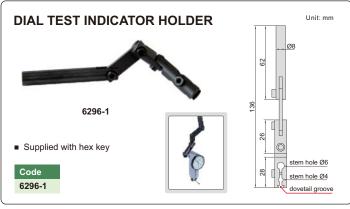








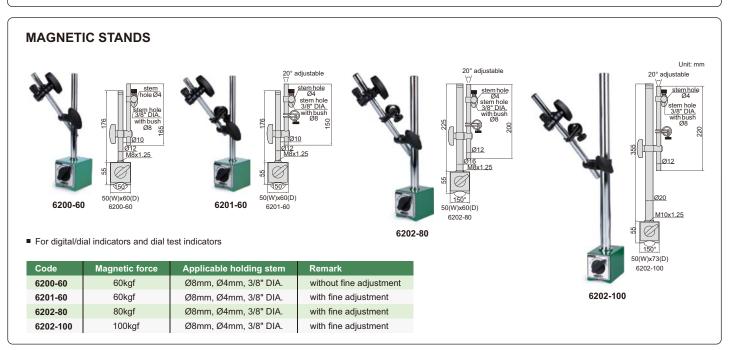


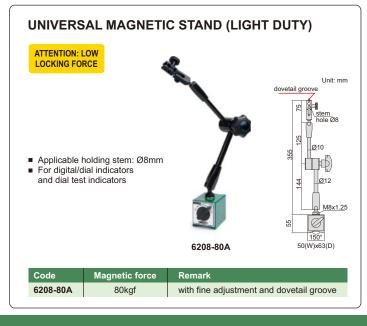


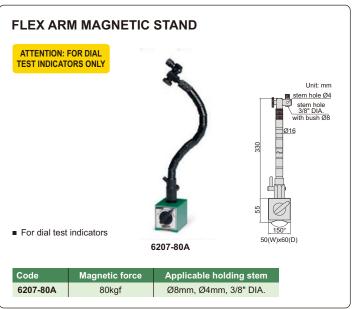




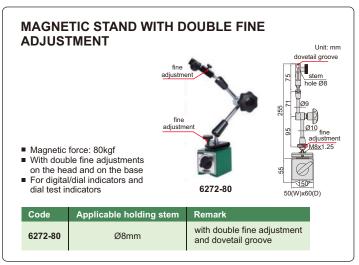
#### **UNIVERSAL MAGNETIC STANDS (HEAVY DUTY)** Unit: mm dovetail groove dovetail groove Ø9 110 Ø10 167 Ø10 Ø10 488 ■ For digital/dial indicators and M8x1.25 dial test indicators Ø12 M8x1.25 150 50(W)x60(D) 6210-81 6210-81 1503 M8x1.25 50(W)x60(D) 6210-80 6210-80 150 Magnetic force Code Applicable holding stem Remark 50(W)x75(D) 6210-81 80kgf Ø8mm with fine adjustment and dovetail groove 6210-100 6210-100 6210-80 80kgf Ø8mm with fine adjustment and dovetail groove 6210-100 100kgf Ø8mm with fine adjustment and dovetail groove

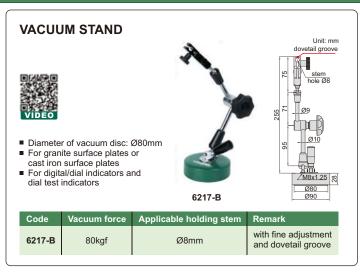


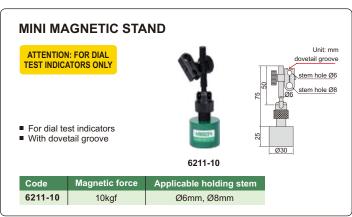


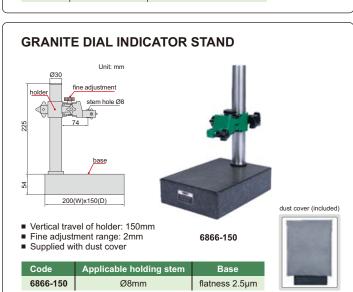


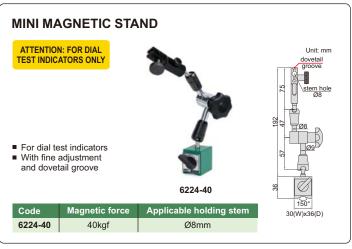


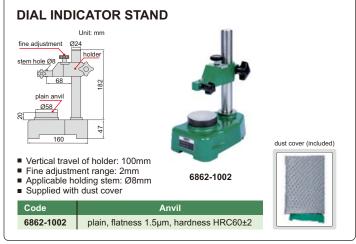








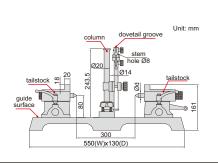








#### **BENCH CENTER (BASIC MODEL)**





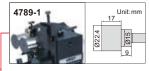
- Runout accuracy: 2µm
- Center height: 80mm Distance between two centers: 300mm
- Hardened cast-iron guide surface
- Movable column
- V-slot for cylinder Ø4~Ø22mm

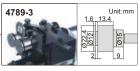
Code	Parallelism*	Diameter of center (Ød)	Load
4782-300	0.01mm	Ø16mm	25kg

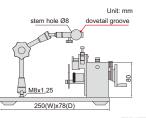
\*Parallelism of two centers to the guide surface

#### **CONCENTRICITY GAGES**











Optional accessory: dial test indicator, mini magnetic stand (code **6224-40**)

**2333-201** 0-20mm

Sizes available up to 60mm

Accuracy Code 4789-1 2µm Ø3.5mm-25mm 4789-3 2µm Ø1mm-25mm



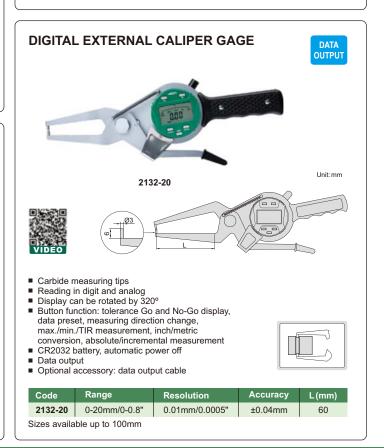
±0.03mm | 80 | 25 | 6.5 | R0.5

# **EXTERNAL DIAL CALIPER GAGE** Unit: mm 2333-201 (mm) Graduation Accuracy

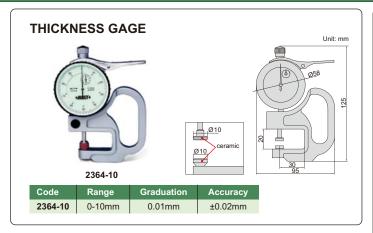
0.01mm

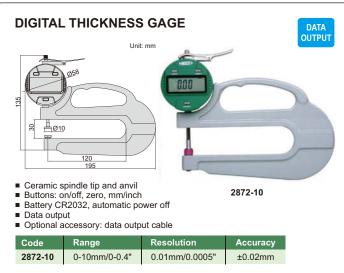
#### **INTERNAL DIAL CALIPER GAGES** 2222-15 Unit: mm (mm) Range Graduation 2222-15 5-15mm 0.01mm ±0.02mm 20 2 2.5 R0.3 2222-25 5-25mm 0.01mm ±0.03mm 35 1.5 1.0 R0.3 2222-301 10-30mm 0.01mm ±0.03mm 55 5.5 2.5 R0.5 2222-401 20-40mm 0.01mm ±0.03mm 80 6.0 3.0 R0.5

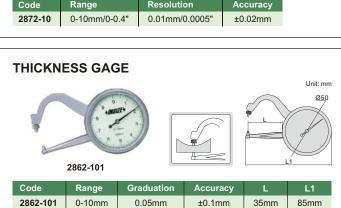
Sizes available up to 60mm

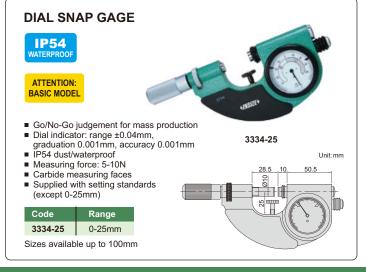


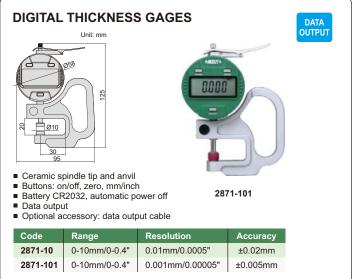


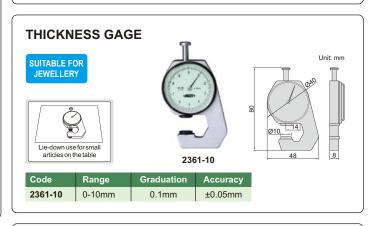


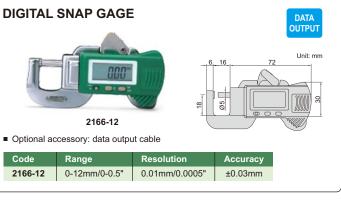


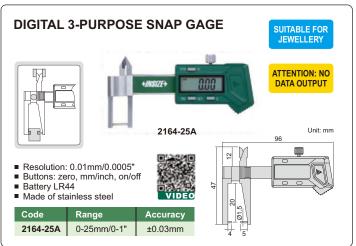


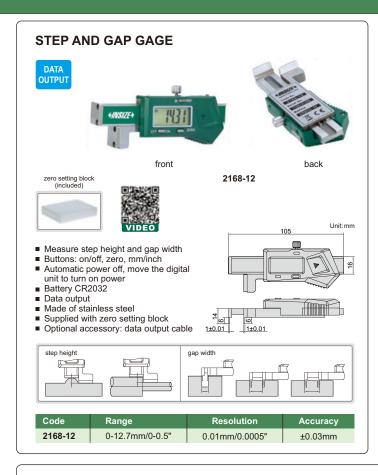


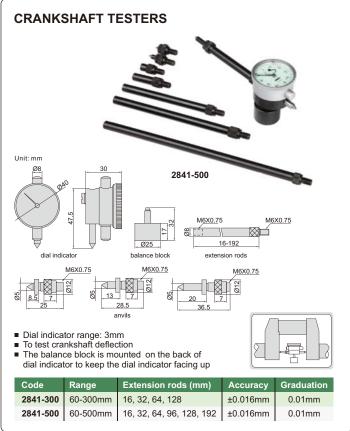












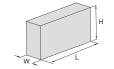
#### STEEL GAGE BLOCK SETS



- Made of alloy steel
- Meet ISO3650
- Supplied with manufacturer inspection certificate







#### Dimension:

Size (L)	W	Н
0.5≤L≤10mm	9mm	30mm
L>10mm	9mm	35mm

Blocks	Gage blo	cks included	Code		
per set	Size (mm)	Step (mm)	Quantity	Grade 1	Grade 2
122	1.0005 1.001-1.009 1.01-1.49 1.6-1.9 0.5-24.5 30-100 25-75	0.001 0.01 0.1 0.5 10	1 9 49 4 49 8 2	4100-1122	
112	1.0005 1.001-1.009 1.01-1.49 0.5-24.5 25-100	0.001 0.01 0.5 25	1 9 49 49 4	4100-1112	4100-2112
103	1.005 1.01-1.49 0.5-24.5 25-100	0.01 0.5 25	1 49 49 4	4100-1103	4100-2103

Blocks Gage blocks included in set				Code		
per set	Size (mm)	Step (mm)	Quantity	Grade 0	Grade 1	Grade 2
87	1.001-1.009 1.01-1.49 0.5-9.5 10-100	0.001 0.01 0.5 10	9 49 19 10	4100-87	4100-187	4100-287
47	1.005 1.01-1.19 1.2-1.9 1-9 10-100	0.01 0.1 1	1 19 8 9 10	4100-47	4100-147	4100-247
32	1.005 1.01-1.09 1.1-1.9 1-9 10-30 50	0.01 0.1 1	1 9 9 9 3 1	4100-32	4100-132	4100-232
8	125-175 200-250 300-500	25 50 100	3 2 3		4100-18	

#### **INDIVIDUAL STEEL GAGE BLOCKS**

Grade 1

Code

4101-B1D2

4101-B1D21

4101-B1D22

4101-B1D24

4101-B1D25

4101-B1D26

4101-B1D27

4101-B1D3

4101-B1D32

4101-B1D33

4101-B1D34

4101-B1D35

4101-B1D36

4101-B1D37

4101-B1D4

4101-B1D42

4101-B1D43

4101-B1D45

4101-B1D46

4101-B1D47

4101-B1D48

4101-B1D49

4101-B1D5

4101-B1D6

INSPECTION

- Made of alloy steel
- Meet ISO3650

Grade 1

Code

4101-BD5

4101-B1D001

4101-B1D002

4101-B1D003

4101-B1D004

4101-B1D005

4101-B1D006

4101-B1D009

4101-B1D01

4101-B1D02

4101-B1D03

4101-B1D04

4101-B1D05

4101-B1D06

4101-B1D07

4101-B1D08

4101-B1D09

4101-B1D1

4101-B1D12

4101-B1D15

4101-B1D16

4101-B1D18

4101-B1D19

4101-B1

■ Supplied with manufacturer inspection certificate

Size

0.5mm

1.001mm

1.002mm

1.003mm

1.004mm

1.005mm

1.006mm

1.009mm

1.01mm

1.02mm

1.03mm

1.04mm

1.05mm

1.06mm

1.07mm

1.08mm

1 09mm

1.1mm

1.12mm

1.15mm

1.16mm

1.18mm

1.19mm

1mm



4101-B70

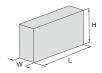
#### Grade 1

Grade 1					
Size	Code	Size			
1.2mm	4101-B1D7	1.7mm			
1.21mm	4101-B1D8	1.8mm			
1.22mm	4101-B1D9	1.9mm			
1.24mm	4101-B2	2mm			
1.25mm	4101-B2D5	2.5mm			
1.26mm	4101-B3	3mm			
1.27mm	4101-B3D5	3.5mm			
1.3mm	4101-B4	4mm			
1.32mm	4101-B4D5	4.5mm			
1.33mm	4101-B5	5mm			
1.34mm	4101-B5D5	5.5mm			
1.35mm	4101-B6	6mm			
1.36mm	4101-B7	7mm			
1.37mm	4101-B7D5	7.5mm			
1.4mm	4101-B8	8mm			
1.42mm	4101-B8D5	8.5mm			
1.43mm	4101-B9	9mm			
1.45mm	4101-B9D5	9.5mm			
1.46mm	4101-B10	10mm			
1.47mm	4101-B11	11mm			
1.48mm	4101-B12	12mm			
1.49mm	4101-B13	13mm			
1.5mm	4101-B14	14mm			
1.6mm	4101-B15	15mm			
		•			

Unit: mm Ød,

#### **CUSTOM SIZES**

CAN SUPPLY ANY SIZES FROM 0.5~1000MM, SUCH AS 72.672MM SIZE<100MM: MOQ 6PCS PER SIZE SIZE>100MM: MOQ 3PCS PER SIZE



#### Dimension:

Size (L)	W	Н
0.5≤L≤10mm	9mm	30mm
L>10mm	9mm	35mm

#### Grade 1

Code	Size
4101-B16	16mm
4101-B18	18mm
4101-B20	20mm
4101-B21	21mm
4101-B22	22mm
4101-B23	23mm
4101-B25	25mm
4101-B30	30mm
4101-B35	35mm
4101-B40	40mm
4101-B45	45mm
4101-B50	50mm
4101-B60	60mm
4101-B70	70mm
4101-B75	75mm
4101-B80	80mm
4101-B90	90mm
4101-B100	100mm
4101-B125	125mm
4101-B131D4	131.4mm
4101-B150	150mm

^	 _1	_

Grade 0

Code

4101-A1	1mm				
4101-A10	10mm				
4101-A100	100mm				
Grade 2					

Size

Grade 2				
Code	Size			
4101-C1	1mm			
4101-C10	10mm			
4101-C100	100mm			
4101-C200	200mm			
4101-C250	250mm			
4101-C300	300mm			

Sizes available up to 1000mm

#### **PIN GAGE SETS**



- Meet DIN2267, grade 1
- Made of alloy steelHardness HRC62-65
- Diameter accuracy: ±1µm

1			
	41	66-	6D

Code	Diameter 20 (mm)	Step	Fill gages per set
4166-2S	1.00, 1.01, 1.02, 2.00	0.01mm	101
4166-3S	2.00, 2.01, 2.02, 3.00	0.01mm	101
4166-4S	3.00, 3.01, 3.02, 4.00	0.01mm	101
4166-5S	4.00, 4.01, 4.02, 5.00	0.01mm	101
4166-6S	5.00, 5.01, 5.02, 6.00	0.01mm	101
4166-7S	6.00, 6.01, 6.02, 7.00	0.01mm	101
4166-8S	7.00, 7.01, 7.02, 8.00	0.01mm	101
4166-9S	8.00, 8.01, 8.02, 9.00	0.01mm	101
4166-10S	9.00, 9.01, 9.02, 10.00	0.01mm	101
Code	Diameter Ød (mm)	Step	Pin gages per set
4166-411	1.0, 1.1, 1.2, 5.0	0.1mm	41
4166-511	5.0, 5.1, 5.2, 10.0	0.1mm	51
4166-512	10.0, 10.1, 10.2, 15.0	0.1mm	51

Code Diameter Ød (mm) Sten Pin gages per set

Code	Diameter Ød (mm)	Step	Pin gages per set
4166-0D	0.20, 0.21, 0.22, 0.50	0.01mm	31
4166-1	0.50, 0.51, 0.52, 1.00	0.01mm	51
4166-1D	1.00, 1.01, 1.02, 1.50	0.01mm	51
4166-2	1.50, 1.51, 1.52, 2.00	0.01mm	51
4166-2D	2.00, 2.01, 2.02, 2.50	0.01mm	51
4166-3	2.50, 2.51, 2.52, 3.00	0.01mm	51
4166-3D	3.00, 3.01, 3.02, 3.50	0.01mm	51
4166-4	3.50, 3.51, 3.52, 4.00	0.01mm	51
4166-4D	4.00, 4.01, 4.02, 4.50	0.01mm	51
4166-5	4.50, 4.51, 4.52, 5.00	0.01mm	51
4166-5D	5.00, 5.01, 5.02, 5.50	0.01mm	51
4166-6	5.50, 5.51, 5.52, 6.00	0.01mm	51
4166-6D	6.00, 6.01, 6.02, 6.50	0.01mm	51
4166-7	6.50, 6.51, 6.52, 7.00	0.01mm	51
4166-7D	7.00, 7.01, 7.02, 7.50	0.01mm	51
4166-8	7.50, 7.51, 7.52, 8.00	0.01mm	51
4166-8D	8.00, 8.01, 8.02, 8.50	0.01mm	51
4166-9	8.50, 8.51, 8.52, 9.00	0.01mm	51
4166-9D	9.00, 9.01, 9.02, 9.50	0.01mm	51
4166-10	9.50, 9.51, 9.52, 10.00	0.01mm	51
4166-10D	10.00, 10.01, 10.02, 10.50	0.01mm	51



#### **PIN GAGE HANDLES**



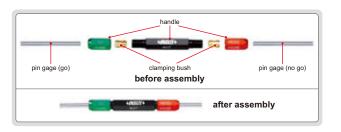




(7.14~20.62mm)

- clamping bush ■ Wrench is needed to install pins
- Clamping bushes (0.2~7.14mm) are made of brass, clamping bushes (7.14~20.62mm) are made of aluminum

Code	Applicable pin		Including
Code	gage diameter	Handle	Clamping bush (mm)
7341-0S	0.2-1.02mm	1pc	6 pairs (the clamping range are 0.2-0.38, 0.38-0.51, 0.51-0.64, 0.64-0.76, 0.76-0.89, 0.89-1.02)
7341-1S	1.02-1.91mm	1pc	7 pairs (the clamping range are 1.02-1.14, 1.14-1.27, 1.27-1.40, 1.40-1.52, 1.52-1.65, 1.65-1.78, 1.78-1.91)
7341-2S	1.91-3.33mm	1pc	8 pairs (the clamping range are 1.91-2.08, 2.08-2.26, 2.26-2.44, 2.44-2.62, 2.62-2.79, 2.79-2.97, 2.97-3.15, 3.15-3.33)
7341-3S	3.33-4.57mm	1pc	7 pairs (the clamping range are 3.33-3.51, 3.51-3.68, 3.68-3.86, 3.86-4.04, 4.04-4.22, 4.22-4.39, 4.39-4.57)
7341-4S	4.57-5.79mm	1pc	6 pairs (the clamping range are 4.57-4.78, 4.78-4.98, 4.98-5.18, 5.18-5.38, 5.38-5.59, 5.59-5.79)
7341-5S	5.79-7.14mm	1pc	6 pairs (the clamping range are 5.79-5.99, 5.99-6.20, 6.20-6.40, 6.40-6.63, 6.63-6.88, 6.88-7.14)
7341-6S	7.14-8.66mm	1pc	6 pairs (the clamping range are 7.14-7.39, 7.39-7.65, 7.65-7.90, 7.90-8.15, 8.15-8.41, 8.41-8.66)

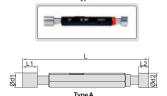


Code	Applicable pin		Including
Code	gage diameter	Handle	Clamping bush (mm)
7341-7S	8.66-10.31mm	1pc	6 pairs (the clamping range are 8.66-8.92, 8.9 -9.17, 9.17-9.42, 9.42-9.70, 9.70-10.01, 10.01-10.31)
7341-8S	10.31-11.81mm	1pc	4 pairs (the clamping range are 10.31-10.67,10.67-11.05, 11.05-11.43, 11.43-11.81)
7341-9S	11.81-12.95mm	1pc	3 pairs (the clamping range are 11.81-12.19, 12.19-12.57, 12.57-12.95)
7341-10S	12.95-14.71mm	1pc	4 pairs (the clamping range are 12.95-13.51, 13.51-13.89, 13.89-14.30, 14.30-14.71)
7341-11S	14.71-16.13mm	1pc	4 pairs (the clamping range are 14.71-15.09, 15.09-15.49, 15.49-15.88, 15.88-16.13)
7341-12S	16.13-17.88mm	1pc	4 pairs (the clamping range are 16.13-16.66, 16.66-17.07, 17.07-17.48,17.48-17.88)
7341-13S	17.88-19.30mm	1pc	4 pairs (the clamping range are 17.88-18.26, 18.26-18.67, 18.67-19.05, 19.05-19.30)
7341-14S	19.30-20.62mm	1pc	2 pairs (the clamping range are 19.30-19.84, 19.84-20.62)

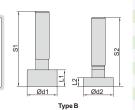
#### **PLAIN PLUG GAGES**

- Supplied with Go and No-Go gages together
- Class H7
- Hardness HRC 60±2
- Standard DIN7150-2









Size tolerance of H7

Diam Ød		Size tolerance of Go gage (μm)	Size tolerance of No-Go gage (μm)	L1	L2	L	S1, S2
≥2,	≤3	+0.5 / +2.5	+9 / +11	6.5	4.5	62	-
>3,	≤6	+0.75 / +3.25	+10.75 / +13.25	8	6	74	-
>6,	≤10	+0.75 / +3.25	+13.75 / +16.25	10	7	87	-
>10,	≤14	+1 / +4	+16.5 / +19.5	12	8	99	-
>14,	≤18	+1 / +4	+16.5 / +19.5	14	10	114	-
>18,	≤24	+1 / +5	+19 / +23	16	12	132	-
>24,	≤30	+1 / +5	+19 / +23	18	14	136	-
>30,	≤40	+1.5 / +5.5	+23 / +27	20	15	155	-
>40,	≤50	+1.5 / +5.5	+23 / +27	25	18	169	-
>50,	≤65	+1.5 / +6.5	+27.5 / +32.5	30	18	-	164, 152
>65,	≤80	+1.5 / +6.5	+27.5 / +32.5	35	25	-	169, 159
>80,	≤100	+2 / +8	+32 / +38	35	25	-	169, 159

CUSTOM-MADE OTHER CLASSES ARE AVAILABLE, SUCH AS H8, H9 OTHER DIAMETERS ARE AVAILABLE, SUCH AS 19.003mm
OTHER LENGTHS ARE AVAILABLE, SUCH AS 70mm

Code	Diameter	Туре	Code	Diameter	Туре	Code	Diameter	Type	Code	Diameter	Type	Code	Diameter	Туре
4124-2	2mm	Α	4124-13	13mm	Α	4124-24	24mm	Α	4124-38	38mm	Α	4124-52	52mm	В
4124-3	3mm	Α	4124-14	14mm	Α	4124-25	25mm	Α	4124-39	39mm	Α	4124-55	55mm	В
4124-4	4mm	Α	4124-15	15mm	Α	4124-26	26mm	Α	4124-40	40mm	Α	4124-60	60mm	В
4124-5	5mm	Α	4124-16	16mm	Α	4124-28	28mm	Α	4124-41	41mm	Α	4124-65	65mm	В
4124-6	6mm	Α	4124-17	17mm	Α	4124-29	29mm	Α	4124-42	42mm	Α	4124-70	70mm	В
4124-7	7mm	Α	4124-18	18mm	Α	4124-30	30mm	Α	4124-44	44mm	Α	4124-75	75mm	В
4124-8	8mm	Α	4124-19	19mm	Α	4124-31	31mm	Α	4124-45	45mm	Α	4124-80	80mm	В
4124-9	9mm	Α	4124-20	20mm	Α	4124-32	32mm	Α	4124-46	46mm	Α	4124-85	85mm	В
4124-10	10mm	Α	4124-21	21mm	Α	4124-34	34mm	Α	4124-47	47mm	Α	4124-100	100mm	В
4124-11	11mm	Α	4124-22	22mm	Α	4124-35	35mm	Α	4124-49	49mm	Α		•	
4124-12	12mm	Α	4124-23	23mm	Α	4124-36	36mm	Α	4124-50	50mm	Α			

(mm)



#### **METRIC THREAD PLUG GAGES**



4130-10

- Supplied with Go and No-Go end
- Class 6H
- Standard ISO1502

Set

Code	Thread plug gages included
4130-S7*	M3x0.5 (4130-3), M4x0.7 (4130-4), M5x0.8 (4130-5), M6x1 (4130-6), M8x1.25 (4130-8), M10x1.5 (4130-10), M12x1.75 (4130-12)

INSPECTION CERTIFICATE

BASIC MODEL

Individual								
Code	Size (mm)	Code	Size (mm)	Code	Si	ze (mm)	Code	Size (mm)
4130-2*	M2x0.4	4130-8 *	M8x1.25	4130-2	0 * M2	20x2.5	4130-42 *	M42x4.5
4130-2D5*	M2.5x0.45	4130-9 *	M9x1.25	4130-2	2 * M2	22x2.5	4130-45 *	M45x4.5
4130-3*	M3x0.5	4130-10	M10x1.5	4130-2	4 * M2	24x3	4130-48 *	M48x5
4130-3D5*	M3.5x0.6	4130-11*	M11x1.5	4130-2	7 * M2	27x3	4130-52 *	M52x5
4130-4*	M4x0.7	4130-12*	M12x1.75	4130-3	<b>0 *</b> M3	30x3.5	4130-56 *	M56x5.5
4130-5*	M5x0.8	4130-14*	M14x2	4130-3	3 * M3	33x3.5	4130-60 *	M60x5.5
4130-6*	M6x1	4130-16*	M16x2	4130-3	6 * M3	36x4		
4130-7*	M7x1	4130-18*	M18x2.5	4130-3	9 * M3	39x4		

#### **METRIC FINE THREAD PLUG GAGES**

- Supplied with Go and No-Go endClass 6H
- Standard ISO1502



INSPECTION CERTIFICATE

ATTENTION: BASIC MODEL



Code	Size (mm)	Code	Size (mm)
4139-3D*	M3x0.35	4139-9P*	M9x1
4139-4G*	M4x0.5	4139-10G*	M10x0.5
4139-5G*	M5x0.5	4139-10L *	M10x0.75
4139-6G*	M6x0.5	4139-10P *	M10x1
4139-6L *	M6x0.75	4139-10Q*	M10x1.25
4139-7G*	M7x0.5	4139-11P *	M11x1
4139-7L*	M7x0.75	4139-12G*	M12x0.5
4139-8G*	M8x0.5	4139-12L *	M12x0.75
4139-8L*	M8x0.75	4139-12P *	M12x1
4139-8P*	M8x1	4139-12Q*	M12x1.25
4139-9G*	M9x0.5	4139-12R*	M12x1.5
4139-9L*	M9x0.75	4139-14G*	M14x0.5

Code	Size (mm)
4139-14L *	M14x0.75
4139-14P *	M14x1
4139-14Q*	M14x1.25
4139-14R *	M14x1.5
4139-16L *	M16x0.75
4139-16P *	M16x1
4139-16R *	M16x1.5
4139-18G*	M18x0.5
4139-18L *	M18x0.75
4139-18P *	M18x1
4139-18R *	M18x1.5
4139-20P *	M20x1

Code	Size (mm)	Code	Size (mm)
4139-20R*	M20x1.5	4139-30P *	M30x1
4139-20T *	M20x2	4139-30R*	M30x1.5
4139-22L *	M22x0.75	4139-30T *	M30x2
4139-22P *	M22x1	4139-33P *	M33x1
4139-22R *	M22x1.5	4139-33R*	M33x1.5
4139-22T *	M22x2	4139-33T *	M33x2
4139-24P *	M24x1	4139-36R*	M36x1.5
4139-24R *	M24x1.5	4139-36T *	M36x2
4139-24T *	M24x2	4139-36V *	M36x3
4139-27P *	M27x1	4139-39R*	M39x1.5
4139-27R*	M27x1.5	4139-39T *	M39x2
4139-27T *	M27x2	4139-39V *	M39x3

Code	Size (mm)
4139-42P*	M42x1
4139-42R*	M42x1.5
4139-42T *	M42x2
4139-42V *	M42x3
4139-45P*	M45x1
4139-45R*	M45x1.5
4139-45T *	M45x2
4139-45V *	M45v3

#### **METRIC FINE THREAD RING GAGES**



ATTENTION: BASIC MODEL



4129-10P



4129-10PN

- Go and No-Go gages are supplied separatelyClass 6g
- Standard ISO1502

Code (GO)	Code (NOGO)	Size (mm)	Code (GO)	Code (NOGO)	Size (mm)	Code (GO)	Code (NOGO)	Size (mm)
4129-4G*	4129-4GN*	M4x0.5	4129-12R *	4129-12RN *	M12x1.5	4129-27R*	4129-27RN *	M27x1.5
4129-5G*	4129-5GN*	M5x0.5	4129-14L *	4129-14LN *	M14x0.75	4129-27T *	4129-27TN *	M27x2
4129-6G*	4129-6GN*	M6x0.5	4129-14P *	4129-14PN *	M14x1	4129-30P *		M30x1
4129-6L *	4129-6LN *	M6x0.75	4129-14Q *	4129-14QN *	M14x1.25	4129-30R*	4129-30RN *	M30x1.5
4129-7L *	4129-7LN *	M7x0.75	4129-14R *	4129-14RN *	M14x1.5	4129-30T *	4129-30TN *	M30x2
4129-8G*	4129-8GN*	M8x0.5	4129-16L *	4129-16LN *	M16x0.75	4129-33P *	4129-33PN *	M33x1
4129-8L *	4129-8LN *	M8x0.75	4129-16P *	4129-16PN *	M16x1	4129-33T *	4129-33TN *	M33x2
4129-8P *	4129-8PN *	M8x1	4129-16R *	4129-16RN *	M16x1.5	4129-36P *	4129-36PN *	M36x1
4129-9G*	4129-9GN*	M9x0.5	4129-18P *	4129-18PN *	M18x1	4129-36R*	4129-36RN *	M36x1.5
4129-9L *	4129-9LN *	M9x0.75	4129-18R *	4129-18RN *	M18x1.5	4129-36T *	4129-36TN *	M36x2
4129-9P *	4129-9PN *	M9x1	4129-18T *	4129-18TN *	M18x2	4129-36V *	4129-36VN *	M36x3
4129-10G*	4129-10GN *	M10x0.5	4129-20G *		M20x0.5		4129-39PN *	M39x1
4129-10L *	4129-10LN *	M10x0.75	4129-20P *	4129-20PN *	M20x1	4129-39T *	4129-39TN *	M39x2
4129-10P *	4129-10PN *	M10x1	4129-20R *	4129-20RN *	M20x1.5	4129-39V *	4129-39VN *	M39x3
4129-10Q*	4129-10QN *	M10x1.25	4129-20T *		M20x2	4129-42P *	4129-42PN *	M42x1
4129-11G *	4129-11GN *	M11x0.5	4129-22P *	4129-22PN *	M22x1	4129-42R*	4129-42RN *	M42x1.5
4129-11L *		M11x0.75	4129-22R *	4129-22RN *	M22x1.5	4129-42T *	4129-42TN *	M42x2
4129-11P *	4129-11PN *	M11x1	4129-22T *		M22x2	4129-42V *	4129-42VN *	M42x3
4129-12G*	4129-12GN*	M12x0.5	4129-24P *	4129-24PN *	M24x1	4129-45R*	4129-45RN *	M45x1.5
4129-12L *	4129-12LN *	M12x0.75	4129-24R *	4129-24RN *	M24x1.5	4129-45T *	4129-45TN *	M45x2
4129-12P *	4129-12PN *	M12x1	4129-24T *	4129-24TN *	M24x2	4129-45V *	4129-45VN *	M45x3
4129-12Q*	4129-12QN *	M12x1.25	4129-27P *	4129-27PN *	M27x1			

<sup>\*</sup>Supplied with manufacturer inspection certificate

<sup>\*</sup>Supplied with manufacturer inspection certificate

<sup>\*</sup>Supplied with manufacturer inspection certificate

#### **METRIC THREAD RING GAGES**

- Go and No-Go gages are supplied separately
- Class 6g Standard ISO1502

#### Individual

naiviauai					
Code (GO)	Code (NOGO)	Size (mm)	Code (GO)	Code (NOGO)	Size (mm)
4120-2 *	4120-2N *	M2x0.4	4120-11 *	4120-11N *	M11x1.5
4120-2D2 *	4120-2D2N*	M2.2x0.45	4120-12 *	4120-12N *	M12x1.75
4120-2D5 *	4120-2D5N *	M2.5x0.45	4120-14 *	4120-14N *	M14x2
4120-3 *	4120-3N *	M3x0.5	4120-16 *	4120-16N *	M16x2
4120-3D5 *	4120-3D5N *	M3.5x0.6	4120-18 *	4120-18N *	M18x2.5
4120-4 *	4120-4N *	M4x0.7	4120-20 *	4120-20N *	M20x2.5
4120-5 *	4120-5N *	M5x0.8	4120-22 *	4120-22N *	M22x2.5
4120-6 *	4120-6N *	M6x1	4120-24 *	4120-24N *	M24x3
4120-7 *	4120-7N *	M7x1	4120-27 *	4120-27N *	M27x3
4120-8 *	4120-8N *	M8x1.25	4120-30 *	4120-30N *	M30x3.5
4120-9 *	4120-9N *	M9x1.25	4120-33 *	4120-33N *	M33x3.5
4120-10*	4120-10N*	M10x1.5			







#### Go ring gage set

ATTENTION:

BASIC MODEL

SPECTION RTIFICATE

Code	Thread ring gages included
4120-S7*	M3x0.5 (4120-3), M4x0.7 (4120-4), M5x0.8 (4120-5), M6x1 (4120-6), M8x1.25 (4120-8), M10x1.5 (4120-10), M12x1.75 (4120-12)

#### No Go ring gage set

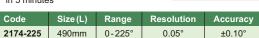
Code	Thread ring gages included
4120-S7N*	M3x0.5 (4120-3N), M4x0.7 (4120-4N), M5x0.8 (4120-5N), M6x1 (4120-6N), M8x1.25 (4120-8N), M10x1.5 (4120-10N), M12x1.75 (4120-12N)

**AUTOMATIC** 

#### WATERPROOF DIGITAL PROTRACTOR (HEAVY DUTY)

- Suitable for setting horizontal and
- vertical mitre angles of cutting machine

  Buttons: ON/OFF, HOLD/SUP,
- SPR/CNR/MTR/BVL IP54 dust/waterproof
- With transverse and longitudinal vials
- 2xAAA batteries
- Absolute level, zero setting is not needed when batteries are replaced
- Backlight will turn off in one minute after no data changing, automatic power off in 5 minutes









**ABSOLUTE** 

**IP54** 

#### **DIGITAL PROTRACTOR**

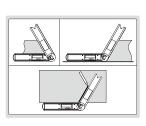


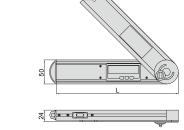


2171-250

- Buttons: on/off, hold (keep the reading), zero, ABS (absolute and incremental measurement)
- Fix the locking screw at 4 positions for different measuring
- ranges: 0°~225°, -225°~0°, -45°~180°, -180°~45°

  Remove the locking screw for 360° range
- With level vial
- Battery CR2032
- Automatic power off

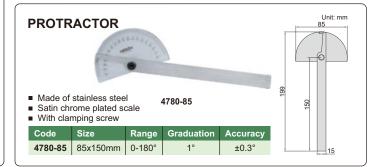




Unit: mm

Code	Size (L)	Range	Resolution	Accuracy
2171-250	250mm	0-360°	0.05°	±0.15°

#### **DIGITAL PROTRACTORS** 2176-300 ■ Resolution: 0.1° ■ Buttons: on/off, zero ■ With clamping screw to lock the blades ■ Graduation of blade: 1mm and 1/32" ■ Made of stainless steel ■ CR2032 battery, automatic power off Size (L) Code Range Accuracy 2176-200 200mm 0-360° ±0.3° 2176-300 300mm 0-360°



<sup>\*</sup>Supplied with manufacturer inspection certificate



#### **PROTRACTORS**

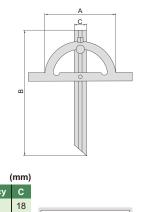


- Made of stainless steel (4799-1300 is made of carbon steel)
- Satin chrome plated scale
- With clamping screw

					(111111)
Size (AxB)	Range	Accuracy	Graduation	L	С
80x120mm	0-180°	±0.3°	1°	168	11
120x150mm	0-180°	±0.3°	1°	220	14
150x200mm	0-180°	±0.3°	1°	285	16
200x300mm	0-180°	±0.3°	1°	413	20
300x500mm	0-180°	±0.3°	1°	675	30
	80x120mm 120x150mm 150x200mm 200x300mm	80x120mm 0-180° 120x150mm 0-180° 150x200mm 0-180° 200x300mm 0-180°	80x120mm 0-180° ±0.3° 120x150mm 0-180° ±0.3° 150x200mm 0-180° ±0.3° 200x300mm 0-180° ±0.3°	80x120mm     0-180°     ±0.3°     1°       120x150mm     0-180°     ±0.3°     1°       150x200mm     0-180°     ±0.3°     1°       200x300mm     0-180°     ±0.3°     1°	80x120mm     0-180°     ±0.3°     1°     168       120x150mm     0-180°     ±0.3°     1°     220       150x200mm     0-180°     ±0.3°     1°     285       200x300mm     0-180°     ±0.3°     1°     413

# **PROTRACTORS** 4797-100 ■ Graduation: 1° ■ Made of carbon steel Satin chrome platedWith clamping screw ■ The blade is moveable

			(	(mm)
Code	Size (AxB)	Range	Accuracy	С
4797-100	100x150mm	10-170°	±0.3°	18
4797-150	150x300mm	10-170°	±0.3°	22
4797-200	200x400mm	10-170°	±0.3°	24
4797-250	250x500mm	10-170°	±0.3°	28
4797-300	300x600mm	10-170°	±0.3°	32



the blade is moveable
-----------------------

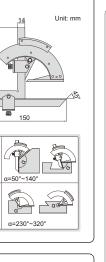
#### **PROTRACTOR**



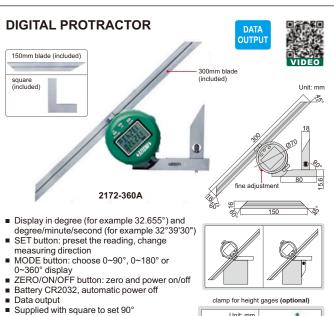


- Graduation: 2'
- Made of stainless steel ■ Satin chrome plated scale
- Range Accuracy **2374-320** 0-320°

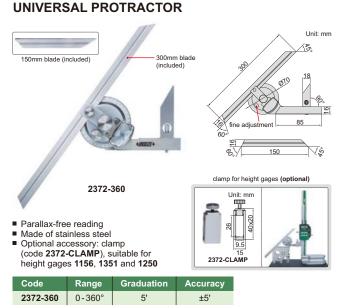
41	150
α=0~50°	α=50°~140°
a=140°-230°	α=230°~320°

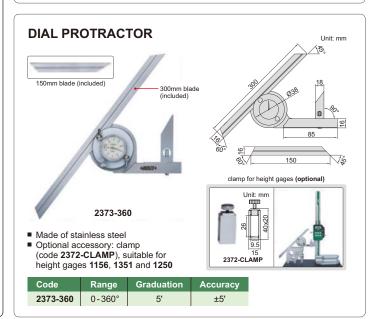






2372-CLAMP





■ Made of stainless steel

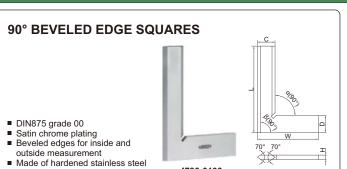
Optional accessory: data output cable, clamp (code 2372-CLAMP), suitable

for height gages 1156,1351 and 1250

**2172-360A** 0-360° 10"/0.005°

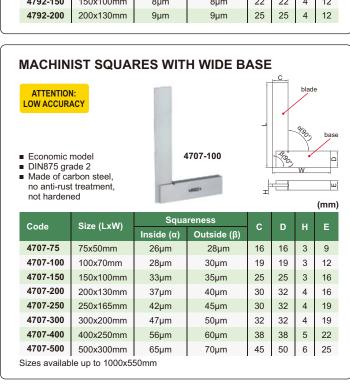
Range Graduation Accuracy

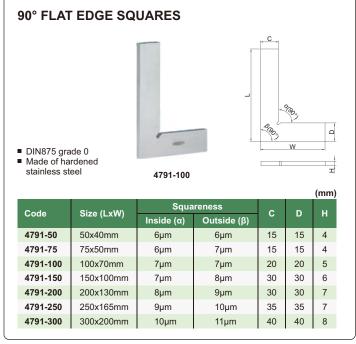


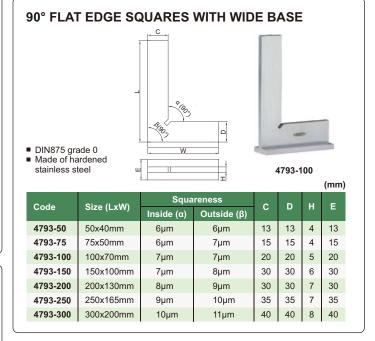


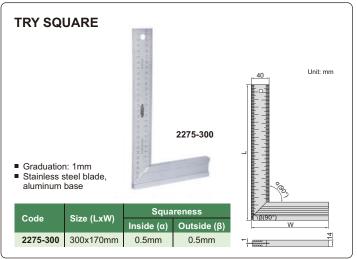
	4790-0100 (mn					
Code	Size (LxW)	Squa	С	D	н	
Code	OIZC (LXVV)	Inside (α)	Outside (β)		ן	П
4790-050	50x40mm	2.4µm	2.5µm	13	13	4
4790-075	75x50mm	2.6µm	2.8µm	15	15	4
4790-0100	100x70mm	2.8µm	3.0µm	20	20	5
4790-0150	150x100mm	3.2µm	3.5µm	30	30	6
4790-0200	200x130mm	3.7µm	4.0µm	34	34	7
4790-0300	300x200mm	4.6µm	5.0µm	40	40	8

#### 90° FLAT EDGE SQUARES WITH WIDE BASE ■ DIN875 grade 0 Made of hardened stainless steel ш 4792-100 (mm) Squareness Code Size (LxW) С D н Outside (β) Inside (α) 4792-50 50x40mm 10 6µm 6µm 12 12 3 4792-75 75x50mm 6µm 7µm 14 14 3 10 4792-100 100x70mm 7µm 7µm 18 18 3 10 4792-150 150x100mm 8µm 8µm 22 22 4 12 25 4792-200 200x130mm $9\mu m$ 9µm 25 4 12



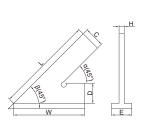








#### 45° SQUARES WITH WIDE BASE





■ Made of hardened stainless steel

(mm) Accuracy Code Size (LxW) Inside (α) Outside (β) 4747-150 150x100mm 20 32µm 36µm 20 20 5 25 **4747-200** 200x130mm 25 5 25 36µm 41µm

#### STRAIGHT EDGES

- DIN874
- Beveled edge
- Made of hardened stainless steel
- Satin chrome plating

(mm						
Code Size (L) Straightness W H						
4700-100	100mm	2.4µm	5	25		
4700-150	150mm	2.6µm	6	30		
<b>4700-200</b> 200m		2.8µm	6	30		
4700-300	300mm	3.2µm	8	40		
Sizes available up to 500mm						



4700-100

Sizes available up to 500mn

#### **FEELER GAGE**



60

- Range: 0.04-1.00mm
- Made of hardened alloy steel
- Meet DIN2275
- Accuracy: ±(3+T/80) μm,
   'T' is the thickness of leaves in μm

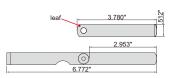
 Code
 Thickness of leaves included (mm)
 Quantity of leaves

 4601-25
 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00
 25

#### **FEELER GAGE**







- .010" is made of brass, others are made of hardened alloy steel
- Each blade is marked with inch/metric size

Code	Range	Quantity of Leaves
4608-31	.0015"~.035"	32

Thickness of leaves included	Accuracy
.010" (brass)	±.00039"
.0015", .002"	±.0002"
.0025", .003", .004", .005", .006", .007"	±.00028"
.008", .009"	±.00035"
.010", .011"	±.00039"
.012", .013"	±.00047"
.014", .015"	±.00051"
.016", .017"	±.00055"
.018", .019"	±.00059"
.020", .021"	±.00067"
.022", .023"	±.00071"
.024", .025", .026"	±.00075"
.028"	±.00091"
.030"	±.00094"
.032", .035"	±.00102"

#### **LONG FEELER GAGE**



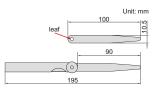
Code	Thickness of leaves included (mm)	Quantity of leaves
4605-20	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00	20

#### **FEELER GAGES**

- Made of hardened alloy steel
- Meet DIN2275
- Accuracy: ±(3+T/80) µm, 'T' is the thickness of leaves in µm



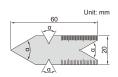
4	602-20	



Code	Range	Thickness of leaves included (mm)	Quantity of leaves
4602-13A	0.03-0.50mm	0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.30, 0.40, 0.50	13
4602-13	0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00	13
4602-17	0.02-1.00mm	0.02, 0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.75, 1.00	17
4602-20	0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00	20
4602-32	0.03-1.00mm	0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.13, 0.15, 0.18, 0.20, 0.23, 0.25, 0.28, 0.30, 0.33, 0.35, 0.38, 0.40, 0.45, 0.50, 0.55, 0.60, 0.63, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 1.00	32



#### **CENTER GAGES**





4810-602

check the angle of screw cutting tools







check the screw thread pitch

- To check and set screw cutting tools, and check the angle and pitch of screw thread
- Angle accuracy: ±30min.
   Made of stainless steel

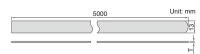
Code	Thread type	Angle (α)	Graduation
4810-601	METRIC 60°	60°	0.5mm and 1mm
4810-55	WHITWORTH 55°	55°	14ths and 20ths on front side, 24ths and 32ths on back side

#### **FEELER GAGE TAPES**



4621-30

- Used as shims to accurately set spacing
- Made of hardened alloy steel
  Length 5m
  Width 13mm



Code	Thickness (T)	Accuracy
4621-02	0.02mm	±4µm
4621-03	0.03mm	±4µm
4621-04	0.04mm	±4µm
4621-05	0.05mm	±4µm
4621-06	0.06mm	±4µm
4621-07	0.07mm	±5µm
4621-08	0.08mm	±5µm
4621-09	0.09mm	±5µm
4621-10	0.10mm	±5µm

4621-12	0.12mm	
	0.1211111	±5µm
4621-15	0.15mm	±6µm
4621-18	0.18mm	±7µm
4621-20	0.20mm	±8µm
4621-25	0.25mm	±9µm
4621-30	0.30mm	±9µm
4621-35	0.35mm	±11µm
4621-40	0.40mm	±12µm
4621-45	0.45mm	±12µm

,	Code	Thickness (T)	Accuracy
	4621-50	0.50mm	±14µm
	4621-55	0.55mm	±14µm
	4621-60	0.60mm	±14µm
	4621-65	0.65mm	±14µm
	4621-70	0.70mm	±17µm
	4621-75	0.75mm	±17µm
	4621-80	0.80mm	±19µm
	4621-90	0.90mm	±22µm

## **PITCH GAGES**

- Check the pitch of screw thread
- Accuracy: ±0.07mm
   Made of medium carbon steel





4820-124

Metric	60°	screw

Code	Range	Pitch of leaves included	Quantity of leaves
4820	0.25-7mm	0.25, 0.3, 0.35, 0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	24

#### Unified 60° screw

Code	Range	Pitch of leaves included	Quantity of leaves	
4820-230	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	30	

#### Metric 60° and Whitworth 55° screw

Code	Range	Pitch of leaves included	Quantity of leaves
4820-452	0.25-6mm	0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6mm	52
4020-432	4-62TPI	4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI	52

#### Metric 60° and Unified 60° screw

Code	Range	Pitch of leaves included	Quantity of leaves
4020 552	0.4-7mm	0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	FO
4820-552	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	52

#### **PITCH GAGES**



- Check the pitch of screw thread Accuracy: ±0.07mm
- Made of medium carbon steel



Code	Range	Thread type	Pitch of leaves included	Quantity of leaves
4824-12	2-20mm	Tr30°	2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 16, 20mm	12

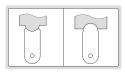


#### **RADIUS GAGES**

■ Made of medium carbon steel



4801-17



Code	Range	Radius of leaves included (mm)	Quantity of leaves (internal+external)	Accuracy
4801-17	1-7mm	1, 1.25, 1.5, 1.75, 2, 2.25, 2.5, 2.75, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7	17+17	±0.03mm
4801-16	7.5-15mm	7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13, 13.5, 14, 14.5, 15	16+16	±0.035mm
4801-15	15.5-25mm	15.5, 16, 16.5, 17, 17.5, 18, 18.5, 19, 19.5, 20, 21, 22, 23, 24, 25	15+15	±0.042mm

#### **RADIUS GAGE SET**





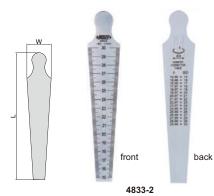
- Accuracy: ±0.05mmEach piece has 3 concave and 2 convex gaging surfaces
- Supplied with handle
- Made of medium carbon steel



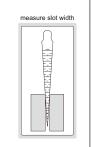
4804-26

4804-26 0.5-13mm 0.5, 1, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13	

## **TAPER GAGES**



- Measure opening, slot width, hole diameter, etc.
- Diameter correction table on the back (only for 4833-1, 4833-2)
- Made of stainless steel



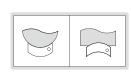




When measuring diameter of holes, correction on reading is needed due to the thickness of taper gage. For example, when reading A is 14.96mm, diameter ØD is 15mm.

Code	Range	Graduation	Accuracy	L	W
4833-1	0.8-15mm	0.1mm	±0.1mm	146mm	17mm
4833-2	15-30mm	0.1mm	±0.1mm	159mm	30.4mm
4833-3	30-45mm	0.1mm	±0.1mm	166mm	45.4mm
4833-4	45-60mm	0.1mm	±0.1mm	170mm	60.5mm

#### **RADIUS GAGE**



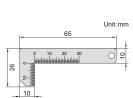


- Accuracy: ±0.06mm
- Made of stainless steel

Code	Range	Radius of leaves included (mm)	Quantity of leaves
4802-31	25-40mm	25, 25, 26, 26, 5, 27, 27, 5, 28, 28, 5, 29, 29, 5, 30, 30, 5, 31, 31, 5, 32, 32, 5, 33, 33, 5, 34, 34, 5, 35, 35, 5, 36, 36, 5, 37, 37, 5, 38, 38, 5, 39, 39, 5, 40	

#### **CHAMFER GAGE**

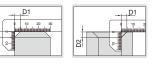




- To measure internal and
- external chamfers

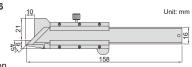
   Made of stainless steel

Code	Graduation	Accuracy
4844-1	0.5mm	±0.25mm



#### **CHAMFER GAGE**

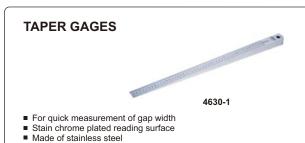


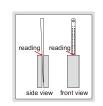


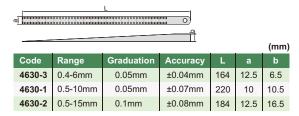
- Measure 45° chamfer dimension
- Made of stainless steel
   Satin chrome plated reading surface

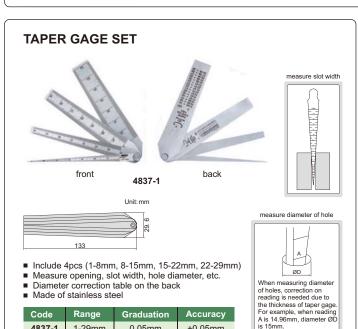
Code	Range	Accuracy	Graduation	
1267-6	0-6mm	±0.06mm	0.02mm	L

internal chamfer





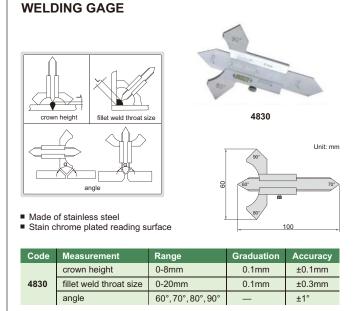


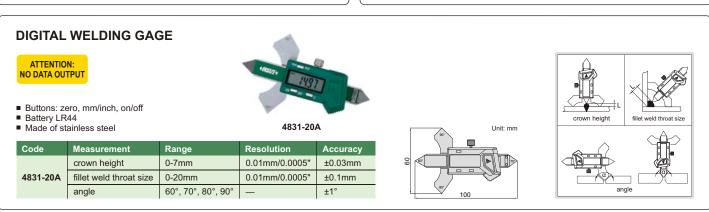


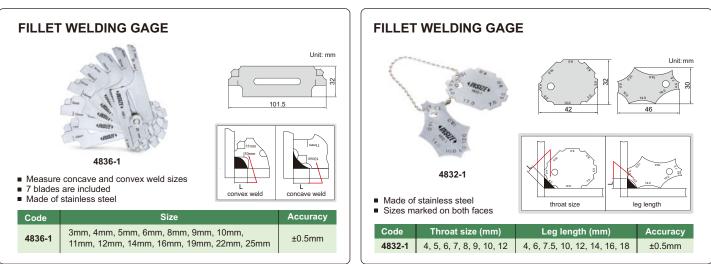
±0.05mm

0.05mm

**4837-1** 1-29mm

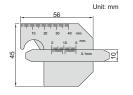


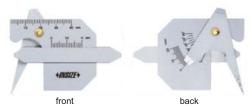






#### **WELDING GAGE**

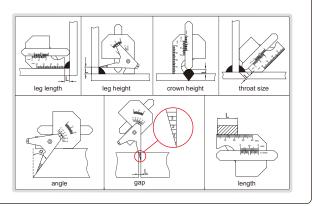




6832-1

Code	Measurement	Range	Graduation	Accuracy
	leg length	0-10mm	0.1mm	±0.1mm
	leg height	0-20mm	1mm	±0.5mm
	crown height	0-10mm	0.1mm	±0.1mm
6832-1	throat size	0-10mm	0.1mm	±0.1mm
	angle	0°-60°	5°	±1°
	gap	1-3.5mm	0.5mm	±0.5mm
	length	0-40mm	1mm	±0.5mm

- Made of stainless steel
- Stain chrome plated surface



#### **WELDING GAGE**

- Adjustable scale to compensate
- pointer wear

  Made of stainless steel

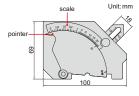


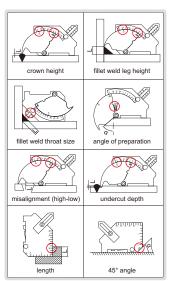


back

4835-1

Code	Measurement	Range	Graduation	Accuracy
	crown height	0-25mm (0-1")	1mm (1/16")	±0.5mm
	fillet weld leg height	0-25mm (0-1")	1mm (1/16")	±0.5mm
	misalignment (high-low)	0-25mm (0-1")	1mm (1/16")	±0.5mm
4835-1	undercut depth	0-2mm (0-1/8")	1mm (1/16")	±0.5mm
4633-1	fillet weld throat size	0-20mm (0-3/4")	1mm (1/16")	±0.5mm
	angle of preparation	0-60°	5°	±1°
	length	0-60mm (0-2")	1mm (1/16")	±0.5mm
	45° angle	_	_	±1°





#### **WELDING GAGE**



Measurement

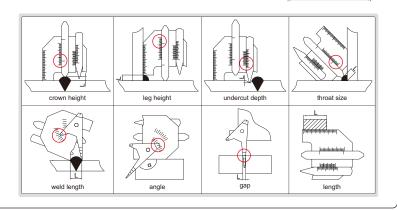


4838-1

Graduation Range Accuracy 0-10mm ±0.5mm 1mm 0-14mm 1mm 0-5mm 0.05mm 0-13mm 1mm

crown height leg height ±0.5mm undercut depth ±0.05mm throat size ±0.5mm 4838-1 weld length 0-40mm 1mm ±1mm 90°-150° ±1° angle 5° 0.5-5mm 1mm  $\pm 0.5 mm$ length 0-40mm ±0.5mm 1mm

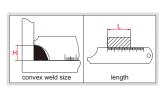
■ Made of stainless steel



Code

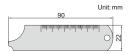


#### **FILLET WELDING GAGE**





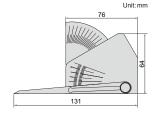
- Measure convex weld sizes
- 3 blades are included
- Made of stainless steel



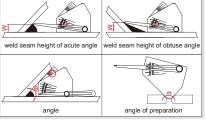
Code	Measurement	Range	Graduation	Accuracy
4847-1	convex weld size	4, 6, 8, 10, 12, 14mm	_	±0.5mm
	length	0 - 50mm	1mm	±0.5mm

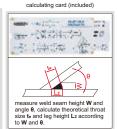
#### **FILLET WELDING GAGE**





- Calculating card is includedMade of stainless steel

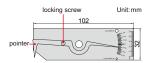




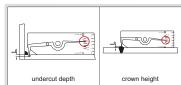
Code	Measurement	Range	Graduation	Accuracy
	weld seam height W	0-50mm/0-2"	2mm/.050"	±1mm
4846-1	angle <b>0</b>	30°- 90°	2.5°	±1°
	60° angle	_	_	±0.5°

#### **WELDING GAGE**





- Pointer can be locked for later reference
- Made of stainless steel







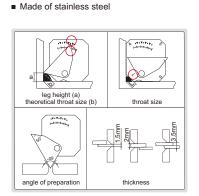
Code	Measurement	Range	Graduation	Accuracy
4834-1	undercut depth	0-6mm	0.5mm	±0.5mm
	crown height	0-6mm	0.5mm	±0.5mm
	porosity size comparison	1.5mm, 3mm	_	±0.2mm
	amount of porosity per 25mm	25mm	1mm	_

#### **WELDING GAGE**



4850-1

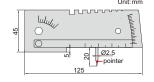




Code	Measurement	Range	Graduation	Accuracy
	leg height (a)	2-12mm	1mm	±0.5mm
	theoretical throat size (b)	0-18mm	1mm	±0.5mm
4850-1	throat size	4, 5, 6, 7mm	_	±0.5mm
	angle of preparation	50°, 60°	_	±1°
	thickness	1.5, 2, 3.5mm	_	±0.2mm

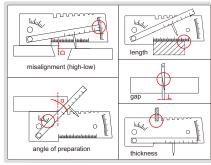
#### **WELDING GAGE**





4848-1

misalignment (high-low) ■ Made of stainless steel



Code	Measurement	Range	Graduation	Accuracy
	misalignment (high-low)	-5mm~+15mm	1mm	±0.5mm
	angle of preparation	0°-45°	5°	±2.5°
4848-1	length	0-50mm	1mm	±0.5mm
4040-1	gap	1-4mm	0.5mm	±0.25mm
	thickness	1, 1.2, 2.0, 2.5, 3.0, 3.25, 4.0, 5.0mm	_	±0.1mm



# WELDING GAGE

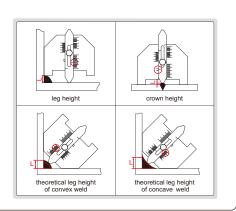
■ Made of stainless steel

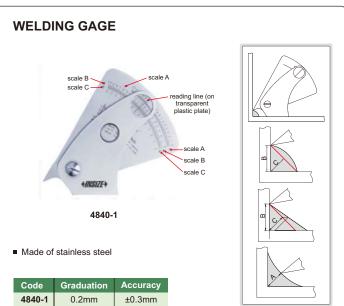


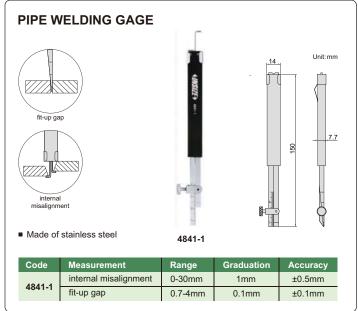
Unit: mm

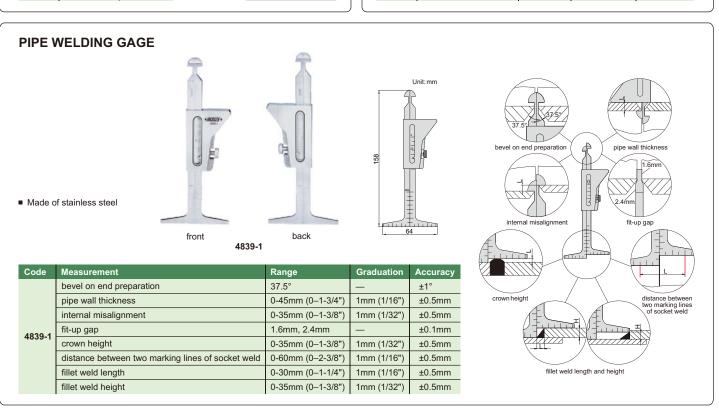
4851-1

Code	Measurement	Range	Graduation	Accuracy
	leg height	0-20mm	1mm	±0.5mm
4851-1	crown height	0-3mm	_	±0.5mm
4031-1	theoretical leg height of convex weld	0-20mm	1mm	±0.5mm
	theoretical leg height of concave weld	0-20mm	1mm	±0.5mm









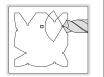
#### **DRILL ANGLE GAGE**





- Check drills with angle 60°, 70°, 90°, 118°, 125°, 135°, 150° or 160° Made of stainless steel

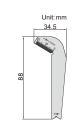
Code	Accuracy
4842-1	+0.5°



#### **DRILL POINT GAGE**



4843-1



- For twist drills with 118° angle, to check if the center of tip is
- concentric with the drill body

  Made of stainless steel

Codo	Accuracy		
Code	Angle	Length	
4843-1	±0.5°	±0.5mm	

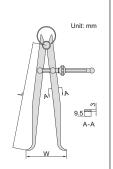




#### **INSIDE SPRING CALIPERS**

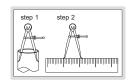




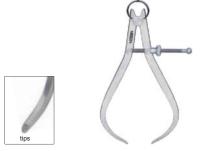


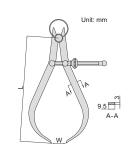


Code	Size (L)	Range (W)
7261-150	150mm	20-170mm
7261-200	200mm	22-220mm
7261-250	245mm	30-270mm
7261-300	300mm	30-320mm



#### **OUTSIDE SPRING CALIPERS**

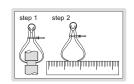




7262-150

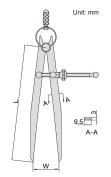
■ Made of carbon steel

Code	Size (L)	Range (W)
7262-150	155mm	0-140mm
7262-200	210mm	0-210mm
7262-250	265mm	0-270mm
7262-300	310mm	0-320mm



#### **SPRING DIVIDERS**

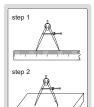




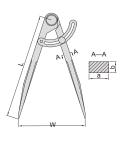


- Made of carbon steelHardened points

Size (L)	Range (W)
150mm	0-150mm
200mm	0-210mm
245mm	0-260mm
300mm	0-320mm
	150mm 200mm 245mm



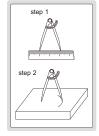




7247-150

- Made of carbon steel
- Hardened points

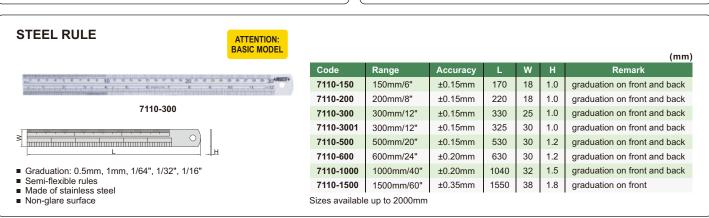
			. (	(mm)
Code	Size (L)	Range (W)	а	b
7247-150	150mm	0-140mm	8.5	7
7247-200	200mm	0-190mm	10	7
7247-300	300mm	0-290mm	12	7

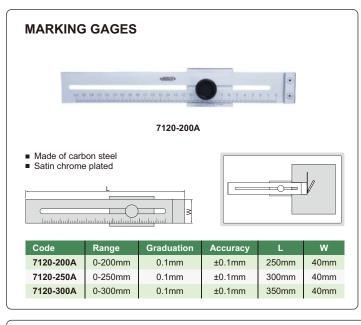


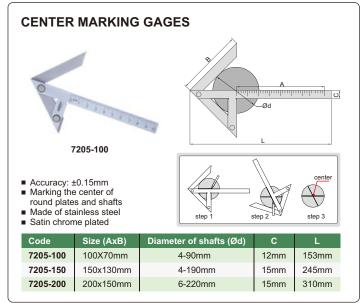












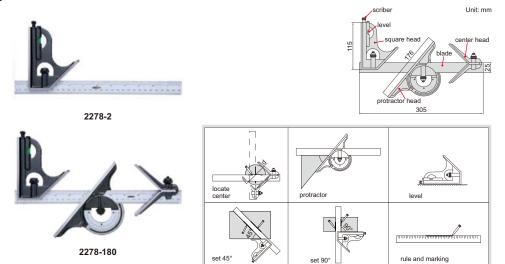


#### **COMBINATION SQUARE SETS**

- Center head (made of cast iron):
   To locate center of cylinder with diameter (Ød): 30-100mm
   Accuracy: ±0.15mm
   Protractor head (made of cast iron):
- Protractor head (made of cast iron):
   To set the blade at desired angle to an edge of a workpiece, and can be used to measure angles
   Range: 0-180° accuracy: ±7min.
- Range: 0-180°, accuracy: ±7min.

  Square head (made of cast iron):
  To set the blade at 90° or 45° to
  an edge of a workpiece
  Accuracy: ±8min for 90° square,
  ±10min for 45° square
- Blade (made of stainless steel): Range: 300mm/12", Graduation: 0.5mm and 1/32" on front face, 1mm and 1/64" on back face
- Optional accessory: rigid rule (code 7113)

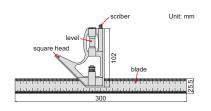
Code	Remark
2278-2	2-piece set
2278-180	4-piece set



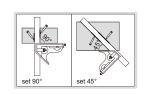
#### LIGHT DUTY COMBINATION SQUARE

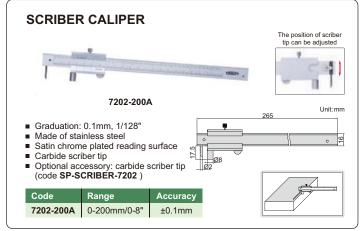
- Square head (made of zinc):
   To set the blade at 90° or 45° to an edge of a workpiece
   Accuracy: ±0.5°
- Blade (made of stainless steel): Range: 300mm, Graduation: 0.5mm and 1mm on front and back sides

Code 2276-300

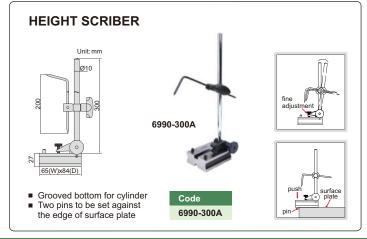


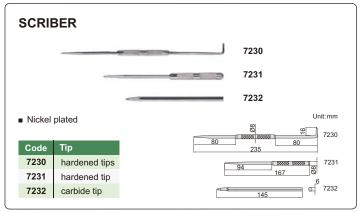














#### 2-PIECE MEASURING TOOL SET

- Includes:
  - 1) Digital caliper, range 0-150mm/0-6". resolution 0.01mm/0.0005" (code 1108-150W)
  - 2) Digital outside micrometer, range 0-25mm/0-1", resolution 0.001mm/0.00005" (code 3109-25B)

Code 5022-W



5022-W

#### 2-PIECE MEASURING TOOL SET

- Includes:
  - 1) Dial test indicator, range 0.8mm, graduation 0.01mm (code **2380-08**)
  - 2) Magnetic stand

Code 5023



5023

#### 2-PIECE MEASURING TOOL SET

- Includes:
  - 1) Dial indicator, range 10mm, graduation 0.01mm code 2308-10A)
  - 2) Magnetic stand (code **6201-60**)





5024

#### **4-PIECE MEASURING TOOL SETS**

- Includes:

  - Vernier caliper, range 0-150mm/0-6"
     Outside micrometer, range 0-25mm, graduation 0.01mm (code 3202-25A)
- 3) 90° beveled edge square, 100x70mm, grade 0 (code 4790-1000)
- 4) Steel rule, 150mm/6" (code **7110-150**)



5041

Code	Remark
5041	Vernier caliper, graduation 0.05mm/1/128" (code 1205-150S)
5041-2	Vernier caliper, graduation 0.02mm/0.001" (code <b>1205-1502S</b> )

#### 5-PIECE MEASURING TOOL SET

- Includes:
  - 1) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005" (code 1108-150W)
  - 2) Digital outside micrometer, range 0-25mm/0-1", resolution 0.001mm/0.00005" (code 3109-25B)
  - 3) Digital indicator, range 12.7mm/0.5" resolution 0.01mm/0.0005" (code 2112-10)
  - 4) Magnetic stand (code 6201-60) 5) Micrometer stand (code 6300)

Code 5052-W



5052-W

#### **4-PIECE MEASURING TOOL SET**

- Includes:
  - 1) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005" (code 1108-150W)
  - 2) Outside micrometer, range 0-25mm, graduation 0.01mm, (code 3202-25A)
     3) 90° beveled edge square, 100x70mm,
  - grade 0 (code **4790-1000**)
  - 4) Steel rule, 150mm/6" (code **7110-150**)

Code 5042-W



5042-W

#### 6-PIECE MEASURING TOOL SETS

- Includes:
  - 1) Vernier caliper, range 0-150mm/0-6" 2) Outside micrometer, range 0-25mm graduation 0.01mm (code 3202-25A)
  - 3) 90° beveled edge square, 100x70mm grade 00 (code **4790-0100**)
  - 4) Straight edge, 100mm (code **4700-100**)
  - 5) Spring divider, 150mm (code 7260-150)
  - 6) Steel rule, 200mm/8" (code 7110-200)



5063

Code	Remark
5063	Vernier caliper, graduation 0.05mm/1/128" (code 1205-150S)
5063-2	Vernier caliper, graduation 0.02mm/0.001" (code 1205-1502S)

## 13-PIECE MEASURING TOOL SETS

- - 1) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005"
- 2) Outside micrometer, range 0-25mm graduation 0.01mm (code 3202-25A)
- 3) Dial indicator, range 10mm,
- graduation 0.01mm (code **2308-10A**) 4) Magnetic stand (code **6201-60**) 5) Protractor, range 0-180°,

- graduation 1° (code 4799-180)
- 6) Pitch gauge, range 0.25-7mm, 24pcs, metric 60° thread (code 4820-124)
- 7) Radius gauge, range 1-7mm (code **4801-17**) 8) Feeler gauge, range 0.05-1.00mm,
- 20pcs (code 4602-20)
- 9) 90° beveled edge square, 100x70mm, grade 0 (code **4790-1000**)
- 10) Scriber (code **7230**)
- 11) Steel rule, 150mm/6" (code 7110-150)
- 12) Depth base attachment (code 6140)
- 13) Zero setting bar



5013-W

Code	Remark
5013-W	Digital caliper, without thumb roller code 1108-150W
5013	Digital caliper, with thumb roller code 1108-150

#### **GRANITE SURFACE PLATES**

INSPECTION CERTIFICATE

- Made of granite, free from deterioration or dimensional change over time, minimal changes
- in dimension due to temperature changes
   Meet DIN876, grade 00 is for inspection room or lab, grade 0 is for workshop
   Optional accessory: stand for granite surface plate
- (code 6902), jack for granite surface plate (code 6903)



**CUSTOM-MADE** SUPPLY SPECIAL SIZES ACCORDING
TO CUSTOMER'S REQUEST



6900-132

## Grade 00

Code	Size (LxWxH)	Flatness	Weight (Kg)	Load (Kg)
6900-132 <b>*</b>	300x200x60mm	2.7µm	11	30
6900-142*	400x250x60mm	2.9µm	18	50
6900-144*	400x400x60mm	3.1µm	29	60
6900-153*	500x315x70mm	3.2µm	33	60
6900-164*	630x400x80mm	3.5µm	60	65
6900-166*	630x630x100mm	3.8µm	119	75
6900-185*	800x500x100mm	3.9µm	120	100
6900-1106*	1000x630x140mm	4.4µm	265	200
6900-1128*	1200x800x160mm	4.9µm	461	500

<sup>\*</sup>Supplied with manufacturer inspection certificate

#### Grade 0

Code	Size (LxWxH)	Flatness	Weight (Kg)	Load (Kg)
6900-032 *	300x200x60mm	5.4µm	11	60
6900-042 *	400x250x60mm	5.9µm	18	100
6900-044 *	400x400x60mm	6.3µm	29	120
6900-053 *	500x315x70mm	6.4µm	33	120
6900-064 *	630x400x80mm	7.0µm	60	130
6900-066 *	630x630x100mm	7.6µm	119	150
6900-085 *	800x500x100mm	7.8µm	120	200
6900-0106*	1000x630x140mm	8.7µm	265	400
6900-0128*	1200x800x160mm	9.8µm	461	1000

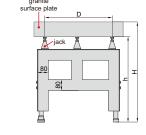
#### STANDS FOR GRANITE SURFACE PLATES



- For medium size granite surface plates

- 5 jacks are included
  Adjusting range of jacks: 25mm
  One foot on the bottomis adjustable







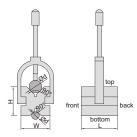
Low Stanus					(IIIII)
Code	For granite surface plate	w	D	H (with granite surface plate)	h (without granite surface plate)
6902-64A	630x400x80mm (code <b>6900-064</b> and <b>6900-164</b> )	352	224	775-800	695-720
6902-85A	800x500x100mm (code <b>6900-085</b> and <b>6900-185</b> )	448	280	775-800	675-700
6902-106A	1000x630x140mm (code <b>6900-0106</b> and <b>6900-1106</b> )	560	352	755-780	615-640
6902-128A	1200x800x160mm (code 6900-0128 and 6900-1128)	672	448	755-780	595-620

High stands	High stands (mm)					
Code	For granite surface plate	w	D	H (with granite surface plate)	h (without granite surface plate)	
6902-64H	630x400x80mm (code <b>6900-064</b> and <b>6900-164</b> )	352	224	1000-1025	920-945	
6902-85H	800x500x100mm (code <b>6900-085</b> and <b>6900-185</b> )	448	280	1000-1025	900-925	
6902-106H	1000x630x140mm (code <b>6900-0106</b> and <b>6900-1106</b> )	560	352	1000-1025	860-885	
6902-128H	1200x800x160mm (code 6900-0128 and 6900-1128)	672	448	1000-1025	840-865	

#### V-BLOCK SETS

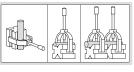


6896-11



- Squareness of both V grooves to front and back sides: 5µm
- Hold cylindrical workpieces for inspection and machining
- Two V-blocks per set
- Made of alloy steelHardened to HRC60±2
- V groove on the top for large shafts
- V groove on the bottom for small shafts





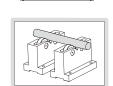
#### **ROLLER BEARING V-BLOCK SETS**



6888-1

- Parallelism of bearings to bottom: 12µm
- Two V-blocks per set
- Workpieces don't get damaged due to bearings
- Suitable for heavy workpieces

								(mm)
Code								
6888-1								
6888-2	40	60	22	85	12	100	-	50
6888-3	60	80	30	124	20	180	90	120



Unit: mm

Code	Size (LxWxH)	Diameter of bearings (ØD)	Range of shafts (Ød)	Load capacity
6888-1	150x60x100mm	42mm	25-70mm	500kg
6888-2	150x80x100mm	47mm	5-55mm	1000kg
6888-3	230x100x150mm	72mm	70-200mm	1000kg

#### **MAGNETIC V-BLOCKS**

HARDENED SURFACES

HIGH PRECISION

**STRONG** MAGNETIC FORCE

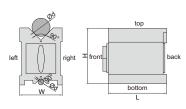


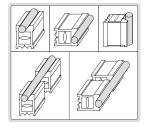




6889-11

6889-1





- Parallelism of V groove to top, bottom, left, right sides: 5µm
- Squareness of V groove to top, bottolif, let, light sides. Spin
   Squareness of V groove to back side: 5µm
   Hardened, high accuracy, strong magnetic force, for grinding, light milling, drilling and inspection of round and square jobs
   All working surfaces are hardened to HRC60±2
- Magnetic force on top, bottom and two V grooves
- V groove on the top for large shafts
- V groove on the bottom for small shafts
   Suitable for cast iron surface plates and granite surface plates

#### Individual

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force
6889-11	75x56x75mm	5-40mm	75kgf
6889-22	100x70x95mm	5-65mm	100kgf

#### Matched pair

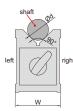
Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Height difference of a matched pair
6889-1	75x56x75mm	5-40mm	75kgf	5µm
6889-2	100x70x95mm	5-65mm	100kgf	5µm

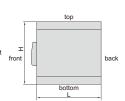
#### **MAGNETIC V-BLOCK**



ATTENTION: NOT HARDENED

#### ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACE





6890-702

- Parallelism of V groove to top, bottom, left and right sides: 10µm
- Hold cylindrical workpieces for inspection and machining
- Supplied in single piece
- Not hardened
- Not suitable for steel or iron surface







Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Squareness of V groove to back side
6890-702	70x60x73mm	6-44mm	56kgf	10µm

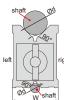
#### **MAGNETIC V-BLOCKS**

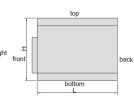




ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACE







- 6801-1202
- Parallelism of V grooves to top, bottom, left, right side: 10µm
- Hold cylindrical workpieces for
- inspection and machining
- Supplied in single piece Not hardened
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Not suitable for steel or iron surface

Code	Size (LxWxH)	Range of shafts (Ød)		Squareness of V groove to back side
6801-1202	100x70x95mm	6-67mm	80kgf	10μm

## **PARALLEL SETS**



		100

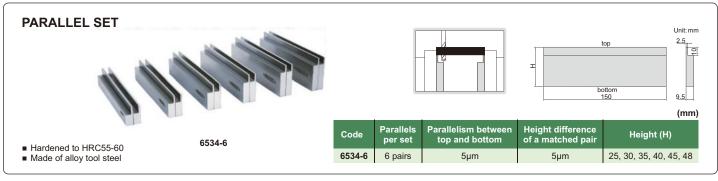
■ Parallelism between top and bottom: 5µm ■ Height difference of a matched pair: 5µm

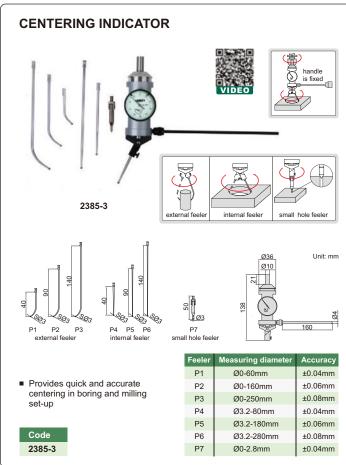
■ Hardened to HRC55-60 ■ Made of alloy tool steel

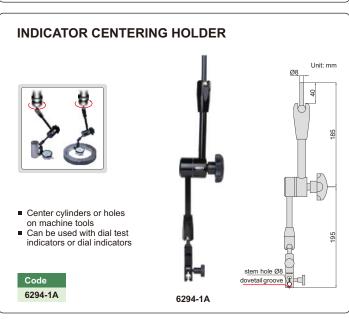
150 (mm)

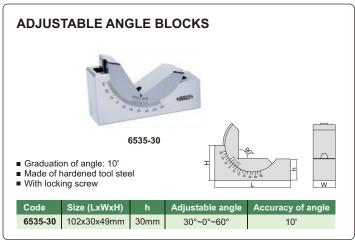
Code	Parallels per set	Thickness (W)	Height (H)
6533-10	10 pairs	3	13, 16, 19, 22, 25, 28, 31, 35, 38, 41
6533-144	14 pairs	10	14, 16, 18, 20, 22, 24, 26, 28, 30, 32, 35, 40, 45, 50

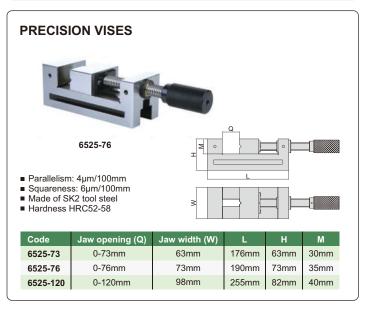


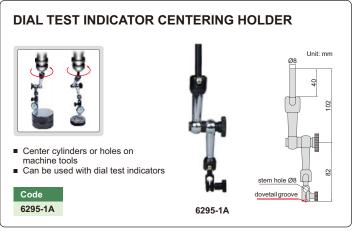




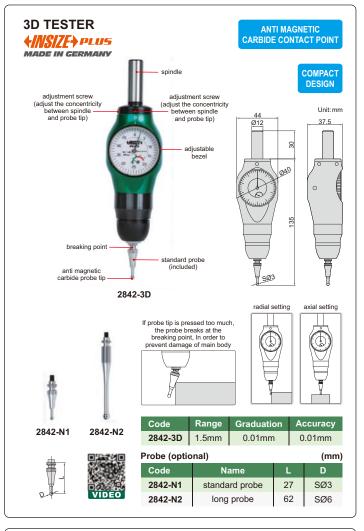


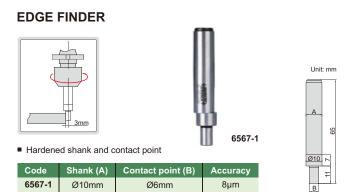


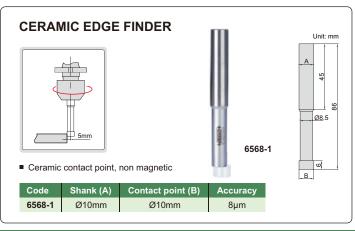


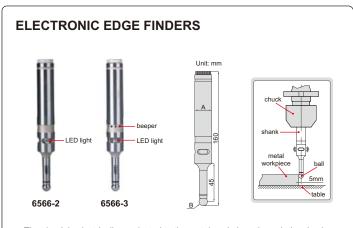






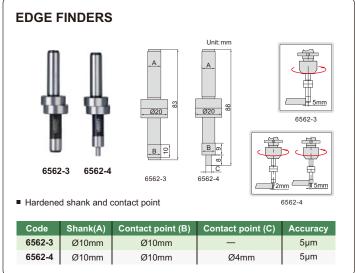






- The shank is electrically conducted to the metal workpiece through the chuck and table, the LED lights up and the beeper sounds (only for 6566-3), when the ball touches the workpiece
- Not suitable for rotary use
- Hardened shank and contact ball

Code	Shank (A)	Contact ball (B)	Accuracy	Beeper	Battery
6566-2	Ø20mm	SØ10mm	5µm	without	23AE, 12Vx1pc
6566-3	Ø20mm	SØ10mm	5µm	with	23AE, 12Vx1pc

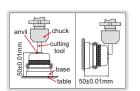




#### **ELECTRONIC ZERO SETTER**







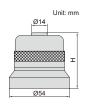
6550-50A

- Test force: 27N (at 49mm)
- The base is electrically conducted to the cutting tools through the table and chuck, the LED lights up when the cutting tool touches the anvil

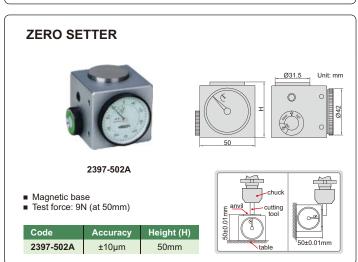
  Magnetic base

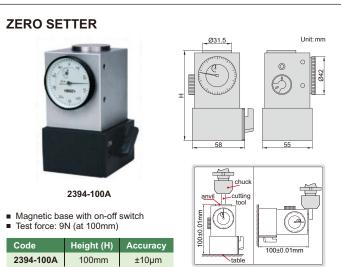
  Battery LR44

Code	Height (H)	Accuracy
6550-50A	50mm	±10µm













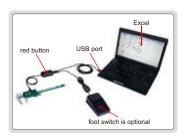




7304-2

- Connect to USB port of computer
- Without software, data can be input as keyboard signal to Excel, Word, etc.

  Press the red button or foot switch
- (optional) to input data



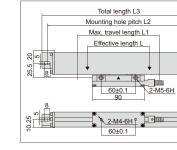
Code	Description		Remark
7302-SPC5A	cable (length 2.5m)	- AND	for digital calipers and digital depth gages (not for <b>1103</b> )
7302-SPC5B	cable (length 2.5m)	EZZ BATT	for digital calipers and digital depth gages (not for <b>1103</b> )
7302-SPC2A	cable (length 2.5m)		for digital micrometers (not for <b>3631</b> , <b>3632</b> , <b>3108</b> , <b>3109</b> , <b>3635</b> )
7302-SPC6	cable (length 2.5m)		for digital micrometers (not for <b>3631</b> , <b>3632</b> , <b>3108</b> , <b>3109</b> , <b>3635</b> )
7302-SPC3A	cable (length 2.5m)		for digital indicators digital protractors
7302-SPC4	cable (length 2.5m)		for digital calipers 1103 series (for 1103 only)
7304-2	foot switch with cable (length 1.5m)		optional



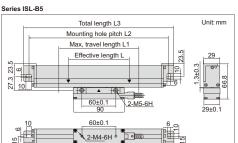
#### **LINEAR GAGE**



ISL-A5-300



Series ISL-A5



Effective	Code
length (L)	Series ISL-A5
200mm	ISL-A5-200
250mm	ISL-A5-250
300mm	ISL-A5-300
350mm	ISL-A5-350
400mm	ISL-A5-400
450mm	ISL-A5-450
500mm	ISL-A5-500
600mm	ISL-A5-600
750mm	ISL-A5-750
800mm	ISL-A5-800
1000mm	ISL-A5-1000

Effective	Code
length (L)	Series ISL-B5
500mm	ISL-B5-500
600mm	ISL-B5-600
700mm	ISL-B5-700
800mm	ISL-B5-800
900mm	ISL-B5-900
1000mm	ISL-B5-1000
1100mm	ISL-B5-1100
1300mm	ISL-B5-1300
1500mm	ISL-B5-1500
1600mm	ISL-B5-1600
1700mm	ISL-B5-1700
2000mm	ISL-B5-2000



plain base (included, for L≥1500mm)







Unit: mm

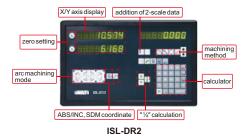
#### SPECIFICATION

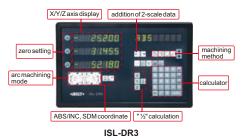
Code	Series ISL-A5		Series ISL-B5	
L1 (mm)	L+30(L<950)	L+50(L≥950)	L+30(L<950)	L+50(L≥950)
L2 (mm)	L+132(L<950)	L+152(L≥950)	L+136(L<950)	L+156(L≥950)
L3 (mm)	L+149(L<950)	L+169(L≥950)	L+154(L<950)	L+174(L≥950)
Resolution	5µm		5µm	
Max. response speed	90m/min		60m/min	
Scale grating pitch	20μm			
Scale reference point pitch	50mm			
Accuracy	±(5+5L/1000)µm L is the effective length in mm			
Cable length	3.5m (L: 50-950r	mm), 5m (L: 1000-1	500mm), 10m (L:	1600-2000mm)

#### STANDARD DELIVERY

Main Unit	1pc
'L' shape support	1pc
Anti-dust cover	1pc
Plain base	1pc (for L ≥1500mm)
Mounting accessories	1package

#### **COUNTERS**









#### SPECIFICATION

SPECIFICATION			
Code	ISL-DR2	ISL-DR3	
Application	two-axis	three-axis	
Scale input ports	2	3	
Resolution	0.05µm, 0.1µm, 0.2µm, 0.5µm, 1µm, 2µm, 5µm, 10µm, 20µm, 50µm		
Functions	addition of 2-scale data, linearity error compensation, smoothing, RS232C interface unit, BCD code out, zero setting, preset, resolution setting, counting direction setting, inch/mm conversion, ABS/INC conversion, expansion/contraction coefficient setting, "½" calculation, detecting RI, bolt-hole circle machining, ramp circle machining		
Power supply	110/220V, 50/60Hz		
Dimension	295x185x45mm		
Weight	1.45kg		

#### STANDARD DELIVERY

SIANDAND DELIVENT		
Main unit	1pc	
Mounting bracket	1pc	
Ground cable	1pc	
RS232C cable	1pc	
Software CD for RS232C	1pc	

mounting bracket (included)

#### WiFi DIGITAL MEASURING MICROSCOPE **CODE ISM-WF200**







calibration rule (graduation 0.1mm, included)

- Maximum working distance is 5m under WiFi mode
- Can be connected to multiple iPads, Android devices or computers at the same time under WiFi mode
- Take pictures and videos
   Supplied with software

#### **SPECIFICATION**

Magnification	10X~200X
Pixel	1.3M (resolution: 1280×1024)
Illumination	built-in adjustable LED
Power supply	built-in rechargeable battery

#### STANDARD DELIVERY

Microscope	1pc
Base support	1pc
Focus support ring for 80X/150X	1pc
Focus support ring for 60X/200X	1pc
Calibration rule (graduation 0.1mm)	1pc
Calibration rule (graduation 1mm)	1pc
USB cable and software	1pc
AC/DC adapter	1pc

#### OPTIONAL ACCESSORY

Stand	ISM-WSTD
Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE













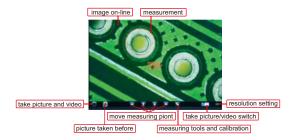


HOUNE ACCESCAN	
Stand	ISM-WSTD
Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE

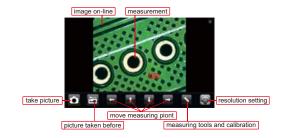
#### MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

Magnification	Focus distance	View field	Accuracy
50X	21mm	8.1×6.4mm	30µm
100X	13mm	3.9×3.1mm	15µm
150X	16mm	2.6×2.1mm	10μm
200X	19mm	1.8×1.5mm	8µm

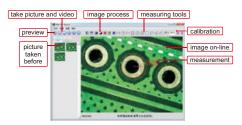
**1** Software ISM-PAD (for iPad by WiFi)



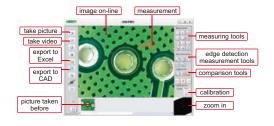
2 Software ISM-APK (for Android devices by WiFi)



3 Software ISM-WF Partner (for computer by WiFi)



**4** Software ISM-PRO (for computer by USB cable)

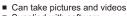




#### **DIGITAL MEASURING MICROSCOPES**









ISM-PM200SB





calibration rule (included, graduation 1mm)

focus support (included)



#### SPECIFICATION

0. 200701.			
Code	ISM-PM200SB	ISM-PM600SB	ISM-PM160LA
Magnification	10X~200X	450X~600X	35X~160X
Туре	short focus distance	short focus distance	long focus distance
Focus support	included	not included	not included
Calibration rule	graduation 0.1 and 1mm graduation 0.1mm graduation 0.1 and 1mm		
Pixel	2M (resolution: 1600×1200)		
llumination	built-in adjustable LED		
Power supply	USB 2.0 cable (voltage required: 5±0.1V)		





#### **OPTIONAL ACCESSORY**

Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE

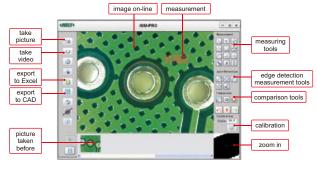
#### MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

ISM-PM200SB			
Magnification	Focus View field (mm)		Accuracy
50X	21mm	8.1×6.4	30µm
100X	13mm	3.9×3.1	15µm
150X	16mm	2.6×2.1	10µm
200X	19mm	1.8×1.5	8µm

ISM-PM600SB			
Magnification	Focus distance	View field (mm)	Accuracy
450X	1.4mm	0.85×0.67	6µm
500X	5.5mm	0.76×0.61	6µm
550X	8.6mm	0.69×0.55	5µm
600X	11.5mm	0.63×0.51	5µm

ISM-PM160LA			
Magnification	Focus View field distance (mm)		Accuracy
50X	62mm	8.1×6.4	30µm
100X	45mm	3.9×3.1	15µm
160X	50mm	2.4×1.9	10µm

#### **SOFTWARE**



#### ■ Edge detection measurement tools:

detect two parallel lines automatically and calculate distance

detect circle automatically, and calculate radius, girth and area

detect arc automatically, and calculate radius, angle and arc length

- detect two lines automatically, and calculate angle
  - detect line automatically, and calculate length

#### ■ Data export to CAD or Excel:





- Language: English, Japanese, Korean, German, Turkey, Portuguese, Chinese
- Operation system: Windows 7/8/XP/Vista
- Measuring tools:

measure length of line or distance between two points

measure area of rectangle

measure radius, length and angle of arc

measure distance between two parallel lines measure angle with two lines

measure distance between two circles

measure distance between point and line measure length of

continuous line measure angle with three points

measure radius, girth and area of circle

add number with circle

add text

Comparison tools:

create line

Create line, angle or circle with desired size, to compare with workpieces create angle







create circle

with tolerance

#### DIGITAL MEASURING MICROSCOPE **CODE ISM-DM40**

**FOCUS DISTANCE OF** CAMERA IS ADJUSTABLE



**MEASUREMENT** (ON COMPUTER)



- Connected to TV and computer
- Take pictures and videos, saved to memory card
- Measurement on computer with
- accuracy ±0.01mm Large working distance because focus distance of camera is adjustable
- Automatic white balance and exposure, white-black display mode
- Automatic power off













connected to TV by HDMI cable, take pictures and videos, display cross hair

- min



measuring stage (optional)
measure with micrometers by referring
to the cross hair on TV screen
(X-Y travel: 25×25mm, accuracy: ±2µm
resolution: 0.001mm)



#### **SPECIFICATION**

Magnification		15X~205X (on 19" monitor)	
Pixel		3.5M	
Sensor		1/3" CMOS	
	HDMI output	1920×1080, 1280×720, 640×480	
Resolution	picture	2304×1536, 2304×1296, 1920×1080, 1280×720, 800×480	
	video	1920×1080, 1280×720, 800×480	
Output		USB/HDMI	
Power supply		5V (>500mA)	
Dimension (L×W×H)		273×205×310mm	
Weight 3.5kg		3.5kg	



Main unit	1pc
8G memory card and holder	1pc
HDMI cable (for TV)	1pc
USB cable and software (for computer)	1pc
Calibration rule (graduation 0.1mm)	1pc
Calibration rule (graduation 1mm)	1pc

#### **OPTIONAL ACCESSORY**

Measuring stage ISM-DM40-STAGE	
--------------------------------	--

#### LENS SCALE. MAGNIFICATION AND FOCUS DISTANCE

Lens scale	Magnification (on 19" monitor)	Focus distance (mm)
0.7X	15~40X	24~252
1X	30~50X	27~155
2X	70~80X	81~117
3X	110~120X	94~111
4X	140~160X	101~110
5X	180~205X	103~109

connected to computer by USB cable, take pictures and videos, make measurement

#### MAGNIFICATION, VIEW FIELD AND FOCUS DISTANCE

Magnification (on 19" monitor)	View filed (mm)	Focus distance
15X	28×16	252mm
30X	13.5×7.5	155mm
50X	8×4.8	124mm
100X	4.2×2.4	110mm
150X	2.7×1.5	108mm
200X	2.1×1.2	105mm

#### **SOFTWARE FOR COMPUTER**



■ Comparison tools:

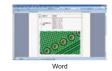
Create rule, angle or protractor, to compare with workpieces.

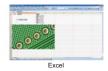


- Language: Chinese, English, Japanese, German, French
- Operation system: Windows XP/7/8/10
- Measurement tools:
- measure length of line or distance between two points
- measure length of continuous line
- measure radius, length and angle of arc
- measure angle with three points
- measure distance between two circles measure distance between
- two parallel lines measure length, width, girth
- and area of rectangle

- measure distance between point and line
  - measure axis lengths, girth and area of ellipse
- measure center distance between parallel lines
- measure circumference and area of polygon
- measure angle with two lines
- measure radius, girth and area of circle

#### Data export to Word or Excel:





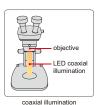


# DIGITAL ZOOM MICROSCOPE CODE ISM-ZS60



MEASUREMENT (ON COMPUTER)

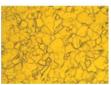








observe the scratches or points on smooth surface



observe the metallurgical structure

**SPECIFICATION** 

Magnification		38X~230X (on 19" monitor)
Pixel		5M
Sensor		1/2.5" CMOS
Resolution	picture	2592×1944, 1920×1080, 1600×1200, 1280×960, 1280×720,1024×768, 800×600, 640×480
Resolution	video	1920×1080, 1600×1200, 1280×960, 1280×720, 1024×768, 800×600, 640×480
Max. workpiece	height	215mm
Illumination		LED coaxial illumination
Output		USB
Power supply		5V, >500mA
Dimension (L×)	W×H)	290×260×480mm
Weight		5.1kg



calibration rule (included, graduation 1mm)



10X objective (included)



calibration rule (included, graduation 0.1mm)



software CD (included)

#### OBJECTIVE SCALE, MAGNIFICATION, VIEW FIELD AND FOCUS DISTANCE

Objective scale	Magnification (on 19" monitor)	View filed	Focus distance
0.8X	38X	7×5mm	130mm
1X	46X	5.5×4.1mm	125mm
2X	92X	2.7×2mm	118mm
3X	144X	1.8×1.3mm	116mm
4X	184X	1.3×1mm	115mm
5X	230X	1.1×0.8mm	114mm

#### STANDARD DELIVERY

Main unit	1pc
Digital camera	1pc
LED illumination	1pc
10X objective	2pcs
Calibration rule (graduation 0.1mm)	1pc
Calibration rule (graduation 1mm)	1pc
Software CD	1pc
Anti-dust cover	1pc

#### **SOFTWARE FOR COMPUTER**



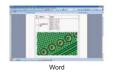
- Language: Chinese, English, Japanese, German, French
- Operation system: Windows XP/7/8/10

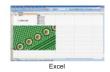
#### ■ Measurement tools:

- measure length of line or distance between two points
- measure length of continuous line
- measure radius, length and
- measure angle with three points
- measure distance between two circles
  measure distance between
- two parallel lines
  measure length, width, girth
  and area of rectangle

- measure distance between point and line
- measure axis lengths, girth and area of ellipse
- measure center distance between parallel lines
- measure circumference and area of polygon
- measure angle with two lines
- measure radius, girth and area of circle

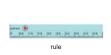
#### ■ Data export to Word or Excel:





#### ■ Comparison tools:

Create rule, angle or protractor, to compare with workpieces.











#### **ZOOM STEREO MICROSCOPES**

#### SPECIFICATION

Code	ISM-ZS50	ISM-ZS50T
Optical tube	binocular	trinocular
Eyepiece (wide field)	10X (view field: Ø22)	mm)
Objective	0.8X~5X (zoom)	
Zoom ratio	1:6.3	
Pupil distance	55-75mm (adjustable)	
Diopter adjustment	±5 diopter (two eyepieces)	
Working distance of objective	115mm	
Max. workpiece height	215mm	
Illumination	adjustable reflected a transmitted LED light	ind
Power supply	110/220V, 50/60Hz	
Dimension (L×W×H)	290x260x480mm	
Weight	4.9kg	



#### STANDARD DELIVERY

Main unit	1pc
WF10X eyepiece	2pcs
Ø100mm glass plate	1pc
Ø100mm white/black plate	1pc
Anti-dust cover	1pc

#### **OPTIONAL ACCESSORY**

Auxiliary	0.5X	ISM-ZS50-OB05X
objective	2X	ISM-ZS50-OB2X
	10X dividing eyepiece(0.1mm/div.)	ISM-ZS50-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
Digital camera		ISM-D500

# ZOOM STEREO MICROSCOPE CODE ISM-ZS30

#### **SPECIFICATION**

Optical tube	binocular
Eyepiece (wide field)	10X (view field: Ø20mm)
Objective	1X~4.5X (zoom)
Zoom ratio	1:4.5
Pupil distance	55~75mm (adjustable)
Diopter adjustment	±5 diopter (two eyepieces)
Working distance of objective	97mm
Max. workpiece height	147mm
Illumination	adjustable reflected and transmitted LED light
Power supply	110/220V, 50/60Hz
Dimension (L×W×H)	260×190×400mm
Weight	4.3kg

# objective magnification adjustment objective magnification adjustment reflected LED light focus adjustment transmitted LED light adjustment working stage diameter. 95mm

#### STANDARD DELIVERY

Main unit	1pc
WF 10X eyepiece	2pcs
Ø95mm glass plate	1pc
Ø95mm white/black plate	1pc
Anti-dust cover	1pc

#### OPTIONAL ACCESSORY

	0.5X	ISM-ZS30-OB05X
Auxiliary	0.63X	ISM-ZS30-OB06X
objective	0.75X	ISM-ZS30-OB07X
	2X	ISM-ZS30-OB2X
	10X dividing eyepiece (0.1mm/div.)	ISM-ZS30-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
WF20X (view field: Ø12mm)		ISM-ZS50-EP20X
Digital camera ISM-D500		ISM-D500



#### PORTABLE MEASURING MICROSCOPE

#### **SPECIFICATION**

Code	ISM-PM100
Total magnification	100X
Eyepiece	10X with graduation
Objective (achromatic)	10X (numerical aperture: 0.25)
Working distance	7mm
Graduation	0.01mm
Viewing field	Ø1.8mm
Focus range	30mm
Illumination	LED light
Diameter of base	Ø63mm
Height	210mm
Weight	650g

#### STANDARD DELIVERY

Main unit	1pc
Pen light	1pc
Battery (AAA)	2pcs



#### **DIGITAL CAMERA CODE ISM-D500**







■ Insert into eyepiece tube or camera connecter of microscopes

Supplied with software









connector Ø23.2/Ø30mm (included)

#### **SPECIFICATION**

Sensor	1/2.5" CMOS	
Pixel	5M	
Resolution 2592×1944 or 1296×972		
Frame rate	3fps (2592×1944)	
	12fps (1296×972)	
Exposure	manual or auto, exposure time is adjustable	
SNR	41dB	
Power supply	USB	
Weight	400g	

## STANDARD DELIVERY

1pc
1pc

#### OPTIONAL ACCESSORY

Connector Ø23.2/Ø30.5mm	ISM-DCA-CON
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#### THREE WAYS MAGNIFIER WITH ILLUMINATION







- Plastic lens
   Powered by 2xAA batteries (included) or power adapter (110~240V, 50~60Hz)

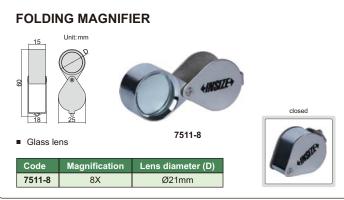


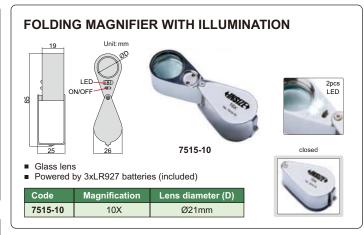


280	
130	ON/OFF
	45

Unit: mm

Code	Magnification	Lens diameter (D)	Lens diameter (D)
7512-1	2X/4X	Ø120mm	Ø28mm







Ø50mm

145 90

7513-4

4X



360° swivel in clockwise

and counter-clockwise



1рс

1рс

1рс

ISV-2000D-BASE

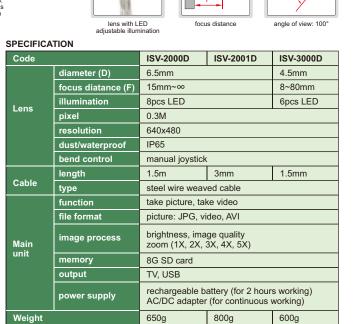
base (optional)

Video output cable

**OPTIONAL ACCESSORY** 

USB cable

Base



bend in any direction

120

bend within ±120



#### **VIDEOSCOPE CODE ISV-E10**



ATTENTION: THE CABLE CAN BE BENT BUT CAN'T BE SET AT A FIXED SHAPE

STEEL WIRE WEAVED CABLE RESISTANCE TO BREAK AND WEAR

OPTIONAL CABLE LENGTH 3M, 5M AND 10M

**IP65** WATERPROOF



#### **SPECIFICATION**

Lens	diameter	5.5mm	
	pixel	0.3M	
	resolution	640×480	
Cable	frame rate	30fps	
	length	1m	
Main unit	type	steel wire weaved cable	
	function	take picture, take video	
	file format	picture: JPG, video: AVI	
	image process	brightness, contrast, color saturation	
	memory	2G SD card	
	output	TV, USB	
	power supply	rechargeable battery (for 3 hours working)	
Weight		450g	

STANDARD DELIVERY		
Main unit	1pc	
Cable with lens	1pc	
2G SD card	1pc	
45° mirror	1pc	
AC/DC adapter	1pc	
Video output cable	1pc	
USB cable	1pc	
Lens cleaning kit	1pc	



front view







**OPTIONAL ACCESSORY** 

35° mirror	ISV-E55-M35
60° mirror	ISV-E55-M60

#### **COATING THICKNESS GAGE (BASIC MODEL) CODE ISO-1000F**

MEASURE NON-MAGNETIC COATING ON MAGNETIC SUBSTRATES





calibration foils (included)



eddy current probe Ne (optional) with zero calibration block



#### STANDARD DELIVERY

Main unit	1pc
Magnetic induction probe (Fe)	1pc
Zero calibration block for Fe probe	1pc
Calibration foils (50μm, 100μm, 250μm, 500μm, 1000μm)	1set
1.5V AAA battery	3pcs

#### **OPTIONAL ACCESSORY**

ISO-1000F-NFE Eddy current probe (NFe) with zero calibration block

- Magnetic induction probe (Fe, included) is to measure the thickness of non-magnetic coating on magnetic substrate Substrate: steel, iron, magnetic stainless steel (non-magnetic stainless steel is not included)
- Coating: zinc, copper, chrome, tin, plastic, paint (nickel is not included)

  Eddy current induction probe (NFe, optional) is to measure the thickness of non-conductive coating on non-magnetic substrate Substrate: copper, aluminum, zinc, non-magnetic stainless steel Coating: plastic, power, paint, anodizing
- Low and high limits with judgement
- Calculate average value automatically
   Automatic power off

#### SPECIFICATION

SPECIFICATION		
Probe type	Fe (included)	NFe (optional)
Measuring range	0~1250µm	
Accuracy	±(3%L+1)µm L is measuring thickness in µm	
Resolution	0.1µm (range<50µm)	
Resolution	1μm (range≽50μm)	
Repeatability	±(2%L)μm L is measuring thickness in μm	
Measuring mode	continuous and single	
Minimum substrate thickness	0.5mm	0.3mm
Minimum measuring area	Ø7mm	Ø5mm
Minimum curvature radius of convex workpiece	1.5mm	3mm
Memory	500	
Power supply	3x1.5V AAA batteries	
Dimension	155×72×27mm	
Weight	230g	

#### **COATING THICKNESS GAGE**



FOR MAGNETIC AND NON-MAGNETIC SUBSTRATE

SUITABLE FOR SMALL SURFACES, CONCAVE OR CONVEX SURFACES





standard foil (included)







connected to probe

main unit ISO-2000FN



eddy current probe NFe (optional) ISO-2000FN-NFE

- Suitable for small surfaces, concave or convex surfaces
- Magnetic induction probe (Fe) is to measure the thickness of non-magnetic coating on magnetic substrate Substrate: iron, steel, magnetic stainless steel (does not include non-magnetic stainless steel) Coating: zinc, copper, chrome-tin, plastic powder, paint (does not include nickel)
- Eddy current probe (NFe) is to measure the thickness of non-conductive coating on non-magnetic metal substrate Substrate: copper, aluminum, zinc, non-magnetic stainless steel Coating: plastic powder, paint, anodizing

#### STANDARD DELIVERY

Main unit	1pc
Zero calibration block for Fe probe	1pc
Zero calibration block for NFe probe	1pc
Standard foil	7pcs
Battery (AA)	2pcs

#### MAIN UNIT SPECIFICATION

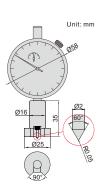
Code		ISO-2000FN	
Measuring range	magnetic induction probe (Fe)	0~2000µm	
	eddy current probe (NFe)	0~800μm	
Accuracy		±(1.5+2%L)μm L is measuring thickness in μm	
		0.1μm (range<100μm)	
Resolution		1μm (range 100~1000μm)	
		10μm (range≥1000μm)	
Repeatability		1μm (range 0~1000μm)	
Repeatability	<i>'</i>	10μm (range≥1000μm)	
Measuring mode		continuous or single	
Calibration mode		four points calibration	
Minimum substrate thickness		magnetic induction probe (Fe): 0.2mm, eddy current probe (NFe): 0.05mm	
Minimum measuring area		5x5mm, calibration should be made on workpiece without coating, test stand (optional) is recommended in order to have same position for calibration and measurement	
Power supply		2×1.5V AA batteries	
Dimension of main unit		122×65×22mm	
Weight of main unit		150g	

#### PROBE (OPTIONAL) SPECIFICATION

Magnetic induction probe (Fe)	ISO-2000FN-FE
Eddy current probe (NFe)	ISO-2000FN-NFE

#### **SURFACE PROFILE GAGE**







- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced. If the profile is too high, there is the danger that the profile
- peaks will remain uncoated, allowing rust spots to occur.

  Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Stainless steel base



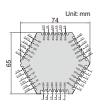
Code	Range	Dial indicator stroke	Dial indicator graduation	Accuracy
2344-1	0-1mm	1mm	0.001mm	±0.005mm

#### **WET FILM GAGE**









■ Made of stainless steel

С	ode	Range	Accuracy	Thickness
4	845-1	25-800µm	±5µm	1.8mm
4	845-2	25-3000µm	25-100µm: ±5µm 100µm-3000µm: ±5%	1mm



#### **ULTRASONIC THICKNESS GAGE CODE ISU-250C**





- Measure the thickness from one side of object, suitable for pipe, tank, etc.
   Applicable material: metal, plastic,
- glass, nylon, resin, ceramic, ice

- Low and high limits with judgement
   Average calculation of maximum 9 readings
   Memory of maximum 5000 readings with location number











couplant (included)





transducer ISU-T04 (optional)







#### **SPECIFICATION**

Resolution	0.01mm (range<100mm)		
Resolution	0.1mm (range≥100mm)		
Repeatability	0.03mm (range<100mm)		
Кереатаршту	0.1mm (range≥100mm)		
Accuracy	±0.04mm (range<10mm) ±(0.04+H/1000)mm (range 10~100mm) ±H/333mm (range≥100mm) H is the thickness to be measured in mm		
Velocity	1000-9999m/s		
Power supply	2×1.5V AAA batteries		
Dimension	64×116×27mm		
Weight	220g		

#### STANDARD DELIVERY

Main unit	1pc
Transducer ISU-T08	1pc
Battery (AAA)	2pcs
Couplant (for ISU-T04, ISU-T06, ISU-T08, ISU-T12)	1bottle
USB cable and software disc	1pc

#### **OPTIONAL ACCESSARY**

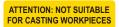
Transducer	ISU-T04, ISU-T06, ISU-T12, ISU-T13
Couplant (for ISU-T13)	ISU-HT5-COUPLANT

#### SPECIFICATION OF TRANSDUCERS

Code	Frequency	Diameter (Ød)	Measuring range	Minimum size of pipe for measurement (diameter × wall thickness)	Applicable temperature	Application
ISU-T08	5.0MHz	10.8mm	0.8~300mm	20×1.2mm	<60°C	general use
ISU-T04	10.0MHz	6mm	0.7~20mm	10×1mm	<60°C	for small tube
ISU-T06	7.5MHz	8.5mm	0.7~50mm	15×1.2mm	<60°C	for thin material
ISU-T12	2.0MHz	16.3mm	2~400mm	30×4mm	<60°C	for casting steel
ISU-T13	5.0MHz	13mm	2~200mm	25×3mm	<350°C	for high temperature

#### **ULTRASONIC THICKNESS GAGE (BASIC MODEL) CODE ISU-100D**







nylon, resin, ceramic, ice

■ Measure the thickness from one side of object, suitable for pipe, tank, etc. ■ Applicable material: metal, plastic, glass,

SPECIFICATION			
Measuring range	е	0.8~300mm	
Resolution		0.01mm (range<100mm)	
		0.1mm (range≥100mm)	
Accuracy		±0.04mm (range<10mm) ±(0.04+H/1000)mm (range 10~100mm) ±H/333mm (range≥100mm) H is the thickness to be measured in mm	
Transducer	frequency	5MHz	
ITalisuucei	diameter (Ød)	10.8mm	
Minimum size of for measuremen		20×1.2mm (diameter × wall thickness)	
Applicable temp	erature	<60°C	
Velocity		1000-9999m/s	
Power supply		2×AAA batteries	
Dimension		114×64×28mm	
Weight		200g	

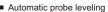
#### STANDARD DELIVERY

Main unit	1pc
Transducer	1pc
Couplant	1bottle
Battery (AAA)	2pcs

# **ROUGHNESS TESTER** CODE ISR-S400

**♦/NS/ZE→** PLU5 MADE IN ITALY





- Automatic probe leveling
   Language: English, French, German, Italian, Spanish, Portuguese
- 12 roughness parameters
- Can set tolerance
- Measuring range up to 400µm, can measure grit and shot blasting
   Traverse length up to 16mm
   The probe can be set at 90° or 270°, for transverse measurement

- Memory of maximum 100 results



measuring software (**optional**), can control the roughness tester, display roughness values, profile and curve, data statistics

## **SPECIFICATION**

Parameters         Ra, Rq, Rt, Rz, Rc, Rmax, Rsm, Rpc, Rmr, R, AR, Rx           Range         Ra: 0~100μm, Rt: 0.05~400μm	
120/	
Accuracy ±3%	
Resolution (Ra) 0.001µm	
type inductive	
Probe stylus radius/angle 5µm/90°	
stylus material diamond	
Measuring force 0.75mN	
Measuring unit μm/μin	
Cut off 0.25/0.8/2.5mm	
Number of cut-offs 1 to 5	
Traverse speed 1mm/s	
Memory 100 measurement results	
Output USB	
Power built-in rechargeable battery	
Dimension (L×W×H) 122x52x68mm	
Weight 650g	

CUSTOM-MADE PROBES ARE AVAILABLE

DATA OUTPUT

PROBE CAN BE CHANGED







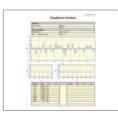
heavy duty test stand (optional)



light duty test stand (optional)



probe cover (included), can put the small workpieces directly on the probe for measurement



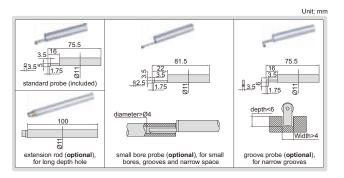
output software (included), output data and graphic to Excel, make report



adjustable stand (included)



transverse measurement



#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1pc
Standard probe	1pc
Calibration block	1pc
Adjustable stand	1pc
AC/DC adapter	1pc
Probe cover	1pc
USB cable and output software	1pc

Extension rod	ISR-S400-ER100	
Probe	see details	
USB cable and measuring software	ISR-S-SOFTWARE	
Heavy duty test stand	ISR-S400-DK	
Light duty test stand	ISR-S400-STAND	



# **ROUGHNESS TESTER** CODE ISR-C002





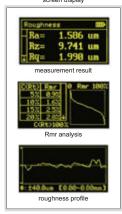


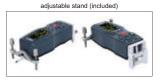


- 21 roughness parameters
   Connected with printer via bluetooth
   Display roughness values, profile and curve
   Memory of maximum 100 results
   Automatic power off



screen display

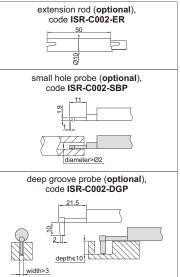




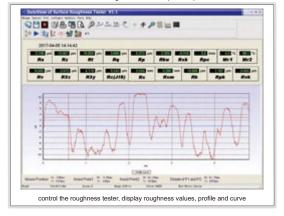
put the small workpieces directly under the probe for measurement

probe cover (included)

wireless printer (optional)



#### measuring software for PC (included)



## **SPECIFICATION**

Parameters		Ra, Rz, Rq, Rv, Rp, RS, R3z, R3y, Rt, Rz (JIS), Rk, Rku, Rsm, Rpc, Rpk, Rvk, Rsk, Mr1, Mr2, Ry (JIS), Rmax
Range		160µm
Accurac	y	±10%
Resolution	on (Ra)	0.001µm
	type	inductive
Probe	stylus radius/angle	5μm/90°
	stylus material	diamond
Measurir	ng force	4mN
Measuring unit		μm/μin
Cut off		0.25/0.8/2.5mm
Number of cut-offs		1 to 5
Traverse	speed	0.5mm/s, 1mm/s
Memory		100 measurement results
Output		USB and bluetooth
Power		built-in rechargeable battery
Dimension (L×W×H)		141×55×40mm
Weight		400g

STANDARD DELIVERT	
Main unit	1pc
Standard probe	1pc
Calibration block and support	1pc of each
Adjustable stand	1pc
Probe cover	1pc
USB cable and software for PC	1pc
AC/DC adapter	1pc

Extension rod	ISR-C002-ER
Deep groove probe	ISR-C002-DGP
Small hole probe	ISR-C002-SBP
Test stand	ISR-C002-STAND
Wireless printer	ISR-C002-PRINTER

# **ROUGHNESS TESTER CODE ISR-C003**



calibration block and support (included)

- Unit: µm, µin Automatic power off



## STANDARD DELIVERY

Main unit	1pc
Calibration block and support	1pc of each
AC/DC adapter	1pc



# **SPECIFICATION**

Parame	ters	Ra, Rz, Rq, Rt
Range		Ra, Rq: 0.05~15µm Rz, Rt: 0.1~50µm
Accurac	:у	±10%
Resolut	ion (Ra)	0.01µm
	type	piezoelectric
Probe	stylus radius/angle	10μm/90°
	stylus material	diamond
Measuri	ng force	5mN
Measuri	ng unit	μm/μin
Cut off		0.25/0.8/2.5mm
Evaluati	ion length	1.25mm for cut off 0.25mm 4mm for cut off 0.8mm 5mm for cut off 2.5mm
Travers	e speed	0.75mm/s
Power		built-in rechargeable battery
Dimens	ion (L×W×H)	106×70×24mm
Weight		200g

# **SURFACE ROUGHNESS SPECIMEN SET CODE ISR-CS2**

ATTENTION: PLEASE APPLY ANTI-RUST OIL AFTER USE



- For checking, identifying and specifying the roughness by symbol
- Made of carbon steel

Machining method	Roughness (Ra)	Roughness (Rz)	Quantity
Horizontal milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	3.2, 6.3, 12.5µm	
1 Ionzontal milling	16, 32, 63, 125, 250, 500µin	1.6, 3.2, 6.3, 12.5, 25, 50µm	6pcs
Vartical milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	1.6, 3.2, 6.3, 12.5, 25, 50µm	6pcs
Vertical milling	16, 32, 63, 125, 250, 500µin	1.6, 3.2, 6.3, 12.3, 23, 30μπ	
Turning	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	1.0.2.2.0.2.42.5.25.50	6pcs
Turning	16, 32, 63, 125, 250, 500µin	16, 32, 63, 125, 250, 500µin	
Dlain arindina	0.05, 0.1, 0.2, 0.4, 0.8, 1.6μm	μm 0.0.0.4.0.0.4.0.0.0.0.0.0	
Plain grinding	2, 4, 8, 16, 32, 63µin	0.2, 0.4, 0.8, 1.6, 3.2, 6.3µm	6pcs
Elet lenning	0.05, 0.1µm	0.2.0.4	2
Flat lapping	2, 4µin	0.2, 0.4μm	2pcs
Endows all substitutions	0.2, 0.4, 0.8, 1.6µm	0.9.4.6.2.2.6.2	4000
External grinding	8, 16, 32, 63µin	0.8, 1.6, 3.2, 6.3μm	4pcs

# **DIGITAL SOUND LEVEL METER CODE 9351-130**





software (included), display measurement values and graph, save and output data

# STANDARD DELIVERY

Main unit	1pc
RS232 cable and software	1pc
Output connector	1pc
Battery (AAA)	6pcs



- Automatically select best range: 30~80dB, 40~90dB, 50~100dB,60~110dB, 70~120dB, 80~130dB
  Over range indicator
  Real time, average, maximum modes
  Memory 16000 measurement values
  AC signal output: 0.707 Vrms at FS, impedance approx. 600Ω
  DC signal output: 10mV/dB, impedance approx.100Ω
  Automatic power off



SPECIFICATION		
Measuring range	30~130dB	
Accuracy	±2dB	
Resolution	0.1dB	
Sampling time	0.5s for digital, 0.05s for analogue	
Response time	fast: 125ms, slow: 1s	
Frequency	30Hz~8KHz	
Frequency weighting	A/C	
Microphone	electret condenser type	
Output	RS232, AC/DC	
Power supply	6×AAA batteries	
Dimension	265×80×69mm	
Weight	317g	

# **DIGITAL ANEMOMETER CODE 9331-40**





#### **SPECIFICATION**

	velocity	0.8~30m/s, 1.4~108km/h, 0.9~67.2mil/h, 1.3~98.5ft/s, 78~5900ft/m, 0.8~58.3knots
Measuring range	flow	0~9999CMS, 0~99990CMM, 0~99990CFM
	temperature	-20~60°C/-4~140°F
	relative humidity	0~100%RH
velocity		±(2%+0.5) for m/s, km/h,mil/h, ft/s, knots ±(2%+50) for ft/m
Accuracy	temperature	±1.5°C/±2.7°F
	relative humidity	±3% (20~80%RH), ±5% (<20%RH or >80%RH)
velocity		0.01m/s, 0.01km/h, 0.01mil/h, 0.01ft/s, 1ft/m, 0.01knots
Resolution	flow	0.01CMS, 0.1CMM, 0.1CFM
Resolution	temperature	0.1°C/0.1°F
	relative humidity	0.1%RH
Flowing area	range	0~9.999m²/0~9.999ft²
Sampling tim	те	0.4s
Maximum working height		2000m
Output		USB
Power supply		9V battery
Dimension		165×85×38mm
Weight		200g





software (included), display measurement values and graph, save and output data

- Measure velocity, flow, temperature and relative humidity
- Velocity unit: m/s, km/h,mil/h, ft/m, ft/s, knots
- Flow unit: CMS (cubic meter per second), CMM (cubic meter per minute), CFM (cubic feet per minute)

  Temperature type: ambient, dew point, wet bulb

  Maximum and minimum modes

- Automatic power off

## STANDARD DELIVERY

Main unit	1pc
USB cable and software	1pc
9V battery	1pc

# **DIGITAL MOISTURE METER CODE 9341-50**

- Suitable for wood, smooth cement,
- hard gypsum, mixed mortar, brick, etc.

  Measure moisture, temperature and relative humidity
- Temperature type: ambient, dew point, wet bulb
- Maximum and minimum modes
- Automatic power off









STANDADD DELIVEDY

STANDAND DELIVERY		
	Main unit	1pc
	Battery (AAA)	2pcs

#### **SPECIFICATION**

Measuring depth		0~50mm
	Moisture	0~60%
Measuring range	temperature	-10~50°C/14~122°F
3	relative humidity	0~100%RH
Accuracy	Moisture	±2%
	temperature	±2%
	relative humidity	±5%RH
Resolution	Moisture	0.1%
	temperature	0.1°C/0.1°F
	relative humidity	0.1%RH
Sampling time		0.5s for moisture
		1s for temperature and relative humidity
Power supply		2×AAA batteries
Dimension		130×56×29mm
Weight		206g

# **INFRARED THERMOMETER CODE 9110-500**





- Fast measurement with infrared or k-type sensor ■ Maximum, minimum, average
- and difference modes ■ Low and high limits with judgement
- Memory 20 measurement valuesAutomatic power off



#### STANDARD DELIVERY

Main unit	1pc
K-type sensor	1pc
9V battery	1pc

Measuring	infrared	-60~500°C/-76~932°F	
range k-type sensor		-40~1080°C/-40~1976°F	
Accuracy	infrared	±(1.5%+2)°C/±(1.5%+4)°F	
Accuracy	k-type sensor	±(1%+2)°C/±(1%+4)°F	
Resolution		0.1°C/0.1°F (range<199.9), 1°C/1°F (range>199.9)	
Distance to spot ratio (D:S)		12:1	
Emissivity		0.1~1 (adjustable)	
Laser type		630~670nm, Class II, <1mW	
Response time		<500ms	
Power supply		9V battery	
Dimension		176×132×49mm	
Weight		223g	

# **NON-CONTACT DIGITAL TACHOMETER CODE 9221-999**

#### **SPECIFICATION**

Measuring range	50~99999RPM	
Accuracy	±(0.03%+2) RPM	
	0.01RPM (range 50~99.99RPM)	
Resolution	0.1RPM (range 100~9999.9RPM)	
	1RPM (range 10000~99999RPM)	
Measuring distance	50~250mm	
Power supply	4×AAA batteries	
Dimension	155×60×27mm	
Weight	118g	



- Maximum and minimum modes
- Memory 100 measurement values

1рс

1roll

4pcs

Automatic power off

STANDARD DELIVERY Main unit

Reflection sticker

Battery (AAA)



reflection sticker (included)

	WEST OF		
re	eflection	sticker	
6			

# **CONTACT DIGITAL TACHOMETER** CODE 9222-199



#### **SPECIFICATION**

50~19999RPM	
±(0.03%+2) RPM	
0.01RPM (range 50~99.99RPM)	
0.1RPM (range 100~9999.9RPM)	
1RPM (range 10000~19999RPM)	
4×AAA batteries	
183×60×27mm	
122g	



- Unit: RPM, m/min, m/sec, ft/min, ft/sec, in/min
- Maximum and minimum modes
- Memory 100 measurement values
   Automatic power off

#### ANDARD DELIVERY

STANDARD DELIVERY		
Main unit	1pc	
Wheel with 0.1m perimeter	1pc	
Wheel with 6" perimeter	1pc	
Cone cavity head	1pc	
Cone head	1pc	
Extension rod	1pc	
Battery (AAA)	4pcs	
Battery (AAA)	4pcs	





cone head (included)



wheel with 6" perimeter (included)

# LASER DISTANCE METER **CODE 9561-80**

#### **SPECIFICATION**

Measuring range	0.05~80m
Accuracy	±3mm
Resolution	1mm, 10mm, 0.1", 0.01ft
Measuring speed	0.5 second
Laser type	635nm, Class II, <1mW
Power supply	3×AAA batteries, for 4000 measurements
Dimension (L×W×H)	120×60×28mm
Weight	175g

#### STANDARD DELIVERY

Main unit	1рс
Battery (AAA)	3pcs





- Large display with backlight
- Unit: m, ft, in
- Distance, area, volume and height measurement
   Continuos measuring mode to track maximum
- and minimum value
- Memory of 99 measurement values
- Automatic power off: laser 20s, main unit 150s







height measurement

SUITABLE FOR WATER BASED COOLANT

# PORTABLE REFRACTOMETER **CODE ISQ-RM30**



Quickly measure the concentration of coolant

■ Refer to the refraction factor of coolant, for example: the refraction factor of grinding emulsion is 2.1, the reading value is 6%, so the actual concentration is (2.1×6%)=12.6%

or Leii leation		
Measuring range	0~32%	
Graduation	0.2%	
Dimension	27×40×160mm	
Weight	175g	





# **60° GLOSS METER CODE ISQ-DG6**

- To test the gloss of coating, such as painting, varnish, printing ink, etc.
- To test the material surfaces, such as metal, granite, ceramic, plastic, paper, etc.
  ■ According to ISO 2813, ASTM D2457, ASTM D523
  ■ Automatic power off



#### **SPECIFICATION**

Incidence angle	60°
Measuring range	0~150GU
Resolution	0.1GU
Accuracy	±1.2GU
Repeatability	0.4GU
Zero set error	0.2GU
Measuring area	20×10mm
Power suppy	1×1.5V AA battery
Dimension	123×38×65mm
Weight	300g

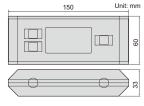


#### STANDARD DELIVERY

OTANDARD DELIVERY	
Main unit	1pc
Base with calibration block	1pc
Spare calibration block	1pc

#### DIGITAL LEVEL AND PROTRACTOR











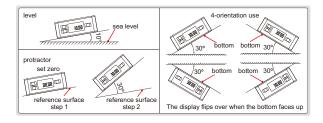




Code	Range	Resolution	Accuracy
2179-360	0 - 360°	0.05°	0° and 90°: ±0.1°;
	(90°x4)	(=0.873mm/m)	others: ±0.2°



- IP54 dust/waterproof
- Aluminum frame
- Admindin name
   Magnetic bottom with V-groove for shafts
   The sea level is permanently set inside the chip,
- zero setting is not needed when batteries are replaced
- Buttons: ON/OFF, absolute and incremental measurement, keep the reading, buzzer alarm, unit (mm/m, %, in/ft) , backlight
- Two AAA batteries, automatic power off



## DIGITAL LEVEL AND PROTRACTOR



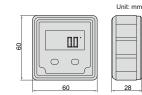
ABSOLUTE LEVEL

MAGNETIC BOTTOM

DISPLAY FLIPS OVER WHEN THE BOTTOM FACES UP



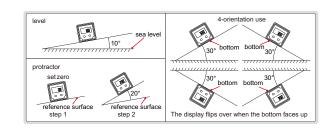




Resolution Accuracy Range at 0°and 90°: ±0.1°; 0.1° 4x90° (= 1.745 mm/m) others: ±0.2°



- Aluminum frame
- Magnetic bottom
- The display flips over when the bottomfaces up
- The backlight is on automatically when in use, and automatically off in 15 minutes after use
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
- Buttons: ON/OFF, ZERO, absolute and incremental measurement
- One AAA battery
- Automatic power off in 5 minutes



Code

2170-1

BUZZER ALARM AT 0° AND 90°

**BACKLIGHT** 

ABSOLUTE

LEVEL



Size (LxL)

200x200mm

300x300mm

Sensitivity

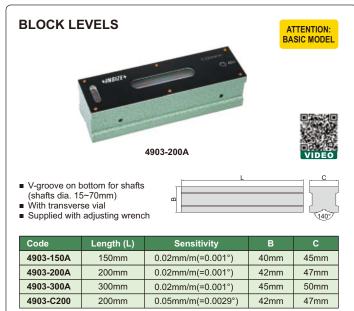
0.02mm/m (=0.001°)

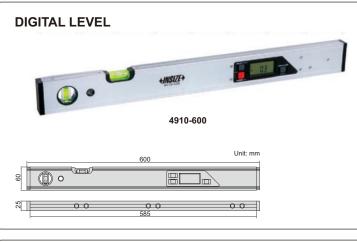
0.02mm/m (=0.001°)

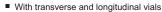
Code

4902-200

4902-300







- Used as level and protractor
- Aluminum frame
- Magnetic bottom
- The sea level is permanently set inside the chip, zero setting is not needed when batteries are replaced
- Buttons: ON/OFF, absolute and incremental measurement, keep the reading, buzzer alarm, unit (mm/m, %, in/ft) conversion, backlight
- The display flips over when the bottom faces up
- Two AAA batteries
- Automatic power off

Code	Range	Resolution	Accuracy
4910-600	0-360° (90°x4)	0.1° (=1.745mm/m)	0° and 90°: ±0.1°; others: ±0.2°





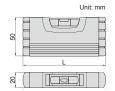


## **PORTABLE LEVEL**

MAGNETIC

VIALS MADE IN ISRAEL LIFETIME WARRANTY





- Shockproof vials
- Magnetic base
- Shock absorbing rubber end caps
- Working temperature: -15°C~55°C

Code	Size (L)	Accuracy
4912-100	100mm	0.5mm/m (.006in/ft)



# **CAST ALUMINUM LEVEL**

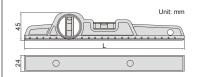
MAGNETIC

**VIALS MADE IN ISRAEL** LIFETIME WARRANTY



■ Shockproof horizontal and vertical vials

- Magnetic base
- Working temperature: -15°C~55°C
- Cast aluminum body



Code Size (L)		Accuracy	
4913-250	250mm	0.5mm/m (.006in/ft)	



# **ULTRASONIC HARDNESS TESTER CODE ISHU-330**

#### Application:

- 1. For steel, non-ferrous metal and alloy
- 2. Test surface hardening layers (carburized, nitriding, high frequency hardened, etc.) and plating (like chrome plating)
  3. Suitable for thin wall or edge of workpieces
- 4. Suitable for small areas like arc, conical surface and other complex shapes
- 5. Suitable for small or light workpieces
- 6. Suitable for narrow spaces, like grooves and blind holes
- 7. Test large workpieces at any direction
- 8. Suitable for rough surfaces

#### SPECIFICATION OF MAIN UNIT

SPECIFICATION OF MAIN UNIT			
Hardness scale		HV, HB, HRC, MPa	
Range		100~940HV, 80~650HB, 20~70HRC, 370~1740MPa	
Resolution		1HV, 1HB, 0.1HRC, 1MPa	
	НВ	±3%	
Accuracy	HV	±3%	
	HRC	±1.5%	
Data output	t	USB	
Operating t	emperature	-20°C~+40°C	
Power supply		built-in rechargeable battery	
Dimension of main unit		120×60×25mm	
Weight of n	nain unit	200g	





- Test force and time are not affected by the operator
- Quick test, only 2 seconds
- Average and statistics test modes Memory of 1024 test results for
- browsing and output
- Automatic power off
- Anti-dust and waterproof









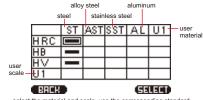
test flat surfaces (with the cover)





test cylinder surfaces (use V-groove on the cover)

test narrow areas (remove the cover)



select the material and scale, use the corresponding standard hardness blocks or workpieces for calibration (calibration of HRC, HB and HV for steel are already made, calibration is needed before use other materials and scales)

#### SPECIFICATION OF PROBE

Туре	A (standard)	B (optional)
Test force	50N	10N (small force)
Application	general use	plating
Maximum roughness of workpiece (Ra)	2.5µm	1.5µm
Minimum weight of workpiece (direct measurement)	0.1kg <b>*</b>	0.1kg <b>*</b>
Minimum thickness of workpiece (direct measurement)	1mm <b>*</b>	1mm *
Minimum radius of workpiece	5mm	5mm
Minimum thickness of surface hardening layer or plating	0.1mm	0.03mm
Minimum test area	Ø1mm	Ø1mm
Dimension and weight of probe	140ר37mm, 271g	145ר37mm, 271g

<sup>\*</sup>If the weight or thickness of workpiece is less than required, the workpiece should be fixed or coupled on solid support

# STANDARD DELIVERY

Main unit	1pc
Probe A	1pc
Rechargeable battery	2pcs
Charger	1pc
USB cable and software	1pc

Probe B	ISHU-460-B
Couplant	ISH-COUPLANT



# **ULTRASONIC HARDNESS TESTER (ADVANCED MODEL) CODE ISHU-460**





#### Application:

- 1. For steel, non-ferrous metal and alloy
- 2. Can test surface hardening layers (carburized, nitriding high frequency hardened, etc.) and plating (like chrome plating)
- 3. Suitable for thin wall or edge of workpieces
- 4. Suitable for small areas like arc, conical surface and other complex shapes
- 5. Suitable for small or light workpieces
- 6. Suitable for narrow spaces, like grooves and blind holes
- 7. Can test large workpieces at any direction
- 8. Suitable for rough surfaces





test flat surfaces (with the cover)

test cylinder surfaces (use V-groove on the cover)



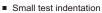




test narrow areas (remove the cover)

#### SPECIFICATION OF MAIN UNIT

2			
Hardness s	cale	HV, HB, HRB, HRC, HS	
Range		100~940HV, 80~650HB, 20~93HRB, 20~70HRC, 25~100HS, 370~1740MPa	
Resolution		1HV, 1HB, 1HRB, 0.1HRC, 1HS	
	НВ	±3%	
Accuracy	HV	±3%	
	HRC	±1.5%	
Data output		USB	
Operating temperature -20°C ~ +40°C		-20°C ~ +40°C	
Power supply		built-in rechargeable battery	
Dimension a		160×80×40mm, 315g	



- Test force and time are not affected by the operator
- Quick test, only 2 seconds Memory of 1000 test results
- Automatic power off
- Anti-dust and waterproof



(included)



#### SPECIFICATION OF PROBE

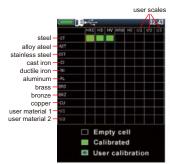
Туре	A (standard)	B (optional)
Measuring force	50N	10N (small force)
Application	general use	plating
Maximum roughness of workpiece (Ra)	2.5µm	1.5µm
Minimum weight of workpiece (direct measurement)	0.1kg*	0.1kg*
Minimum thickness of workpiece (direct measurement)	1mm <sup>*</sup>	1mm <sup>*</sup>
Minimum radius of workpiece (direct measurement)	5mm	5mm
Minimum thickness of surface hardening layer or plating	0.1mm	0.03mm
Minimum measuring area	Ø1mm	Ø1mm
Dimension and weight of probe	140ר37mm, 271g	145ר37mm, 271g

# STANDARD DELIVERY

Main unit	1pc
Probe A	1pc
AC/DC adapter	1pc
USB cable and software	1pc

Probe B	ISHU-460-B
Couplant	ISH-COUPLANT

<sup>\*</sup>If the weight or thickness of workpiece is less than required, the workpiece should be fixed or coupled on solid support



select the material and scale, use the corresponding standard hardness blocks or workpieces for calibration (calibration of HRC, HB and HV for steel are already made, calibration is needed before use other materials and scales)



can take a picture on the workpiece and get a report with testing result and picture, the report can be sent to computer



back



Graph display mode, show average value, relative range and test times



Histogram display mode, show average value, relative range and relative standard deviation

	5.4
Statistic Maximum	Steel 59.6
Minimum	25.0
Deviation	19.4
Average	55.4
Var. coeff.	62.4
Num of mage	10

Statistics display mode, show maximum, minimum, deviation, average, relativerange and test times



Smart display mode, can set tolerance, automatically reject the result whenout of tolerance



software(included), can output data, get and print reports, screen capture, set screen colors of hardness tester



# PORTABLE LEEB HARDNESS TESTER **CODE ISH-SPHA**

- Based on Leeb (HL), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa)
- Connected with printer via bluetooth
- Connected with computer via USB port
- Up to 800 test results can be saved.
- Low and high limits with judgement
- Touch screen operation, large display with backlight
- Language: English, Chinese, Italian, German, French and Portuguese
- Automatic power off
   According to ASTM A 956

#### **SPECIFICATION**

Min. reading	1HL, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa
Accuracy	±6HL (when HL=800)
Display	Leeb(HL), converted hardness, material, impact direction, test times, average value, deviation, time
Output	bluetooth and USB
Power supply	built-in rechargeable battery
Dimension	135×83×24mm
Weight	350g

#### STANDARD DELIVERY

Main unit	1pc
Impact device D	1pc
Printer	1pc
Hardness test block D	1pc
Small support ring	1рс
Cleaning brush	1рс
AC/DC adapter	1pc
USB cable and software disc	1рс
Pen for touch screen	1pc

















#### **OPTIONAL ACCESSORY**

Impact device DC	ISH-SPHA-DC
Impact device C	ISH-SPHA-C
Impact device D+15	ISH-SPHA-D15
Impact device DL	ISH-SPHA-DL
Impact device G	ISH-SPHA-G
Hardness test block D *	ISH-BHLD
Hardness test block G *	ISH-BHLG
Couplant	ISH-COUPLANT
Support rings	see details

<sup>\*</sup> Hardness test block G (ISH-BHLG) is for impact device G (ISH-SPHA-G). Hardness test block D (ISH-BHLD) is for all others impact devices.

# PORTABLE LEEB HARDNESS TESTER **CODE ISH-PHB**

- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa)
- Memory of 99 measurement values for browsing
- Set measurement times (1~9) to have average value
- Connected with printer via bluetooth
- Automatic power off
- According to ASTM A 956





**SPECIFICATION** 

Min. reading Accuracy

Display

Output

Applicable workpiece

Power supply

Dimension Weight



small support ring (included)

±6HLD (when HLD=800)

minimum thickness: 5mm

bluetooth

minimum weight

3×AAA batteries 150×84×28mm

200g



(optional)

2kg (on solid support)

0.1kg(coupled on plate)

1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa

impact direction, test times, average value, date

5kg

minimum radius of curved surface: 30mm

maximum roughness (Ra): 1.6µm

Leeb (HLD), converted hardness, material,





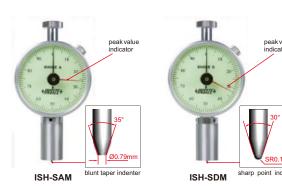
#### APPLICABLE MATERIAL AND HARDNESS RANGE FOR IMPACT DEVICE D

Material	HLD	HV	НВ	HRC	HRB	HS	Tensile strength (MPa)
Steel & cast steel	300-900	81-955	81-654	20-68	38-100	32-100	375-2639
Tool steel	300-840	80-898		20-67			
Stainless steel	300-800	85-802	85-655		46-101		
Cast iron	360-650		93-334				
Cast aluminum alloy	170-570		19-164		23-84		
Brass	200-550		40-173		13-95		
Bronze	300-700		60-290				
Copper	200-690		45-315				

STANDARD DELIVERY				
Main unit	1pc			
Impact device D	1pc			
Hardness test block D	1pc			
Small support ring	1pc			
Cleaning brush	1pc			

Wireless printer	ISH-DS-PRINTER
Couplant	ISH-COUPLANT
Support rings	see details
Hardness test block D	ISH-BHLD

# **SHORE DUROMETERS**



- According to ISO868, ISO7619, ASTM D 2240
- With peak value indicator
- Optional accessory: test stand ISH-STAC and ISH-STD



#### **SPECIFICATION**

Code	ISH-SAM	ISH-SDM		
Scale	Shore A	Shore D		
Application	natural rubber, soft elastomer, etc.	hard elastomer, plastic, hard rubber, etc.		
Measuring range*	10~90HA	20~90HD		
Graduation	1HA	1HD		
Indenter protrusion	2.5mm 2.5mm			
Dimension	115x60x25mm			
Net weight	160g			

<sup>\*</sup>Use ISH-SDM when measuring result is higher than 90HA Use ISH-SAM when measuring result is lower than 20HD

## **TESTING STAND FOR SHORE DUROMETER**

■ Perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations

#### **SPECIFICATION**

Code	ISH-STAC		
Applicable durometer	ISH-SAM		
Stage diameter	Ø100mm		
Maximum workpiece height	75mm		
Weight block	1kg		



ISH-STAC

# **DIGITAL FORCE GAGES**





- Push and pull testUnits: N, gf, kgf, ozf, lbf
- 500 memoriesAutomatic power off
- Metal case
- LCD display with backlight, can turn 180°
- Overload alarm



ISF-1DF100





printer (optional)



## SPECIFICATION

SPECIFICATION						
Code	ISF-1DF10	ISF-1DF50	ISF-1DF100	ISF-1DF500	ISF-1DF1000	
Load capacity (N)	10	50	100	500	1000	
Resolution (N)	0.01	0.01	0.1	0.1	1	
Accuracy	±0.3% (of load	±0.3% (of load capacity)				
Measuring mode	tracking, peak	tracking, peak (max.), low and high limits with judgement				
Power supply	built-in recharg	built-in rechargeable battery				
Dimension	150×73×33mm	150×73×33mm				
Weight	450g					

# STANDARD DELIVERY

Main unit	1pc
AC/DC adapter	1pc
USB cable and software	1pc
Push/pull accessory	6pcs (flat push tip, V push tip, knife-edge push tip, point push tip, pull clamp, extension rod)

accessory (included)



OF HONAL AC	OF HOMAL ACCESSORT				
Printer	ISF-DF-PRINTER				
Test stand	ISF-MT1K				

# **DIGITAL FORCE GAGES (HIGH ACCURACY)**

- Push and pull test
- Peak (max.) and tracking mode
- Units: mN, N, gf, kgf, ozf, lbf, MPa (only for type B)
   Low and high limits with judgement
- 1000 memories
- Automatic power off
- Metal case, touch buttons
- LCD display with backlight,can automatically turn 180°
- Overload alarm



ISF-DF100A





DATA

accessory (included)



pull clamp

# **OPTIONAL ACCESSORY**

T HONAL ACCESSORT				
Printer	ISF-DF-PRINTER			
Test stand	ISF-MT1K			

#### **SPECIFICATION**

OI LOII IOATION						
Code	ISF-DF50A	ISF-DF100A	ISF-DF200A	ISF-DF500A	ISF-DF1KA	
Туре	internal sensor					
Load capacity (N)	50	100	200	500	1000	
Resolution (N)	0.005 0.01 0.05 0.05 0.1					
Accuracy	±0.2% (of load capacity)					
Power supply	built-in recha	built-in rechargeable battery				

#### STANDARD DELIVERY

Code	ISF-DF50A	ISF-DF100A	ISF-DF200A	ISF-DF500A	ISF-DF1KA		
Main unit	1pc						
AC/DC adapter	1pc						
USB cable and software	1pc						
Push/pull accessory	6pcs (flat push tip, V push tip, knife-edge push tip, point push tip, pull clamp, extension rod)						

# **TEST STAND FOR DIGITAL FORCE GAGES CODE ISF-MT1K**

- For digital force gages (code ISF-1DFxx and ISF-DFxx)
- To be used in vertical and horizontal orientation

#### **SPECIFICATION**

Load capacity	1000N
Travel	200mm (3mm vertical movement per revolution of handwheel)
Dimension	196x250x446mm
Weight	13kg

# **OPTIONAL ACCESSORY**

Digital scale (range: 200mm, resolution: 0.01mm/0.0005")

ISF-MT1K-SCALE





horizontal orientation test



digital scale (optional)

#### **FORCE GAGES**



- Push and pull test
- Peak (max.) or tracking mode



# accessory (included) V push tip flat push tip pull clamp

# SPECIFICATION

STEDITION TO THE STEDIT									
Code		ISF-F10	ISF-F20	ISF-F30	ISF-F50	ISF-F100	ISF-F200	ISF-F300	ISF-F500
Capacity	N	10	20	30	50	100	200	300	500
Сарасіту	kgf	1	2	3	5	10	20	30	50
Graduation	N	0.05	0.1	0.2	0.25	0.5	1	2	2.5
Accuracy ±1% (of load capacity)									

#### STANDARD DELIVERY

Main unit	1pc			
Push tip	4pcs (flat, V type, knife-edge, point)			
Pull clamp	1pc			
Extension rod	1pc			

OI HOUNE ACCESSORY				
Test stand	ISF-MT500			

# **TEST STAND FOR FORCE GAGES** CODE ISF-MT500

- For force gages (code ISF-FXX)To be used in vertical and
- horizontal orientation



horizontal orientation test

## **SPECIFICATION**

Load capacity	500N
Travel	150mm (3mm vertical movement per revolution of handwheel)
Dimension	160×240×460mm
Weight	12kg





# **DIAL TENSION GAGES**

- Clockwise and counter-clockwise use
- For electronic and precision mechanical industry, such as measure contact pressure of relay, adjust the tension or compression of spring

#### SPECIFICATION (Unit: N)

Code	ISF-TGD1	ISF-TGD5	ISF-TG1	ISF-TG5		
Capacity (N)	0.1	0.5	1	5		
Graduation (N)	0.002	0.01	0.02	0.1		
Accuracy	±2% (full scale)					
Dimension (L×W×H)	90×47×19mm					
Weight	60g					



ISF-TG5

#### SPECIFICATION (Unit: gf)

<u> </u>							
Code	ISF-TG10	ISF-TG30	ISF-TG50	ISF-TG100	ISF-TG150	ISF-TG300	ISF-TG500
Capacity (gf)	10	30	50	100	150	300	500
Graduation (gf)	0.2	0.5	1	2	2.5	5	10
Accuracy	±2% (full scale)						
Dimension (L×W×H)	90×47×19mm						
Weight	60g						



# **DIGITAL TORQUE SCREWDRIVERS**



- Clockwise and counter-clockwise operation
- Unit: cN.m, in.lb, kg.cm
- Peak and track working mode
- Target torque value can be set, with audible and visible alarm:
   Green LED light on and buzzer sounds when target torque value is
  - 90%~100% of target torque
- Red LED light on and buzzer sounds when target torque value is reached
- Power off automatically in 5 minutes without any operations

# **SPECIFICATION**

Code		IST-SD50	SD50 IST-SD200		
Range		10~50cN.m	40~200cN.m		
Accuracy	clockwise	±3%	±2.5%		
Accuracy	counter-clockwise	±4%	±3.5%		
Resolution		0.1cN.m	0.1cN.m		
Size of shank (L)		1/4" 1/4"			
Powersupply	1xAAA battery	1xAAA battery			
Length		193mm	203mm		
Weight		190g 200g			



size of shank (L)



LCD display

green alarm LED

red alarm LED



OPTIONAL ACCESSORY

Calibration cable

IST-SD-CABLE



# **DIGITAL TORQUE WRENCHES**

- Clockwise and counter-clockwise operation
   Unit: N.m, in.lb, ft.lb, kg.cm
   Peak and track working mode
   Target torque value can be set, with audible and visible alarm: - Green LED light on and buzzer sounds when torque value
  - is 90%~100% of target torque

     Both green and red LED light on and buzzer sounds when target torque value is reached
- Power off automatically in 5 minutes without any operations
- Non-slip grip handle
- With damp record
- With overload record

(once the torque reaches 110% of the maximum range)



#### **SPECIFICHE**

Code	Range	Accuracy	Resolution	Square driver (L)	Power supply	Length	Weight
IST-W30A	6~30N.m	clockwise: ±2%	0.01N.m	1/4"		390mm	830g
IST-W135A	27~135N.m	counter-clockwise: ±3%	0.1N.m	3/8"	2×AA batteries	415mm	950g
IST-W500A	100~500N.m	clockwise: ±2.5% counter-clockwise: ±3.5%	0.1N.m	3/4"	Z^AA Datteries	950mm	2.1kg

## **OPTIONAL ACCESSORY**

Calibration cable	IST-W-CABLE
-------------------	-------------

## **TORQUE WRENCHES**

ATTENTION: CLOCKWISE **OPERATION ONLY** 



ACCURACY ±3%



■ According to DIN ISO 6789, ASME B107.300-2010

# torque set lock ring torque value IST-2WM100

# **SPECIFICATION**

Code	IST-2WM25	IST-2WM60	IST-2WM100	IST-2WM200	IST-2WM340
Range (clockwise)	5~25N.m	10~60N.m	20~100N.m	40~200N.m	60~340N.m
Accuracy	±3%	±3%	±3%	±3%	±3%
Graduation	0.2N.m	0.5N.m	0.5N.m	1N.m	2N.m
Square driver (D)	1/4"	3/8"	3/8"	1/2"	1/2"
Length	281mm	337mm	436mm	512mm	614mm
Weight	590g	760g	1320g	1580g	1800g









**DIAL TORQUE WRENCHES** 

ACCURACY ±4%



■ Clockwise and counter-clockwise operation ■ According to DIN ISO 6789, ASME B107.300-2010

SPECIFICATION				
Code	IST-DW18	IST-DW35	IST-DW70	IST-DW140
Range	3.6~18N.m 30~150in.lb	7~35N.m 60~300in.lb	14~70N.m 120~600in.lb	28~140N.m 20~100ft.lb
Accuracy	±4%	±4%	±4%	±4%
Graduation	0.2N.m 2in.lb	0.5N.m 5in.lb	1N.m 10in.lb	2N.m 1ft.lb
Square driver (D)	3/8"	3/8"	3/8"	1/2"
Length	254mm	254mm	378mm	546mm
Weight	480g	480g	820g	1300g





#### CODE PAGE **11** 1106. 1108..... 1109..... 1110..... 1111. 1114. 1118.. 1119..... 1120. 1121..... 1122. 1123..... 1124.. 1125..... 1130..... 1135..... 1136..... 1139..... 1141..... 1142..... 11 1143..... 11 1144 11 1145 12 1146......15 1147..... ... 11 12 1148..... 1149..... . 10 1150..... .. 14 1154..... . 14 1156..... .. 14 1161..... ....9 1162. .10 1167..... .10 1169.. 1170..... 1172. 1176.. 1178..... 1179..... 1181..... ... 10 1183.. 1185..... 1186..... 1187..... 1188..... 1192.....9 1193..... 12 1201.. 1202.....3 1203..... 1204 1205 1207..... 1208..... 1214..... 1223..... 1236..... 1240..... 1247.....12 1250......14 1253..... ....13 1267......47 1275..... 13 1311... 1312.....3 15 1520. 1526.....6 21 2103......26 2104......26 2108......28 2112.....27 2113......28 2114.....27 27 2115..... 2118......28 2122..... .24 2124..... .23

.....36

2132..

CODE PAGE	
214113	
215224	
216437 216637	
216638	
217077 217142	
217243	
217442 217642	
217977	
218326	
<b>22</b> 222236	
227544	
227654 227854	
23	
2301	
230829	
230930	
231030 231128	
231328	
231429 231630	
232224	
232429	
232830 233336	
234113	
2342	
235729	
236137	
236437 237243	
237343	
2374	
238132	
238332 238558	
238633	
239133	
2394	
239832	
239932 <b>28</b>	
282423	
2828	
284259	
285224	
2862	
287237	
<b>31</b> 310115	
310815	
3109	
312822	
<b>32</b> 320217	
320316	
320616	
3210	
322120	
3222	
322821	
323018	
3232	
326019	
3281	
328519	
<b>33</b> 333217	
333217	

CODE	PAGE
3334	37
35	40
3506 3520	
3530	18
3532 3533	
3540	
3560	19
3566 3581	
3594	
41	00
4100 4101	
4120	42
4124 4129	
4130	
4139	
4166 <b>42</b>	39
4206	
4208 <b>46</b>	25
4601	45
4602	
4605 4608	
4621	46
4630 <b>47</b>	48
4700	45
4707	
4747 4780	
4782	
4789 4790	
4791	
4792	
4793 4797	
4799	
<b>48</b> 4801	47
4802	
4804	
4810 4820	
4824	46
4830 4831	
4832	
4833	
4834 4835	
4836	48
4837 4838	
4839	
4840	
4841 4842	
4843	52
4844 4845	
4846	50
4847 4848	
4850	
4851	
<b>49</b> 4902	78
4903	
4910	
4911 4912	
4913	79
4914 <b>50</b>	78
5013	
5022 5023	
5023	

CODE PAG	E
50245	5
50415	
50425 50525	
50635	
61	-
6140	
61411	
6143	
62	4
62003	4
62013	
62023	
62073 62083	
62103	
62113	
62173	
62243 62723	
62823	
62823	2
62843	
62913	
62933 62945	
62955	
62963	
62973	
62983 <b>63</b>	3
63001	9
63012	
63101	
63122	
63812 <b>65</b>	U
65255	8
65335	7
65345	
65355 65506	
65535	
65546	
65625	
65665 65675	
65685	
68	
68015	
68324 68623	
	5 5
68663	_
68885	
68895	
68905 68965	
69	•
69005	
69025	
69905 <b>71</b>	4
71105	3
71142	
71195	
71205 71405	
<b>714</b> 0	3
72025	
72035	
72055	
72305 72315	
72325	
72475	2
72605	
72615 72625	
<b>73</b>	2
73026	0
73046	
73303	

# **CODE NO. INDEX**

CODE PA	AGE
7332 7341	
7351	
7381	
75	
7511	.68
7512	
7513	
7514	
7515 <b>91</b>	68
9110	75
92	5
9221	.76
9222	
93	
9331	.75
9341	
9351	.74
95	
9561	76
ISF	00
ISF-1DFxxx	
ISF-DFxxx	
ISF-MT1K	
ISF-MT500	
ISF-TGxxx	
ISH	
ISH-PHB	.81
ISH-SAM	.82
ISH-SDM	82
ISH-SPHA	
ISH-STAC	82
ISHU	
ISHU-330	
ISHU-460	.80
ISL ISL AFrance	04
ISL-A5xxx	
ISL-B5xxxISL-DR2	
ISL-DR3	
ISM	
ISM-D500	67
ISM-DM40	64
ISM-PM100	.67
ISM-PM160LA	
ISM-PM200SB	
ISM-PM600SB	
ISM-WF200	
ISM-ZS30	
ISM-ZS50	
ISM-ZS50T	
ISM-ZS60	00
ISO-1000F	69
ISO-2000FN	
ISQ	
ISQ-DG6	.77
ISQ-RM30	.76
ISR	
ISR-C002	
ISR-C003	
ISR-CS2	
ISR-S400	/ 2
IST-2WMxxx	85
IST-DWxxx	
IST-SD200	
IST-SD50	
IST-W135A	85
IST-W30A	85
IST-W500A	
ISU	
ISU-100D	
ISU-250C	.71
ISV	00
ISV-2000D	
ISV-2001D	
ISV-E10	
.5 * [10	





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		0-150mm / 0-6"		Inspector	Doiel		
Serial No.		0910120004 20°C / 68°F		Judgement	Passed		
			Unit: inch				Unit: mm
Measuring	Permissible	Error		Measuring	Permissible	Error	
Length	Error	External	Internal	Length	Error	External	Internal
0.4 DIA	+0.0005 -0.0010	/	0.0005	Ф10	+0.01 -0.02	1	0.01
2	+0.0010	-0.0005	/	50	+0.02	-0.01	/
4	±0.0010	-0.0005	/	100	±0.02	-0.01	/
6		-0.0010	/	150		-0.02	/
8	+0.0015	/	1	200	+0.03	1	/
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